



COMPOSITY

STRUCURE AND STEPS
ASSEMBLING INSTRUCTION

RINTAL

	Composity structure and steps installation manual. Configuration I - L	Code	Rev. 1	Date 29-07-2016
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INDEX

1 STRUCTURE

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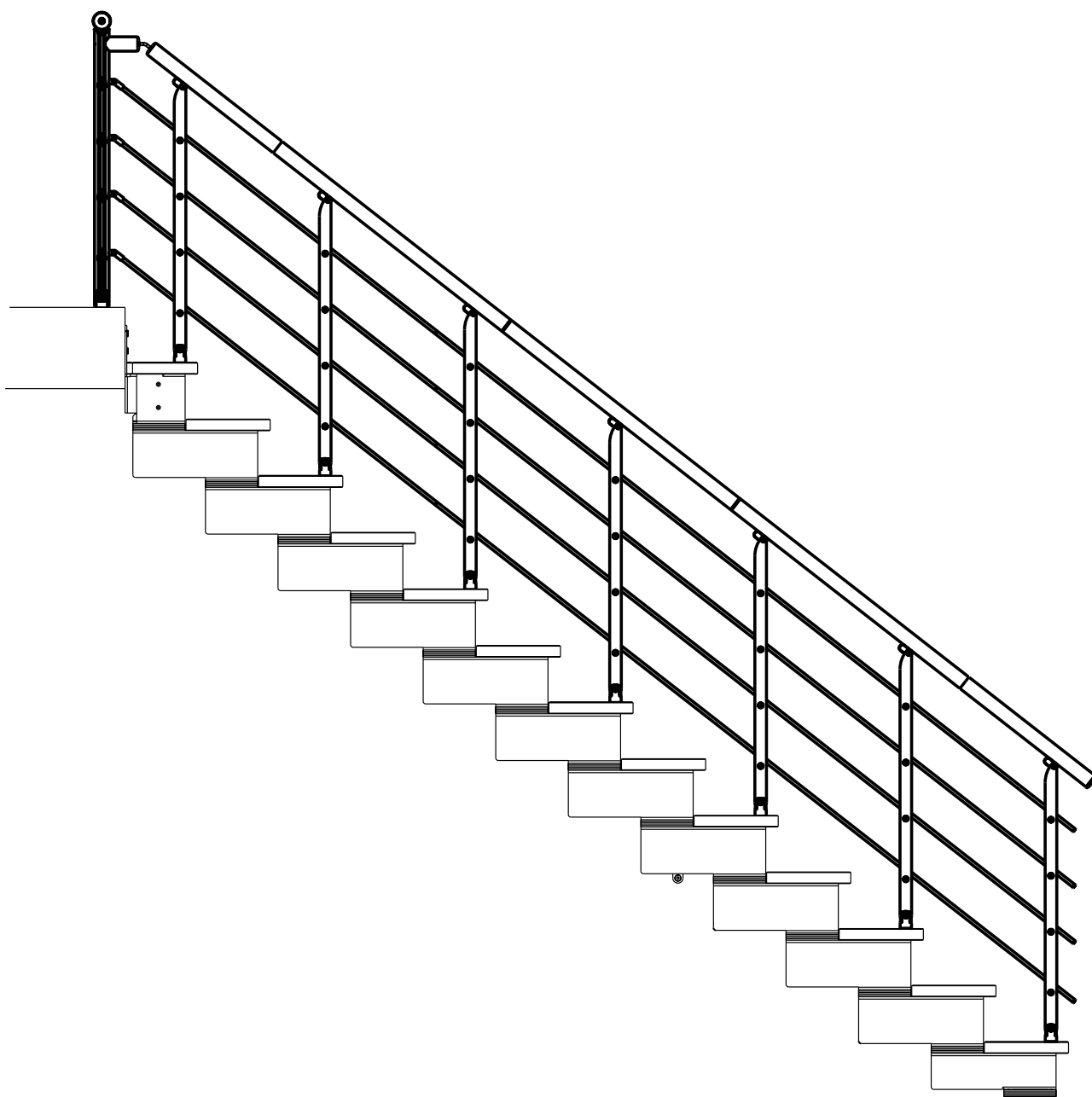


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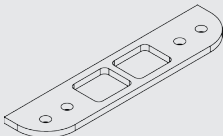
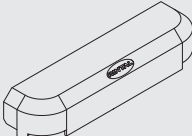



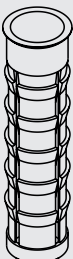

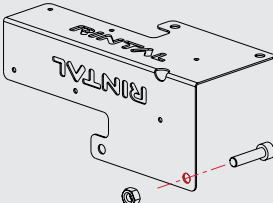
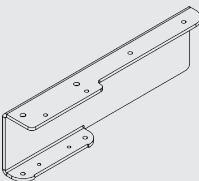
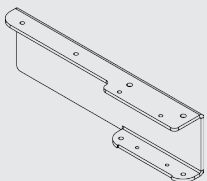
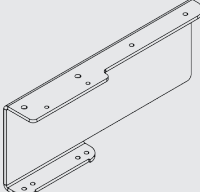
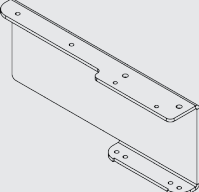
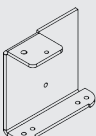
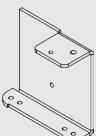
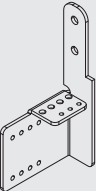
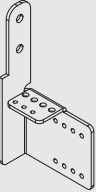
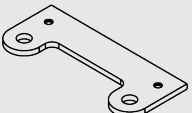
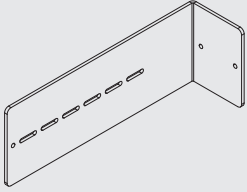


STRUCTURE



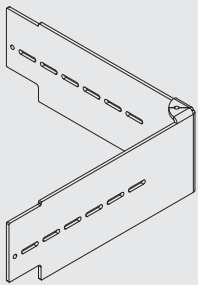
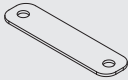
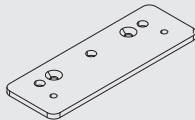
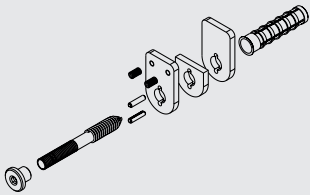
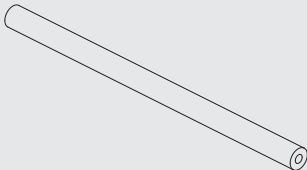
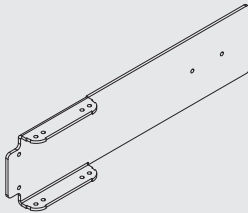
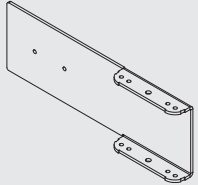
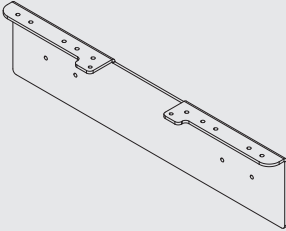
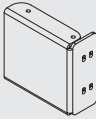
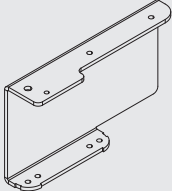
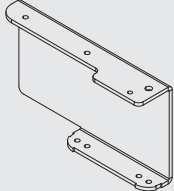
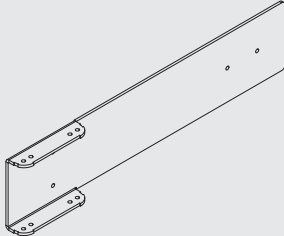
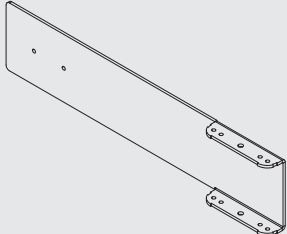
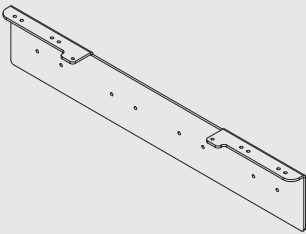
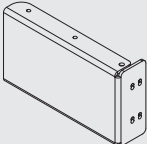
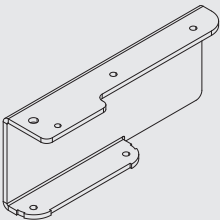
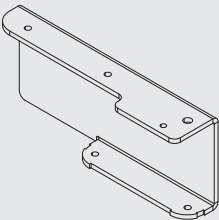
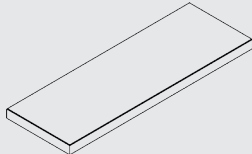
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Components

Component	Code	Component	Code	Component	Code
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	PC03		PC04		TN01 14X70
	PL41		DM01		ST01
	ST02		ST03		ST04
	ST05		ST06		ST07
	ST08		ST32		ST31

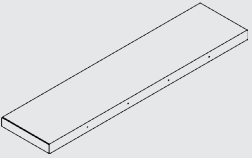
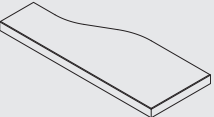
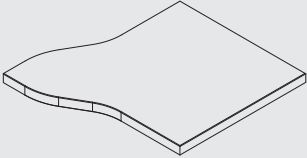
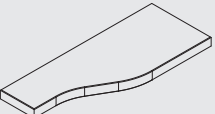
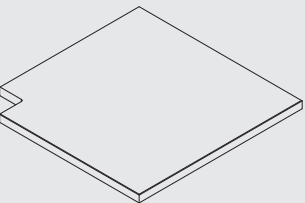
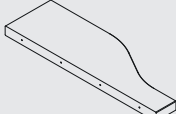
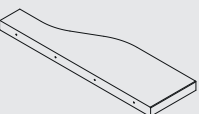
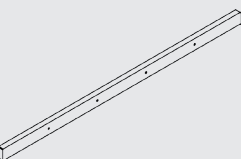
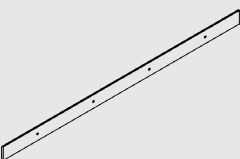





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Component	Code	Component	Code	Component	Code
	ST30		ST33		ST34
	FX01		FX02		ST09
	ST10		ST11		ST12
	ST13		ST14		ST15
	ST16		ST17		ST18
	ST19		ST20		GR01





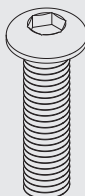
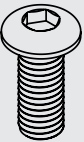
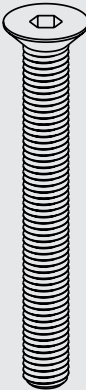
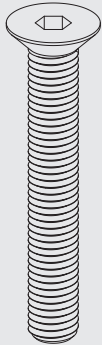
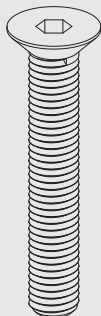
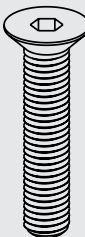



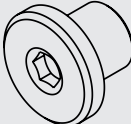





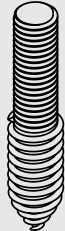



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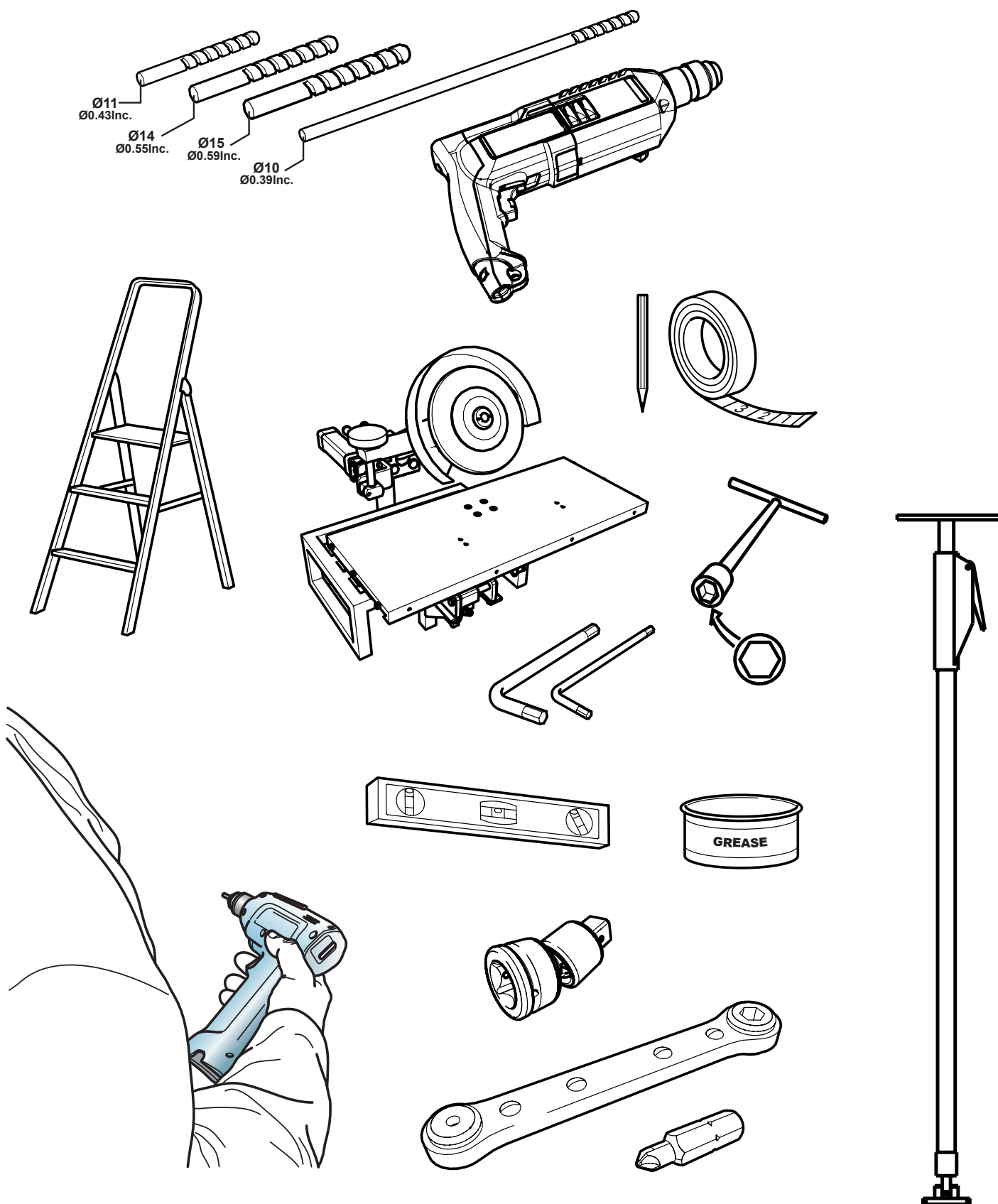
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	GR05		GR06		GR07
	GR08		LS01		LS02
	ST35		ST36		ST37



Screws

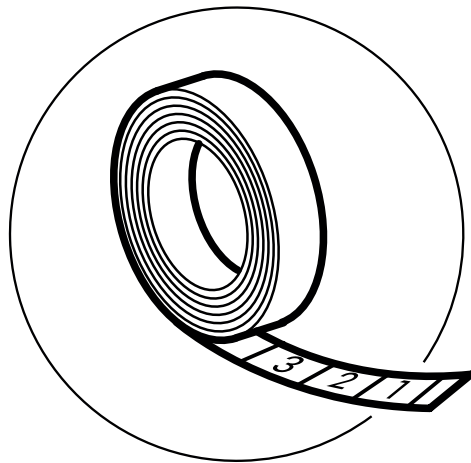
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	BM05 M8X20		BM06 M8X70		BM07 M8X55		BM13 M8X50		BM08 M8X40
	BM09 M8X20		BM30 M8		BM32 M8		BM33 M0x16		BM34 8x16x1.6
	BM40 M5x6		UN01 4x18		BL01 6X40		BL02 6X60		BL11 10X60
	BL10 10X100								

Tools

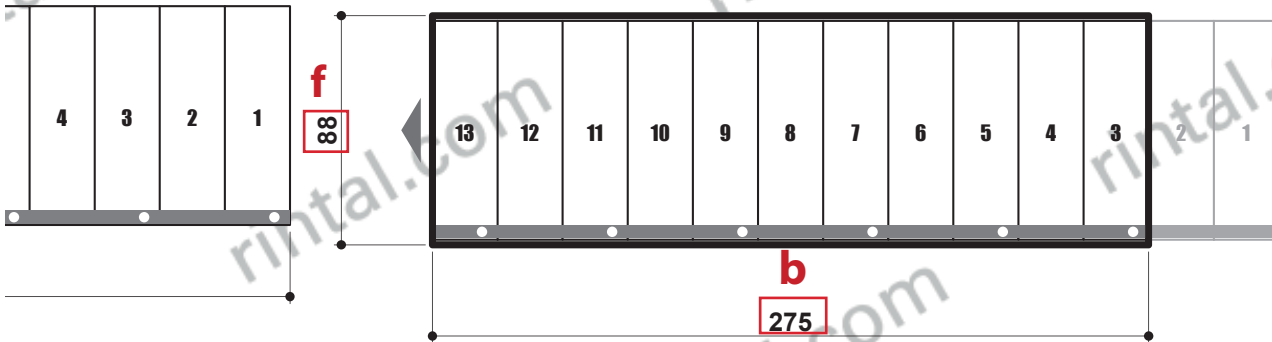


1 . 1

CHECK THE MEASURES



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file _____ customer _____
order _____ vendor _____

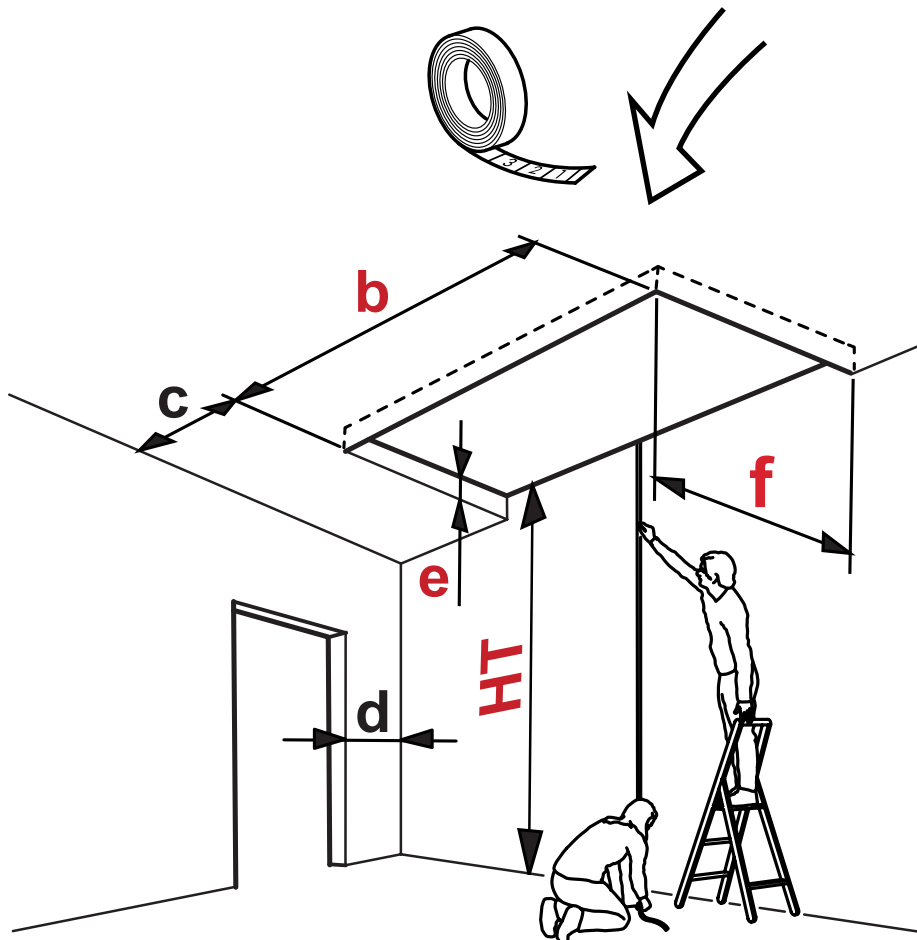
room data
e slab thickness **30 cm**
total rise **300 cm** **HT**
clearance **207 cm**
verified on **3° step**

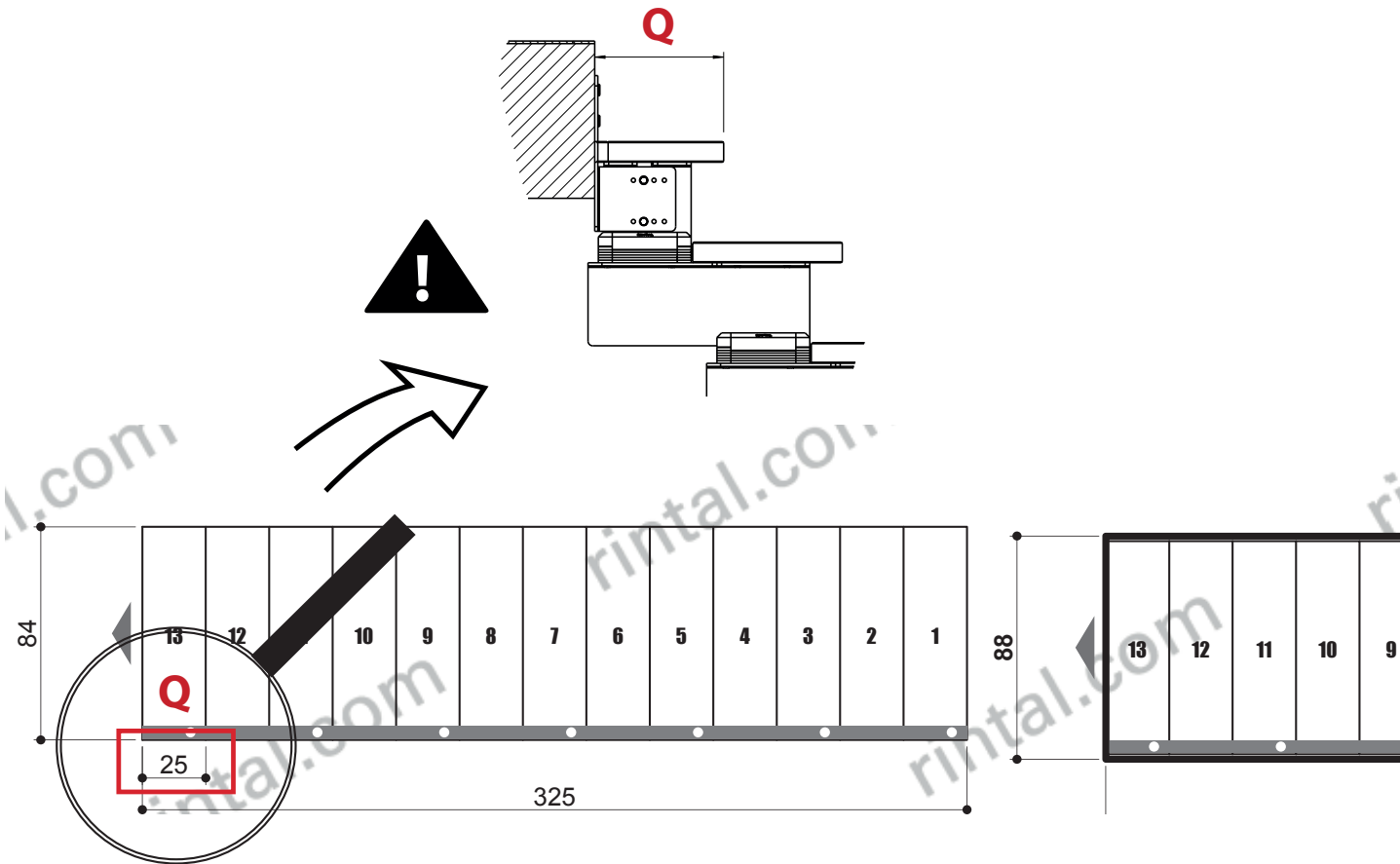
stair data
landing type **below floor**
steps **13**
rise **21.4 cm**
going **25.0 cm**
flights width **84 cm**

options
railing type **Minimal**

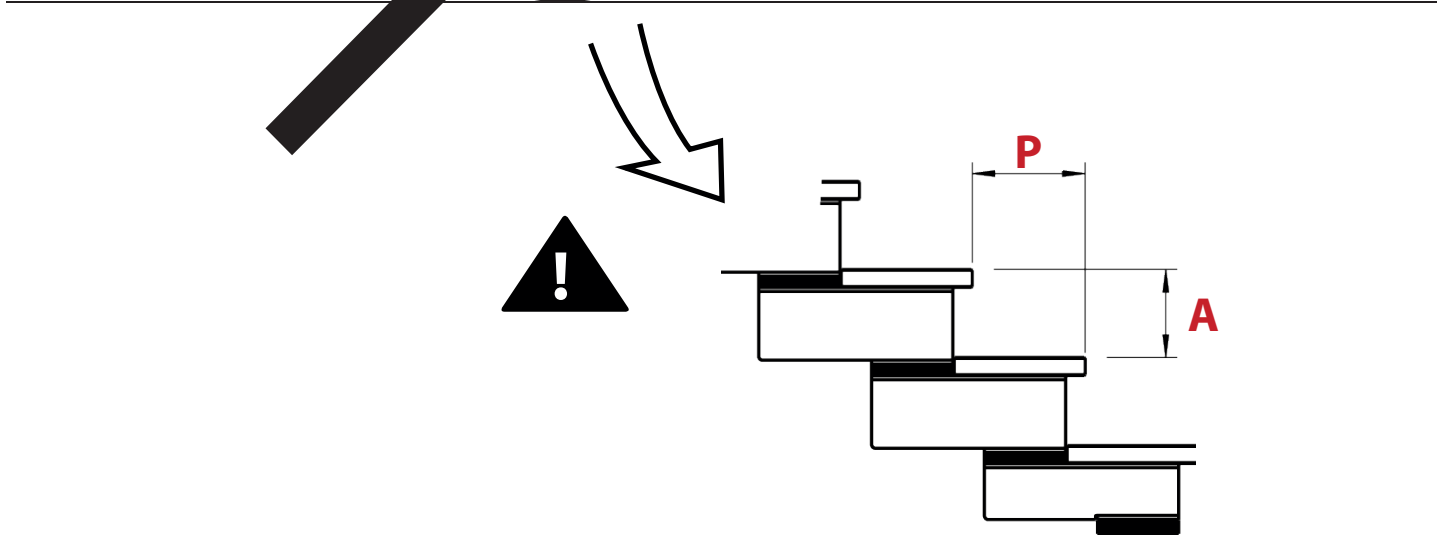
Project v5.1.22, 0

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<div> <div>_____</div> <div>customer</div> </div> <div> <div>_____</div> <div>vendor</div> </div>		<div> <div>(signature for acceptance)</div> <div>date 14-Jun-2016</div> </div>
<div>room data</div> <div>ness 30 cm</div> <div>l rise 300 cm</div> <div>ance 207 cm</div> <div>d on 3° step</div>	<div>stair data</div> <div>landing type below floor</div> <div> <div>A</div> <div>P</div> <div>steps 13</div> <div>rise 21.4 cm</div> <div>going 25.0 cm</div> <div>flights width 84 cm</div> </div>	<div>options</div> <div>railing type Minimal 4 tubes</div>

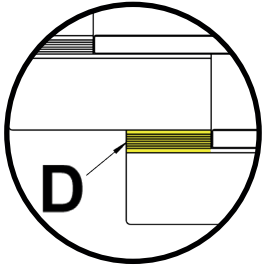


2 . 1

PRE ASSEMBLY



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model

Composity

Quality System Standard UNI EN ISO 9001

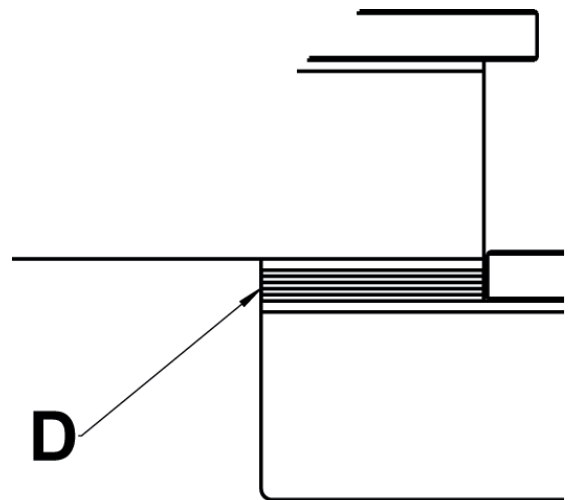
vendor _____
customer _____
file _____
order _____

THE CLIENT
(signature for acceptance and stamp required in case of a company)
date **14-Jun-2016 10:59:14**

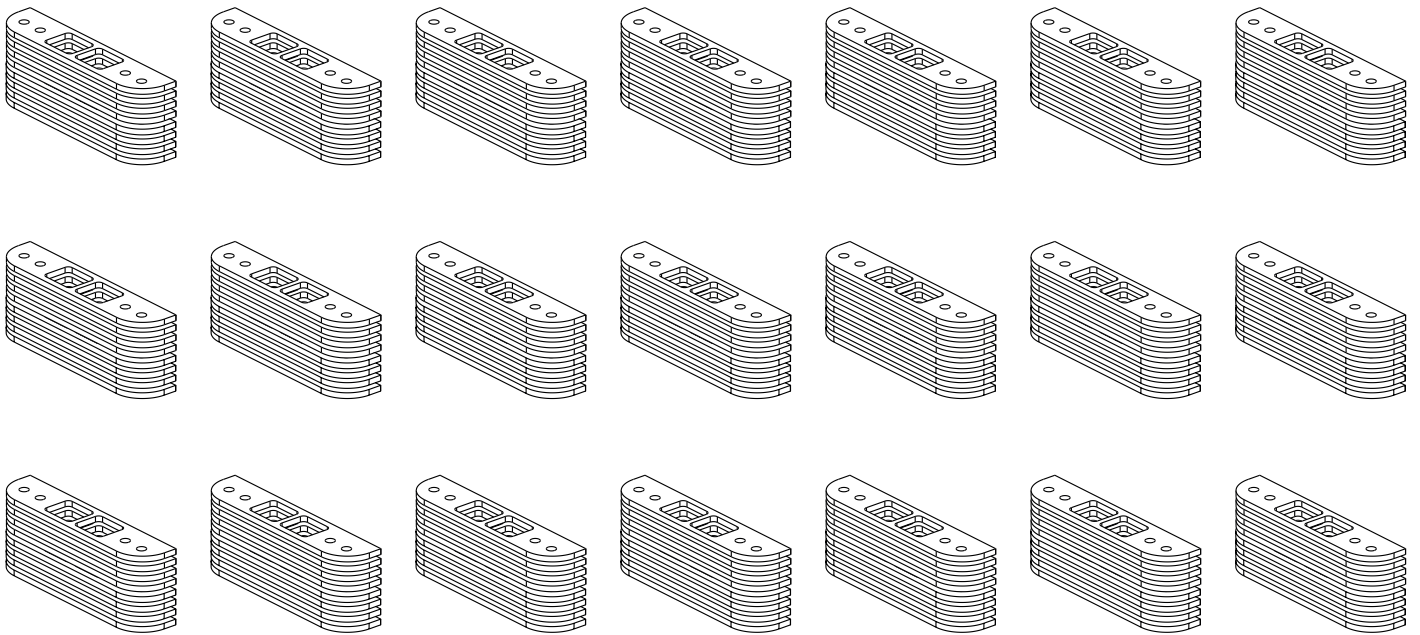
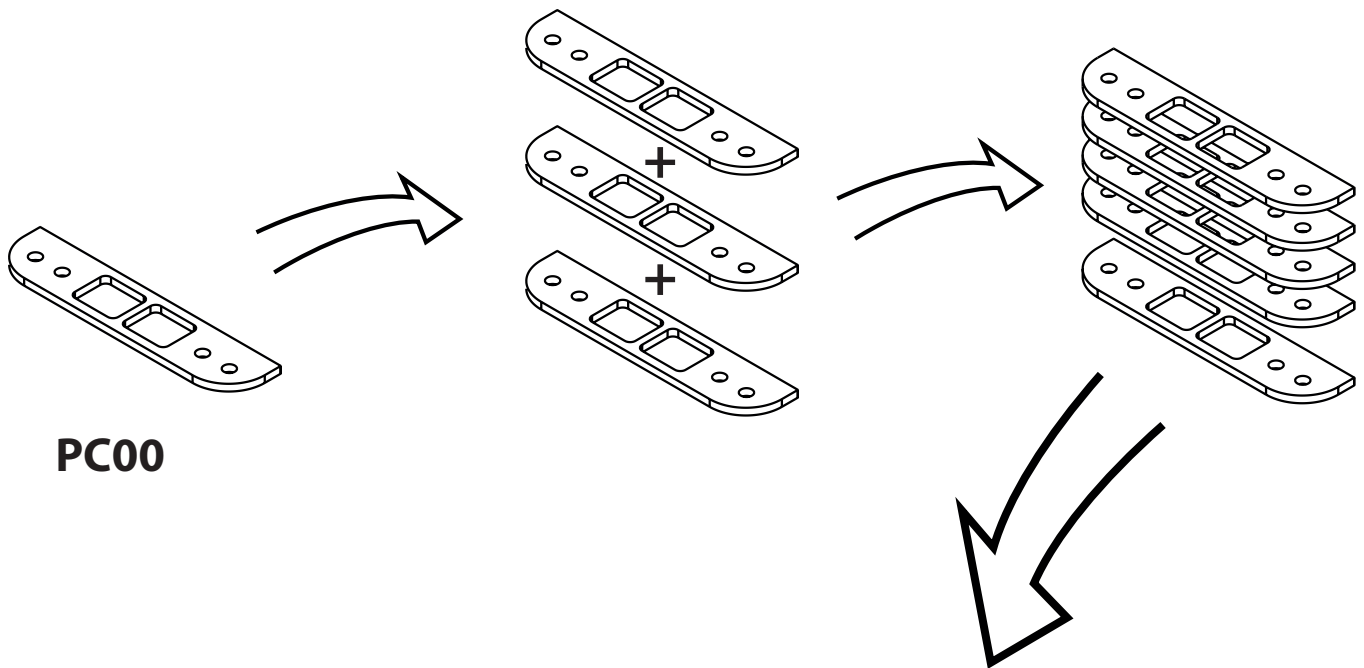
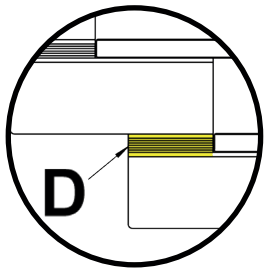
Technical notes

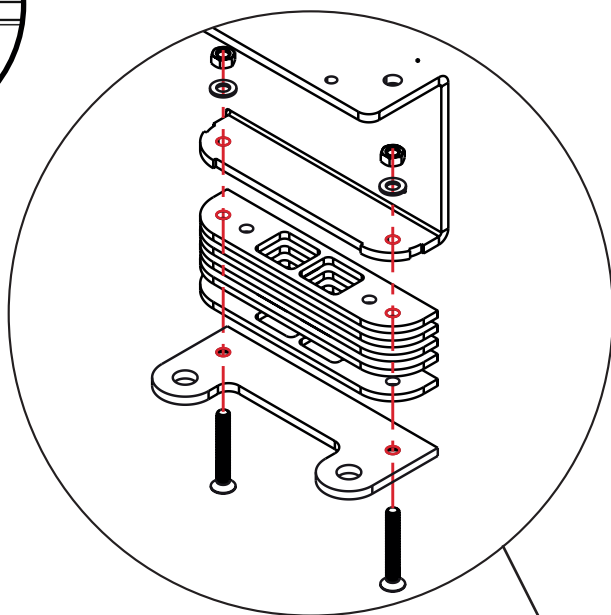
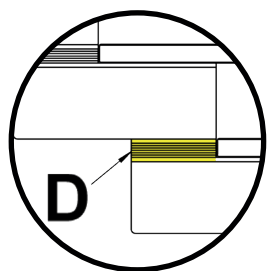
Rise adjustment

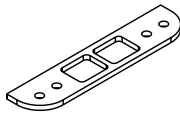
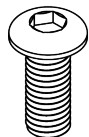
- total rises: 14
- value of rise 14: 21.5 cm
- value of rises from 13 to 3: 21.5 cm (9 spacers D)
- value of rises from 2 to 1: 21.0 cm (8 spacers D)

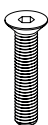
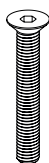
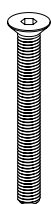
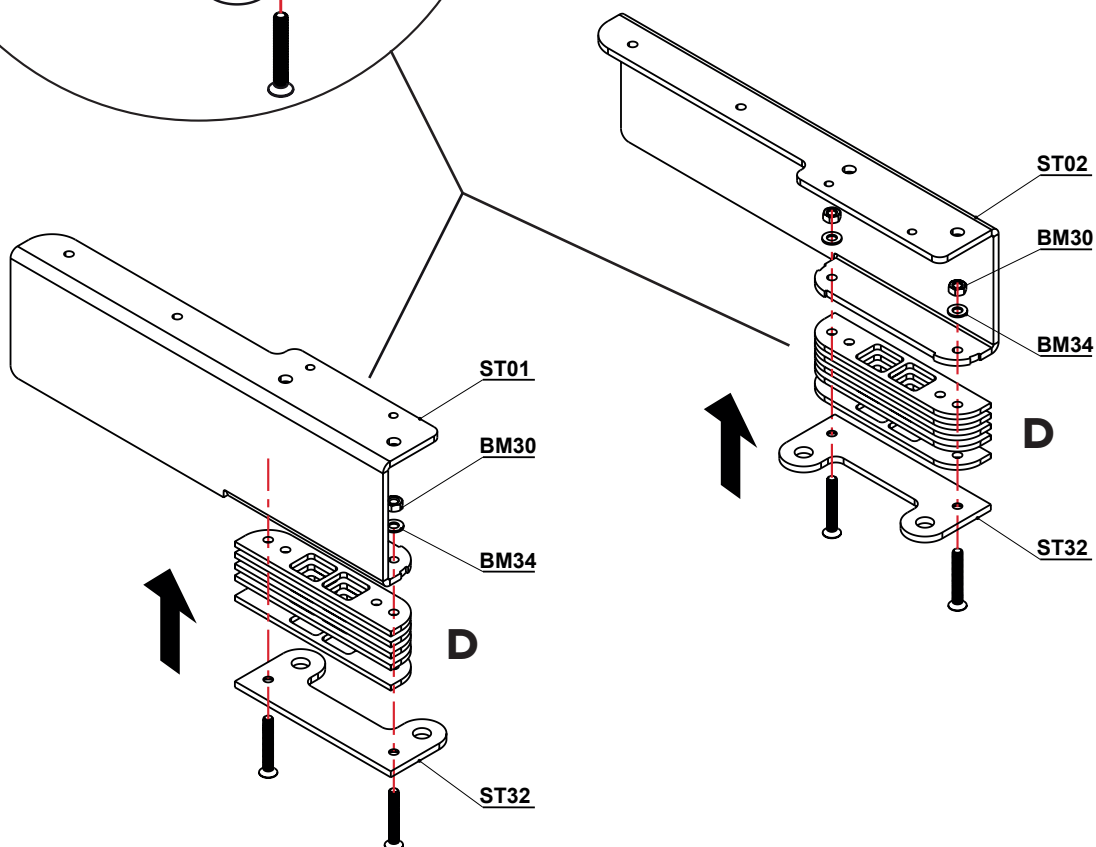


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D	
1 ÷ 4	BM08 M8X40
4 ÷ 7	BM07 M8X55
7 ÷ 10	BM06 M8X70



BM 06

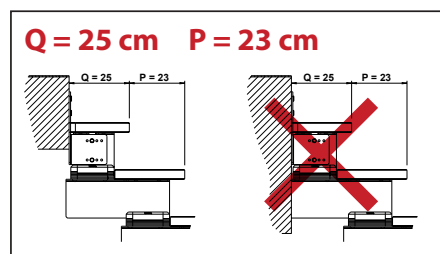
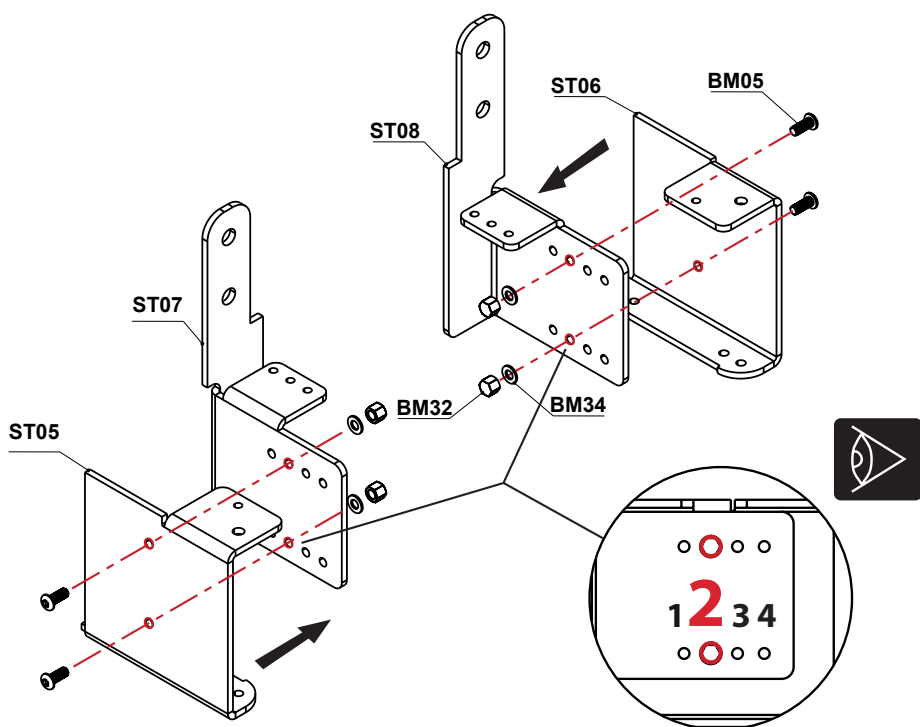
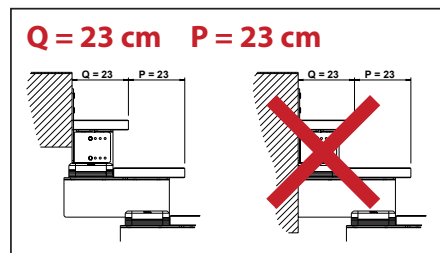
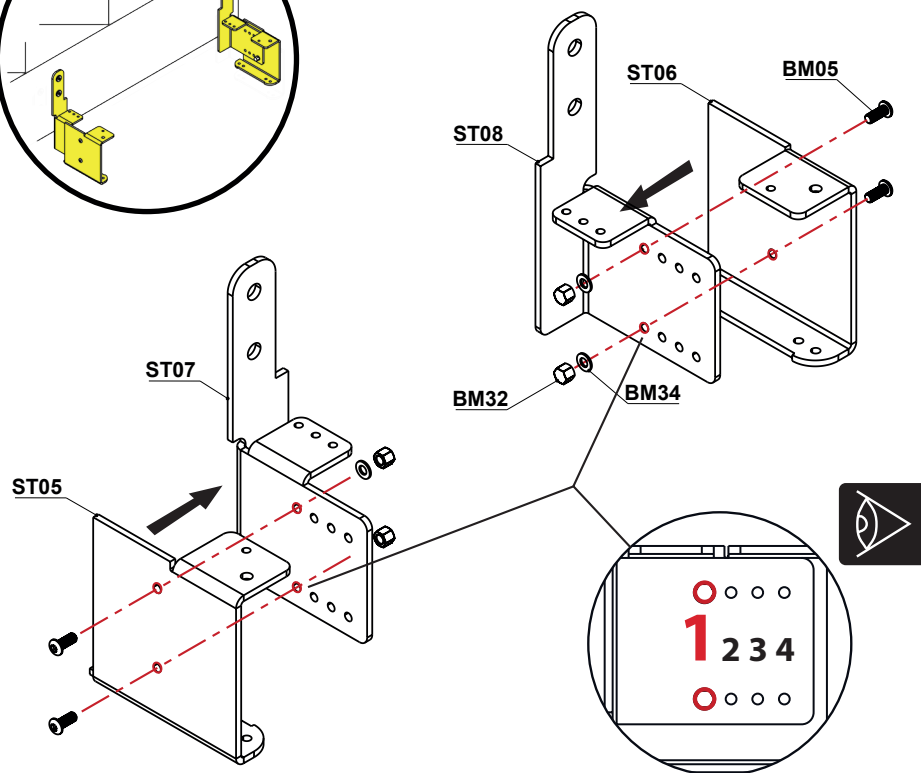
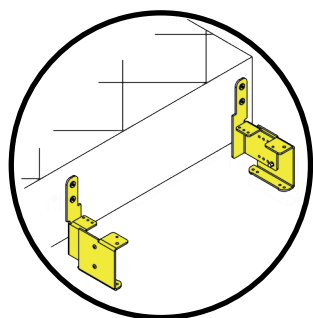
BM 07

BM 08

BM 032

BM 34



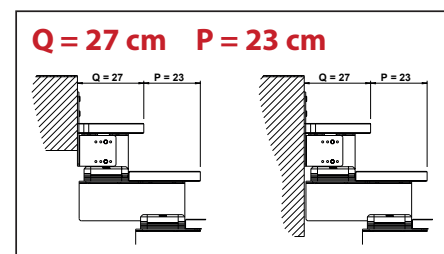
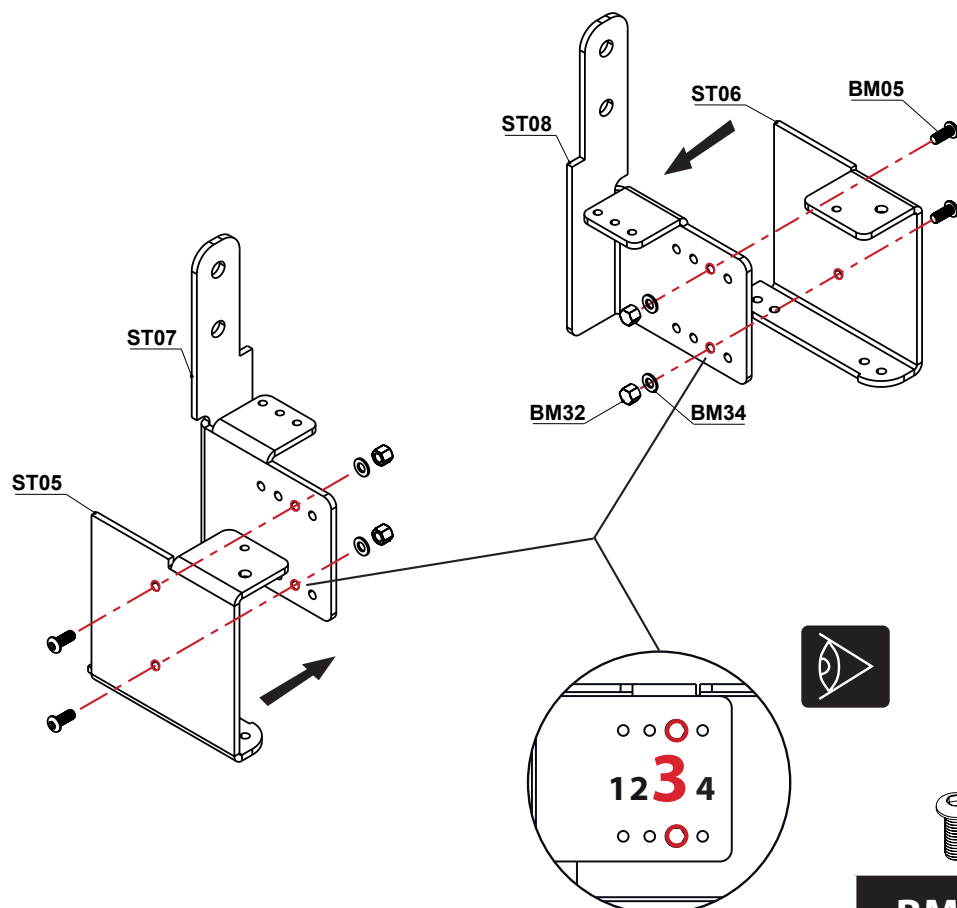
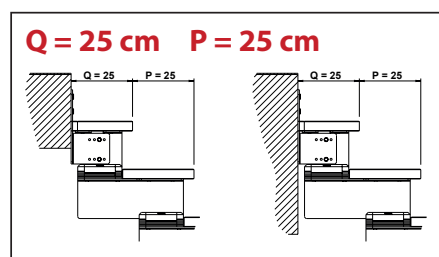
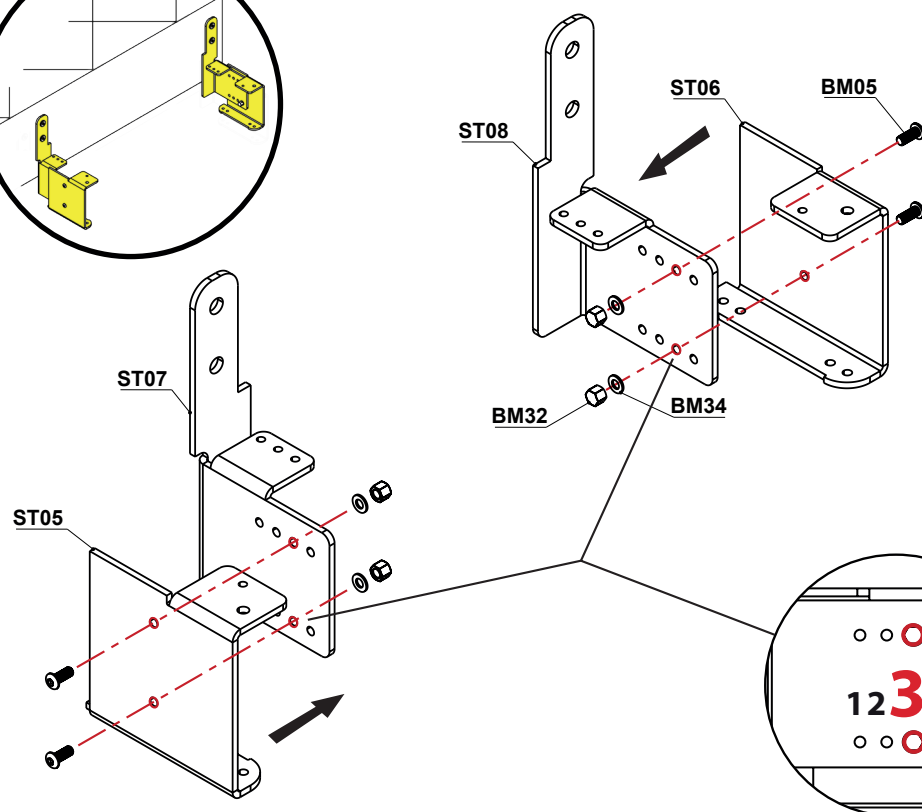
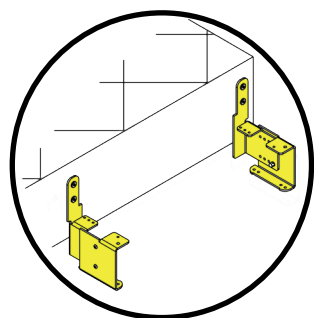


BM 05

BM 032

BM 34



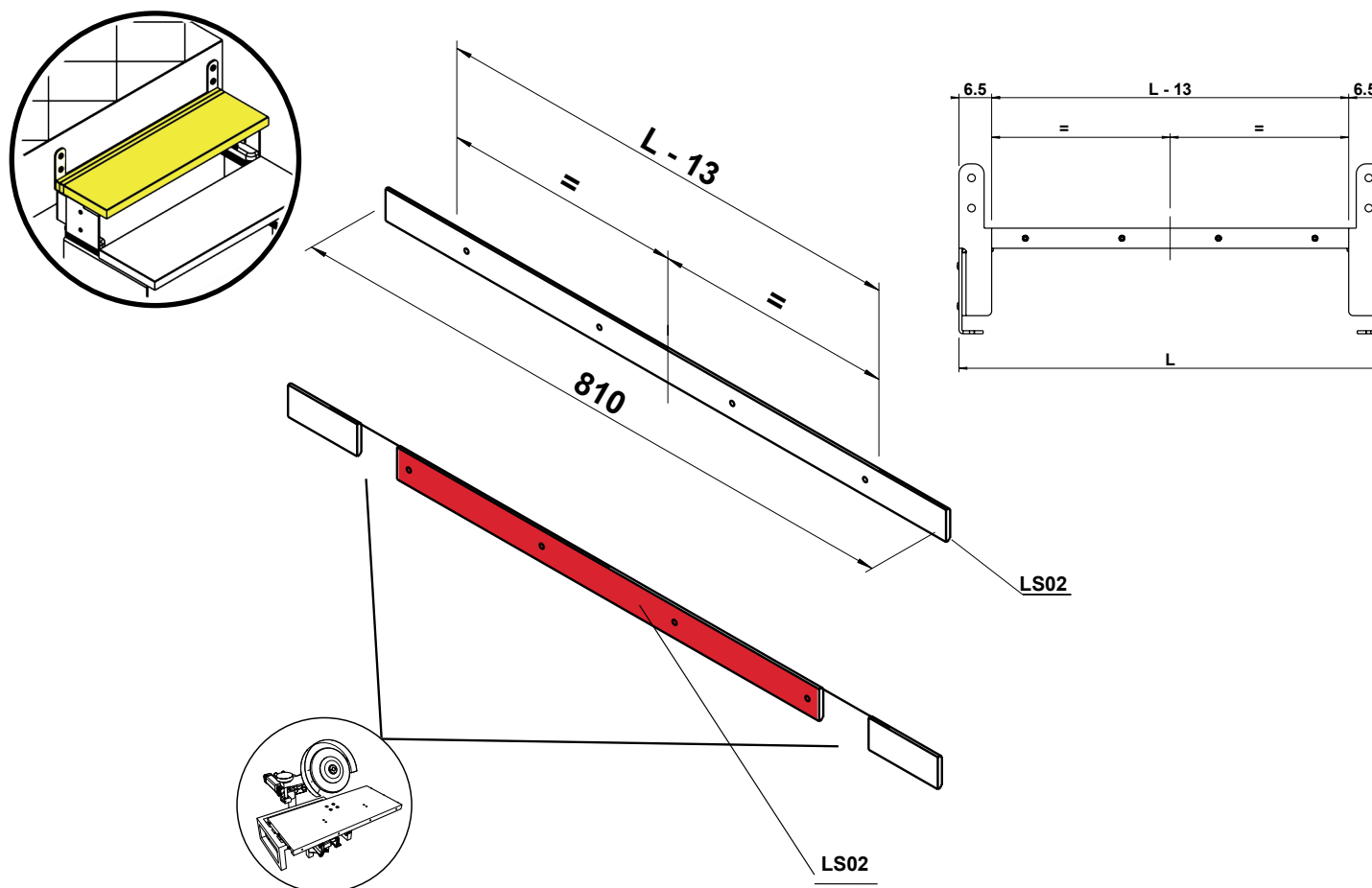
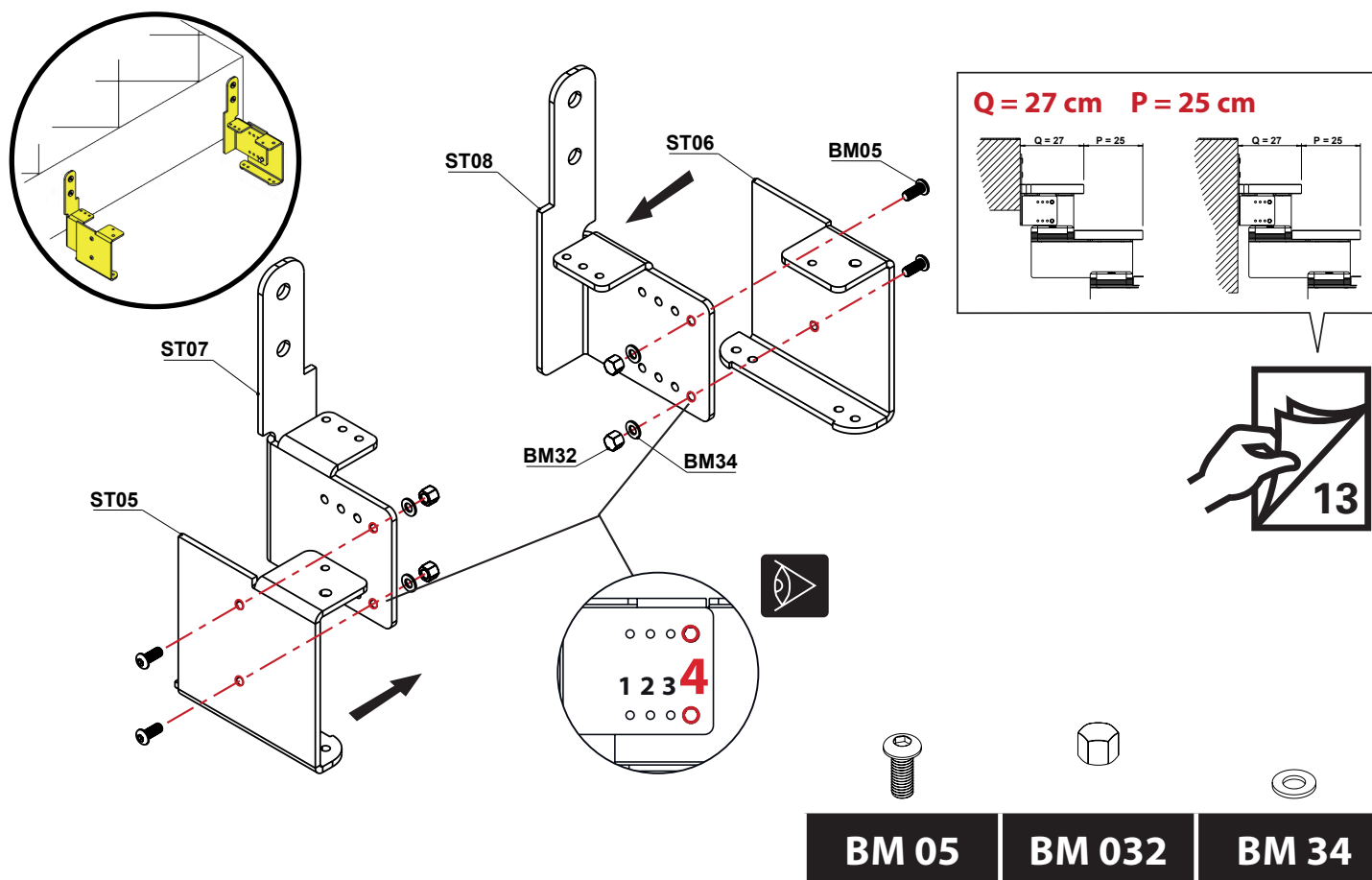


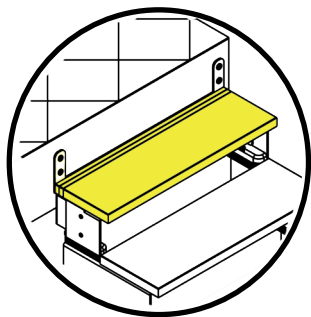
BM 05

BM 032

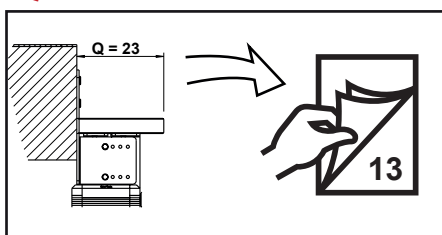
BM 34



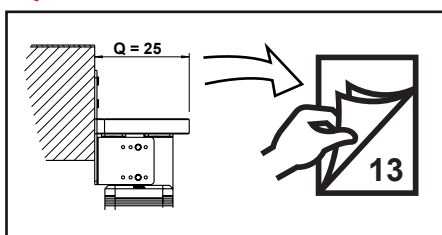




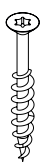
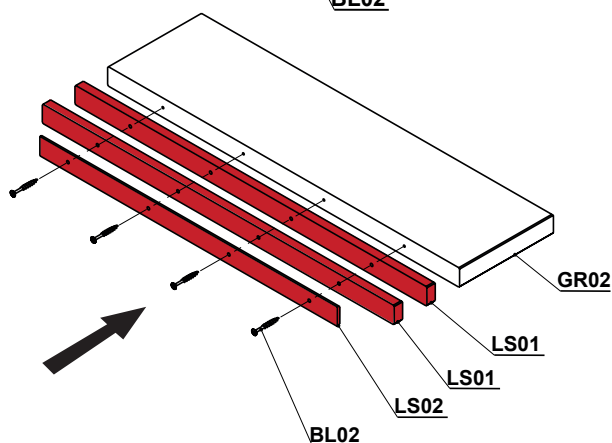
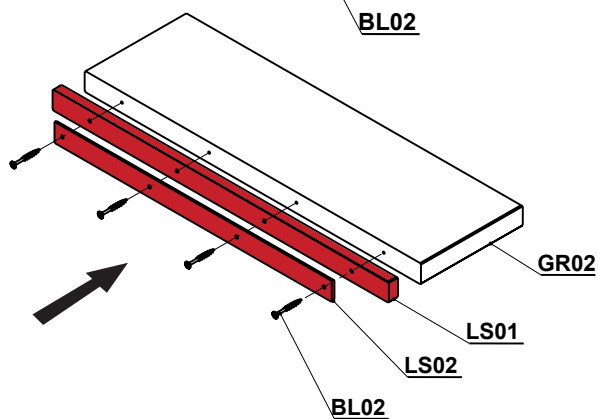
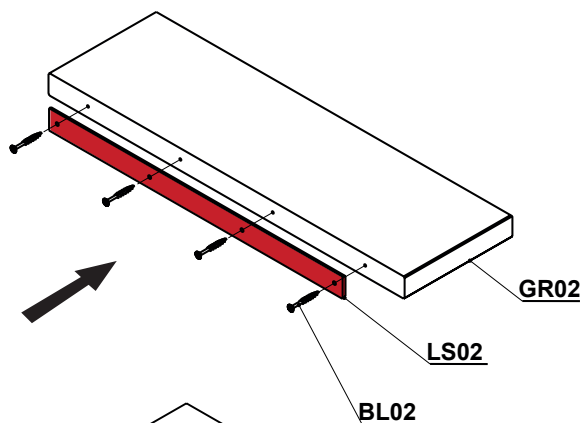
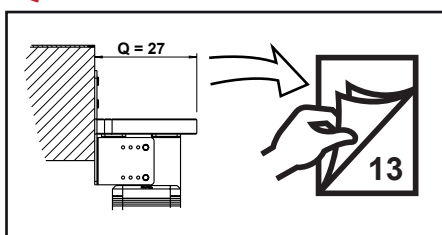
Q = 23 cm



Q = 25 cm



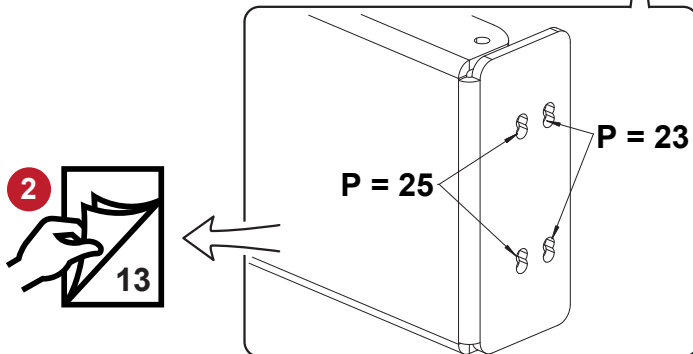
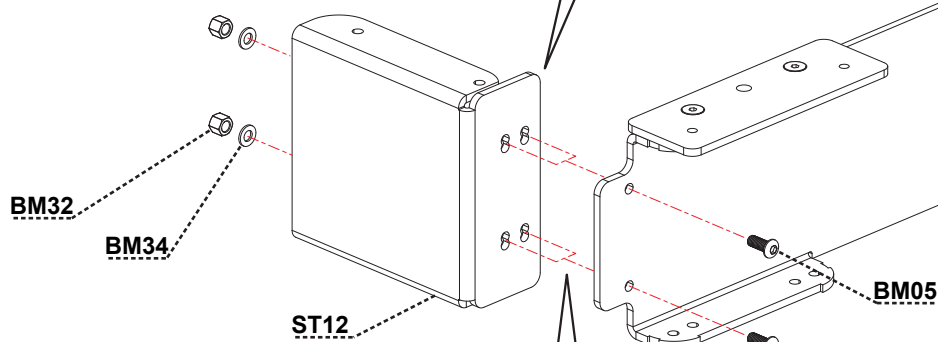
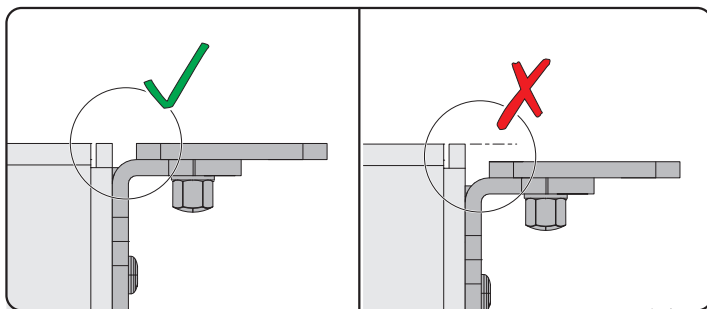
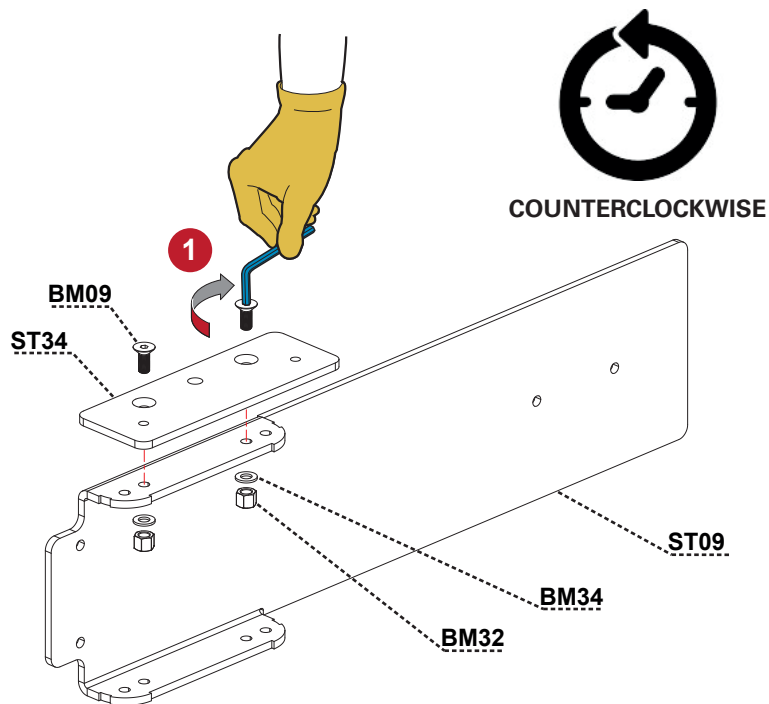
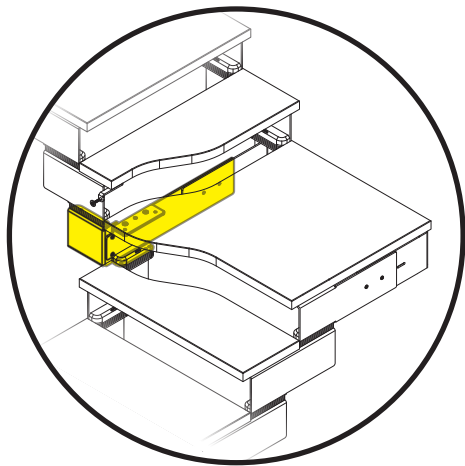
Q = 27 cm

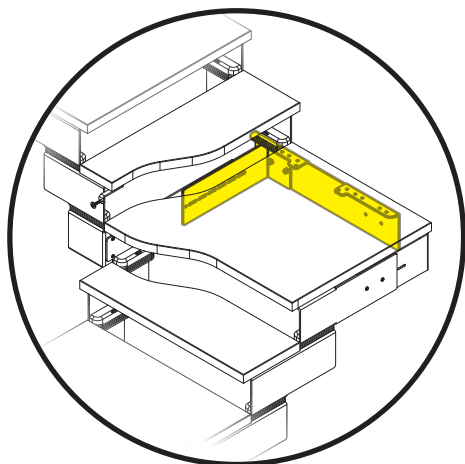


BL 02

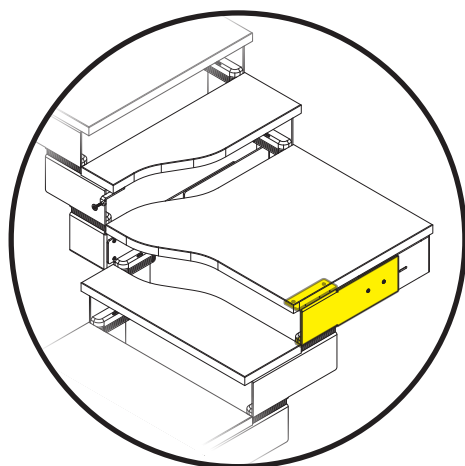
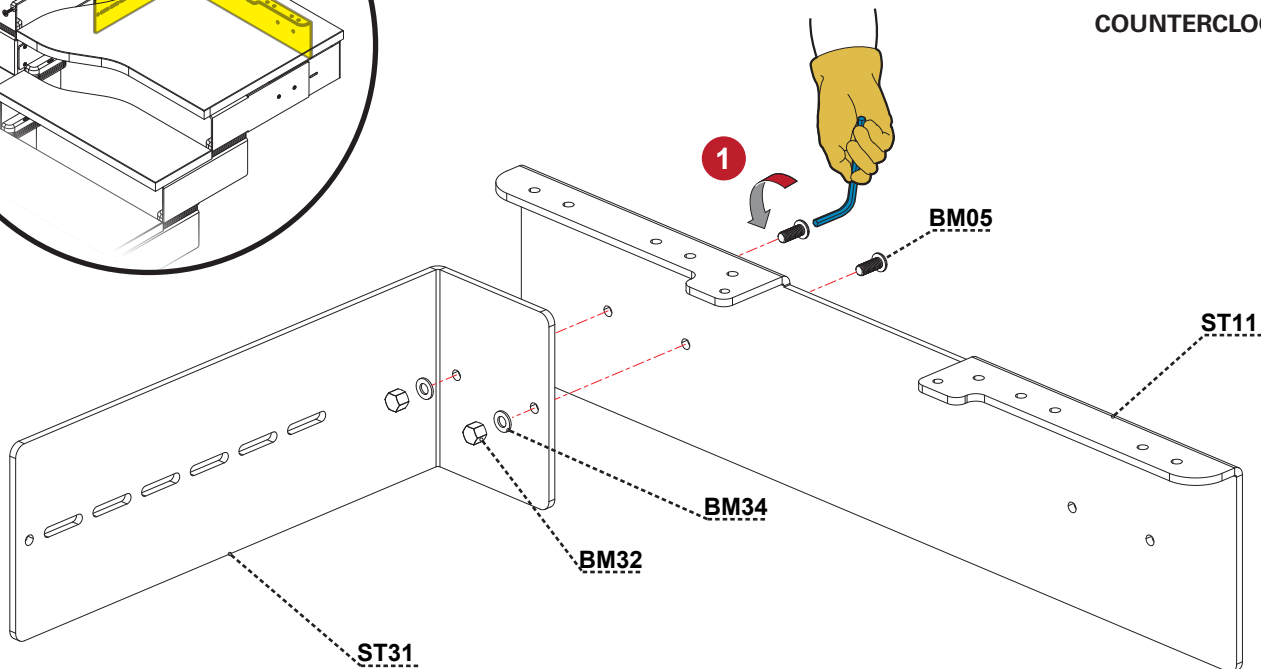


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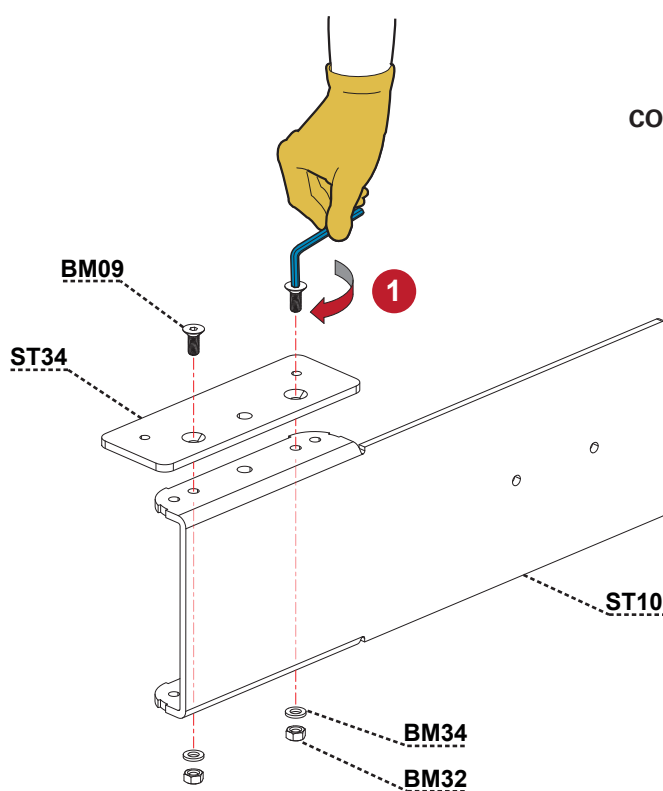


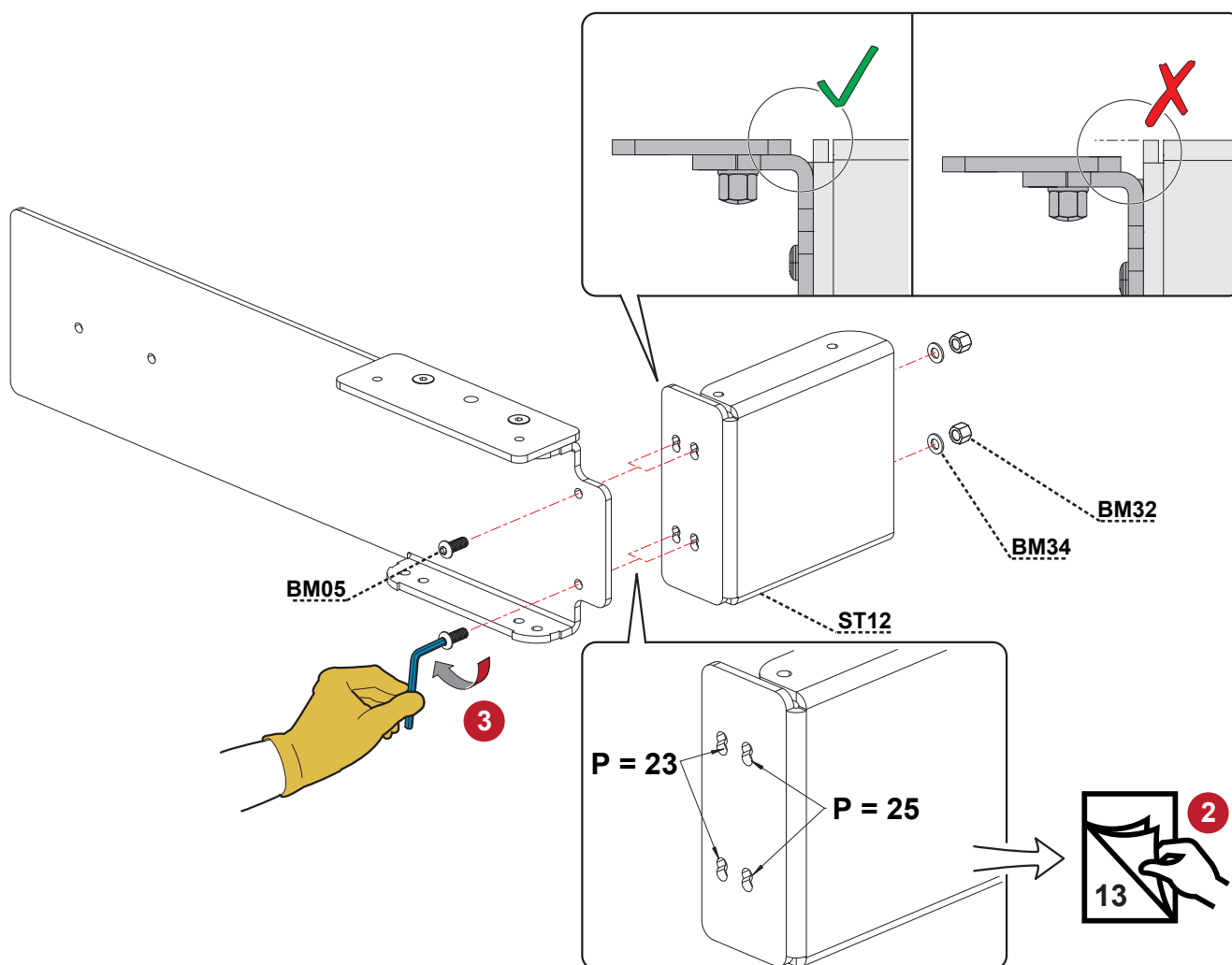
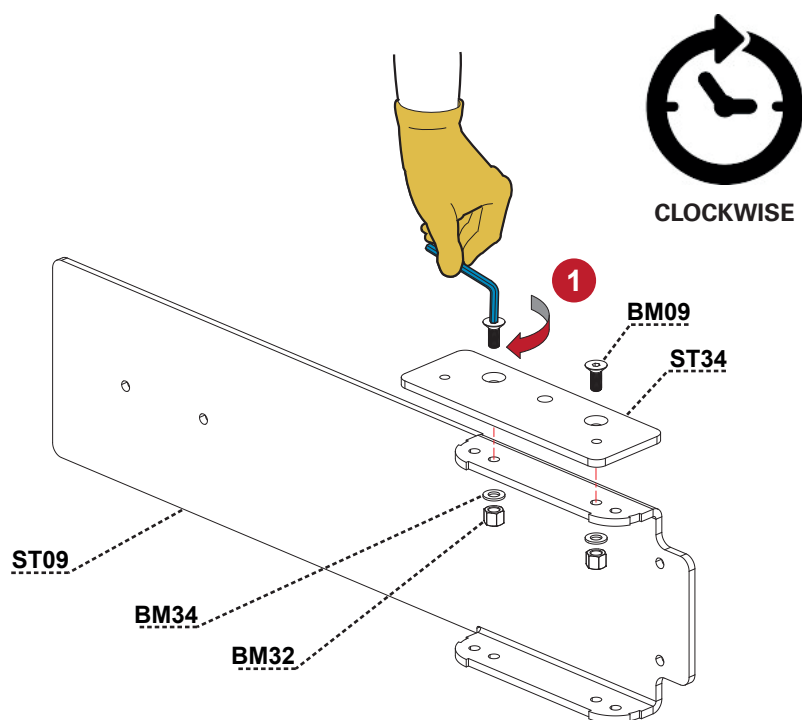
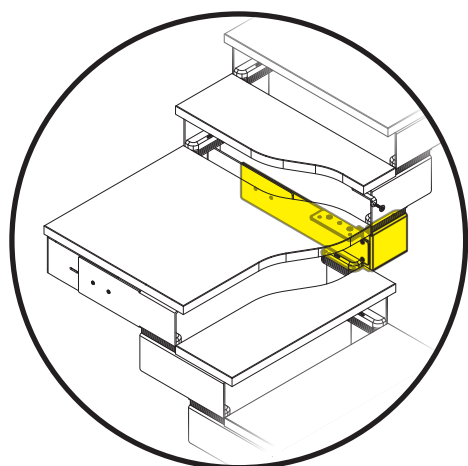


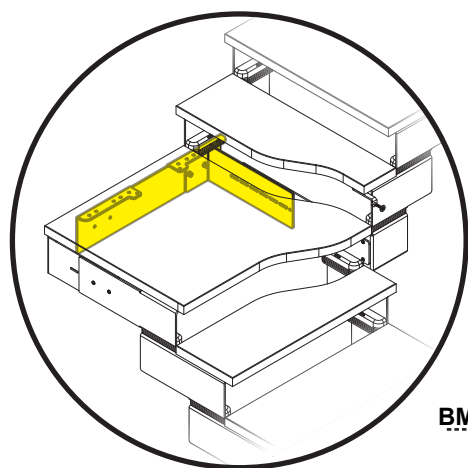
COUNTERCLOCKWISE



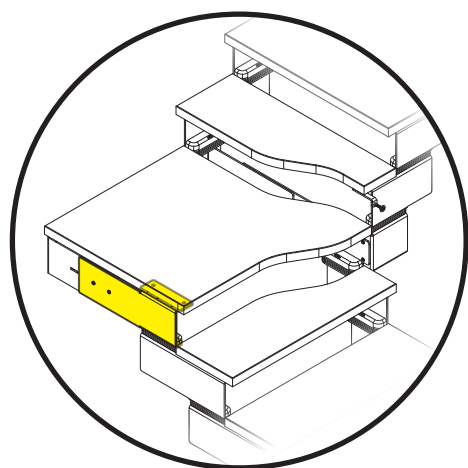
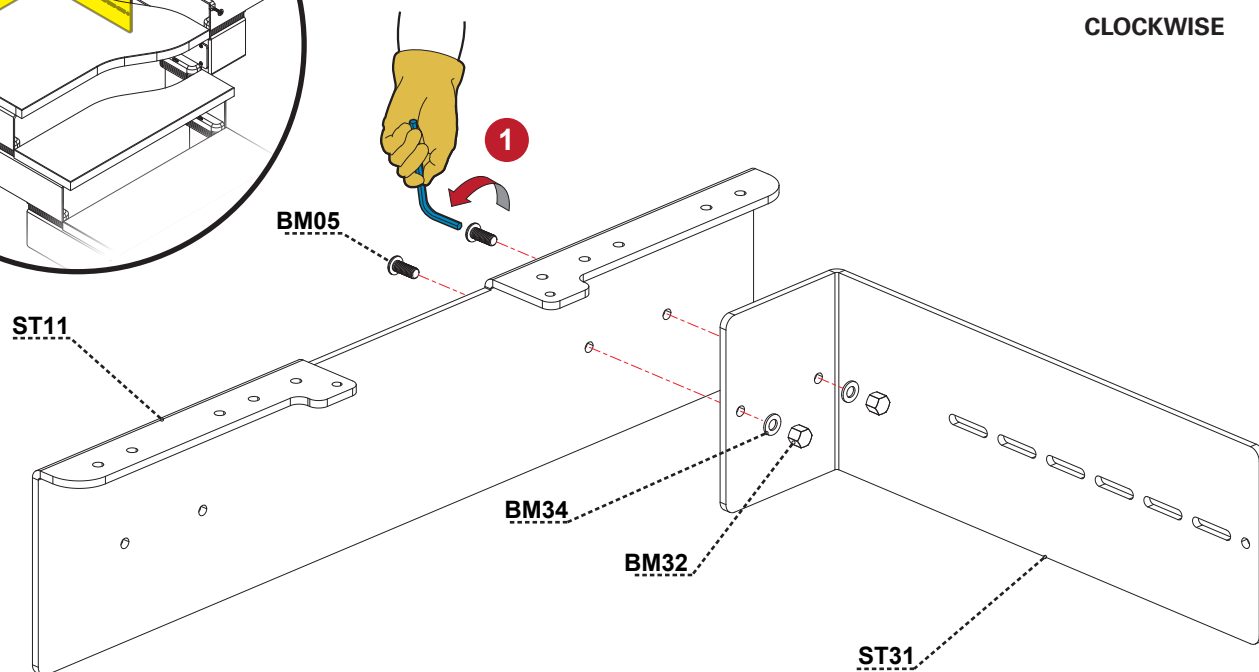
COUNTERCLOCKWISE



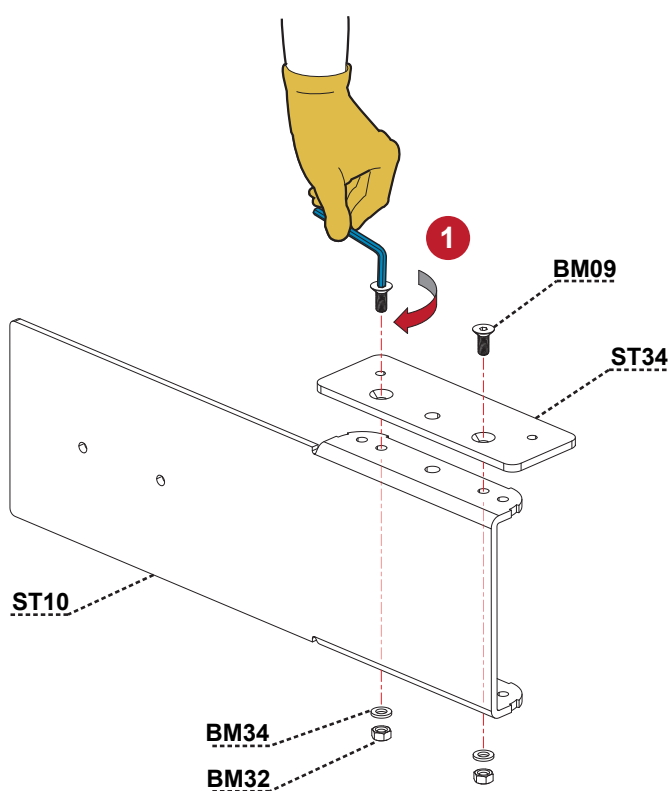


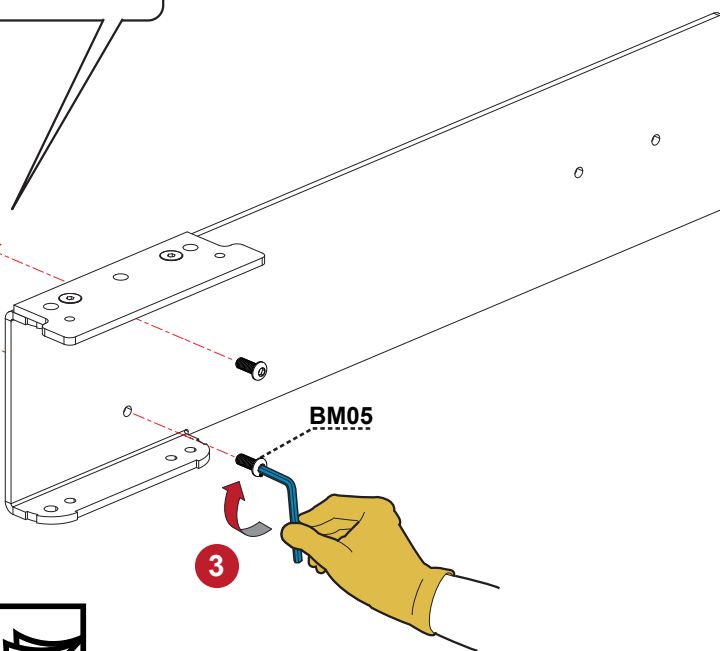
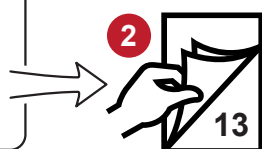


CLOCKWISE

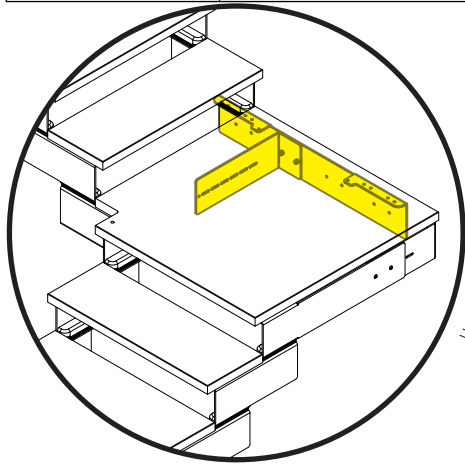


CLOCKWISE

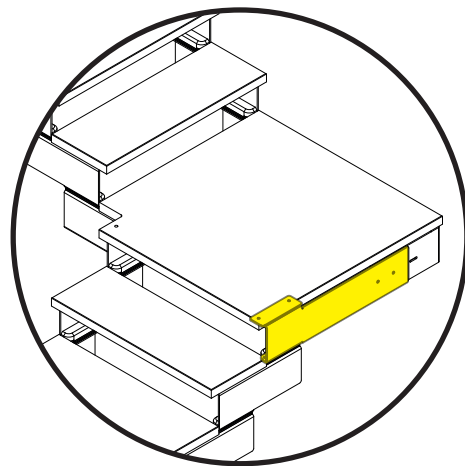
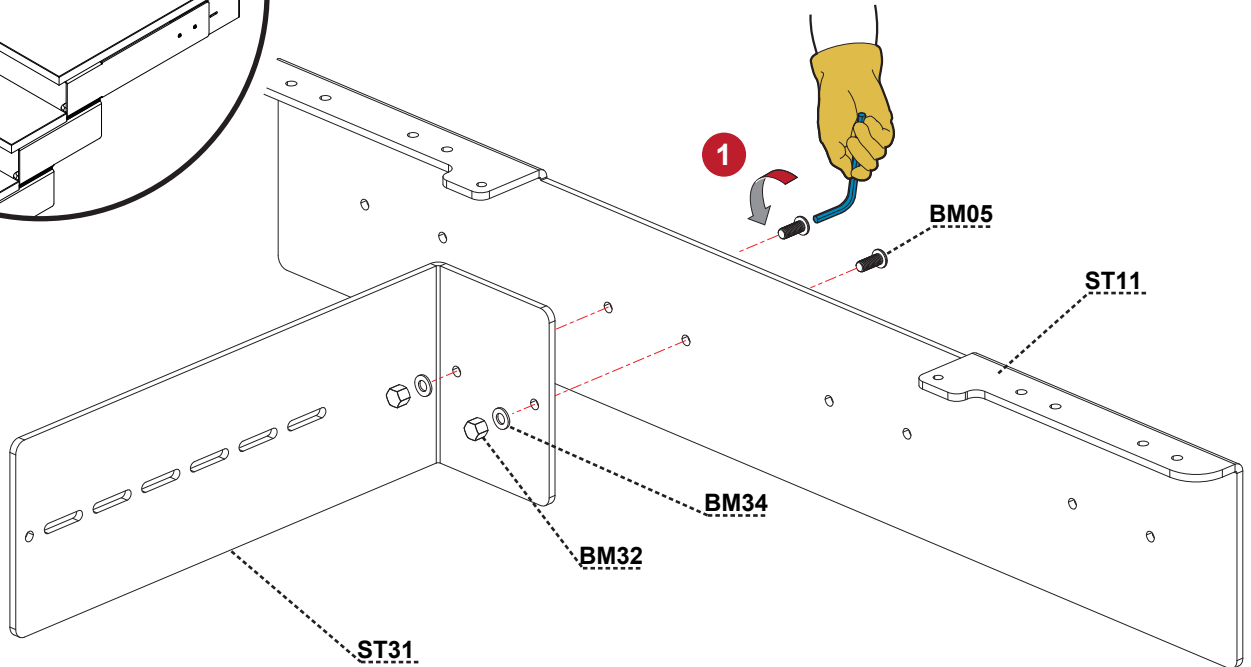




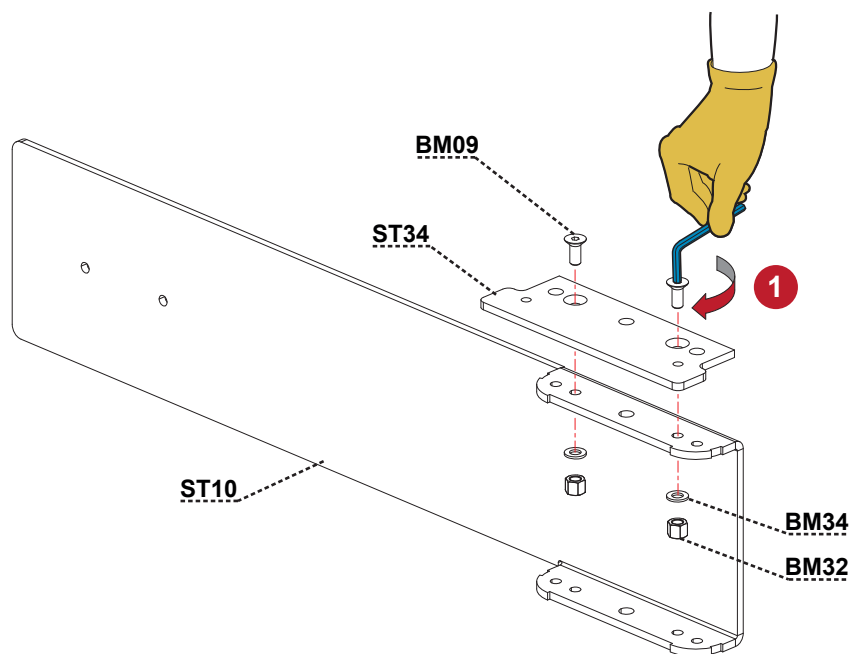
	Composity structure and steps installation manual. Configuration I - L	Code	Rev. 1	Date 29-07-2016
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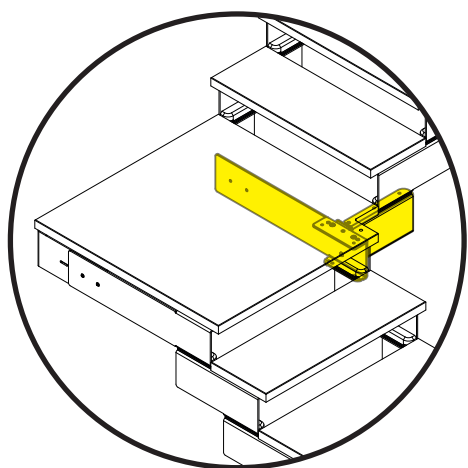


COUNTERCLOCKWISE

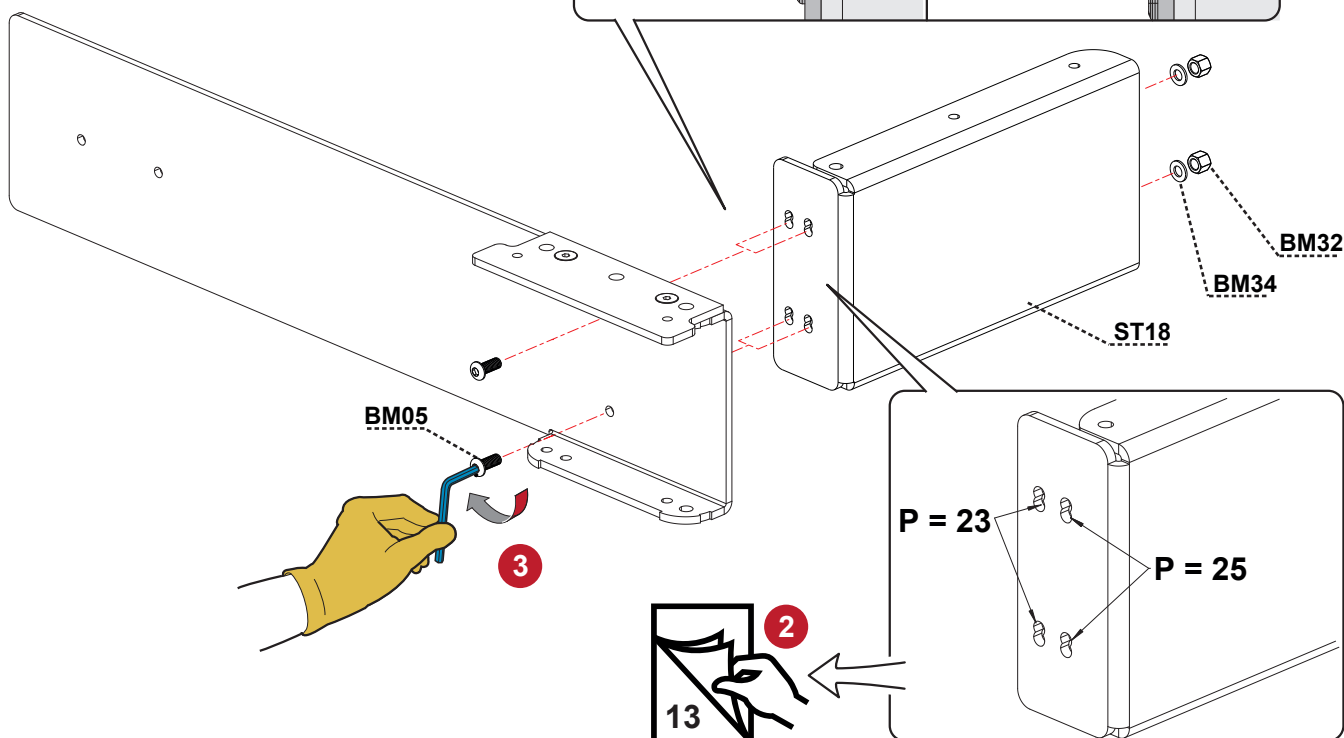
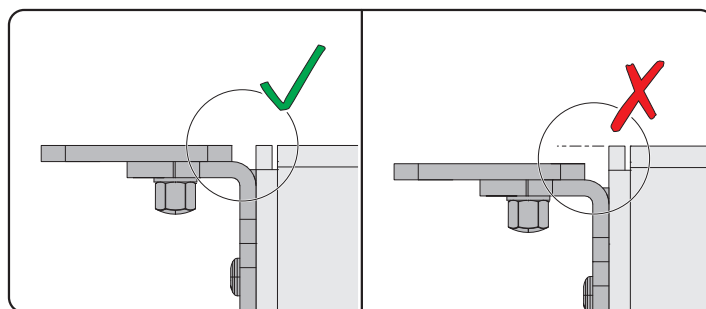
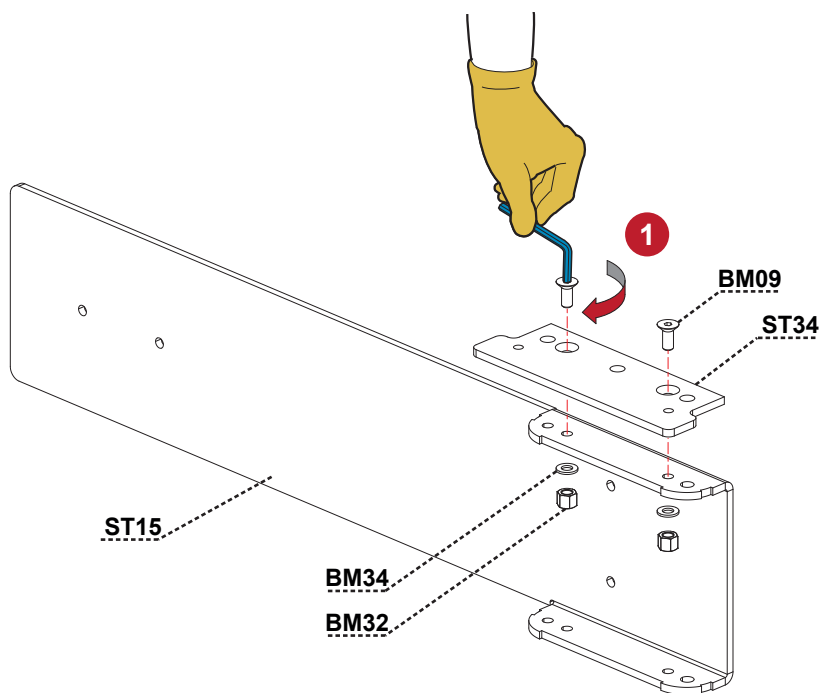


COUNTERCLOCKWISE

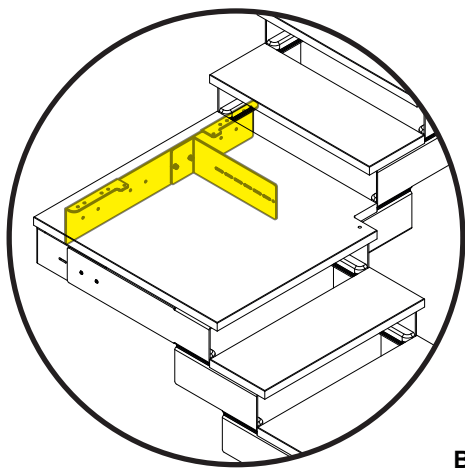




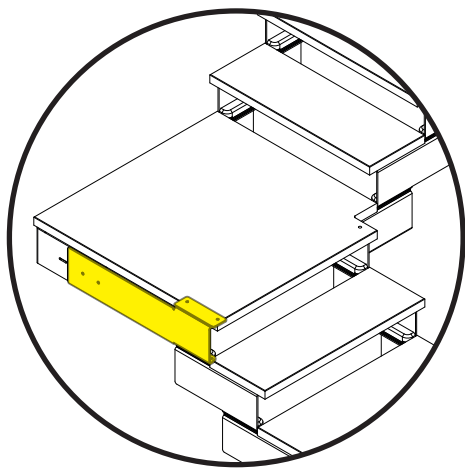
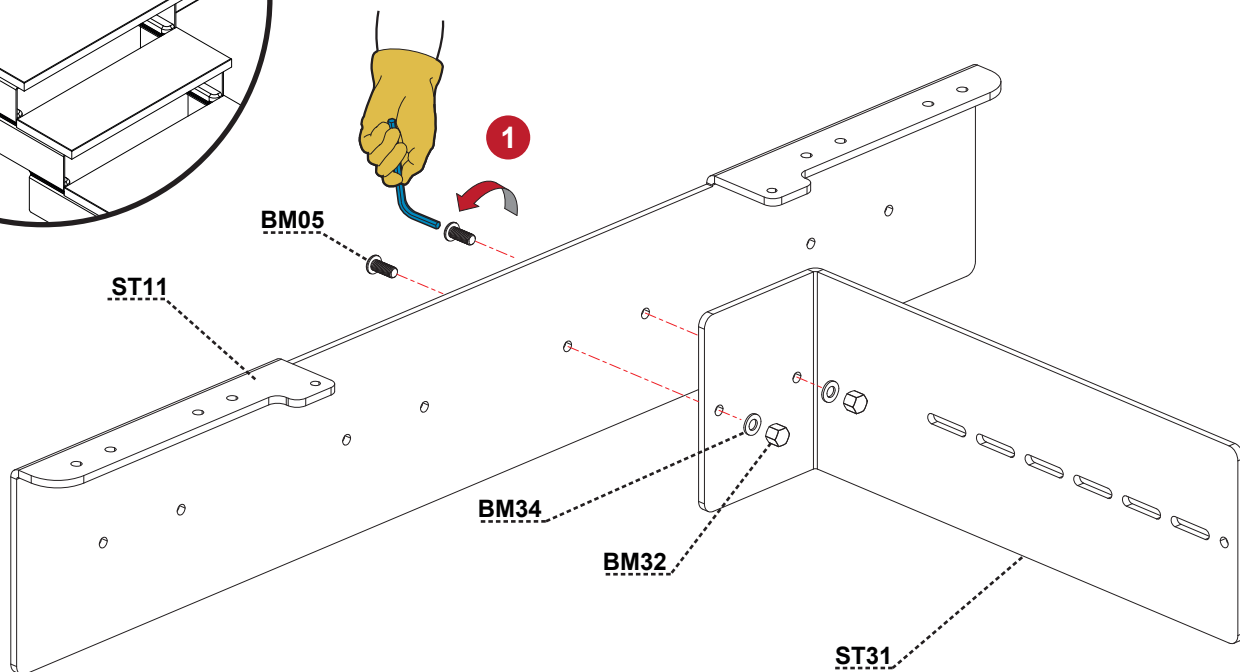
CLOCKWISE



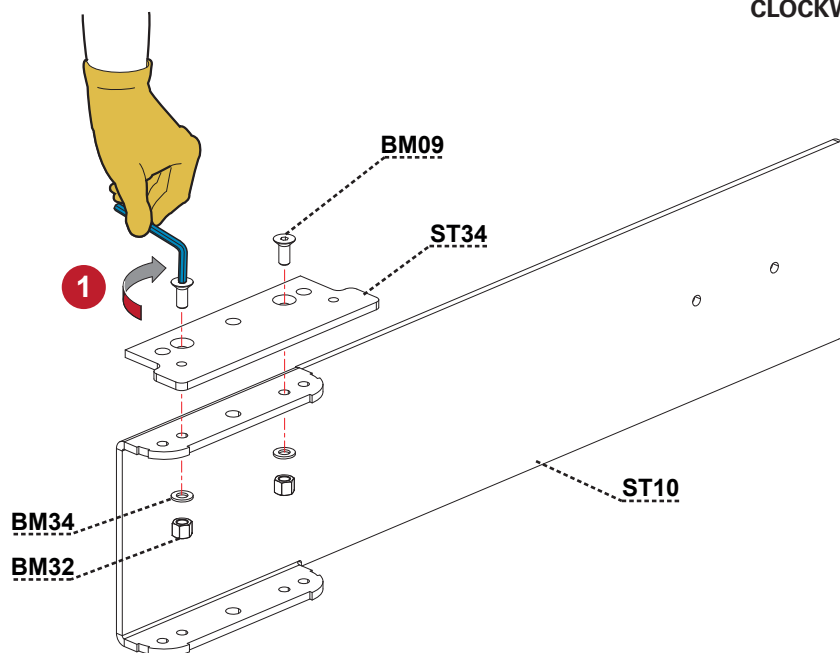
	Composity structure and steps installation manual. Configuration I - L	Code	Rev. 1	Date 29-07-2016
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CLOCKWISE



CLOCKWISE

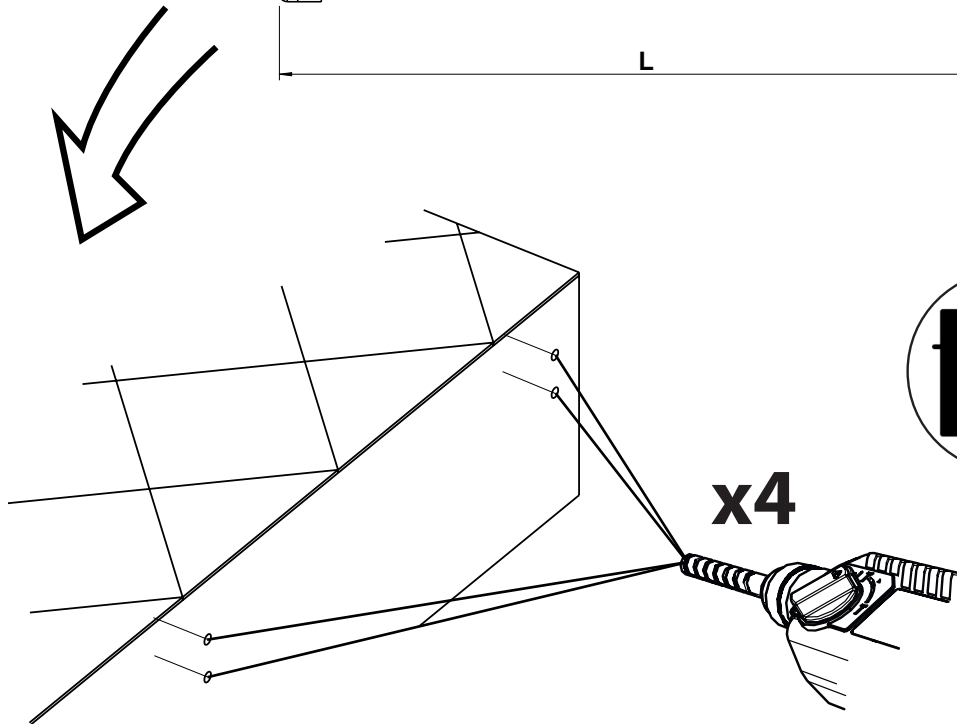
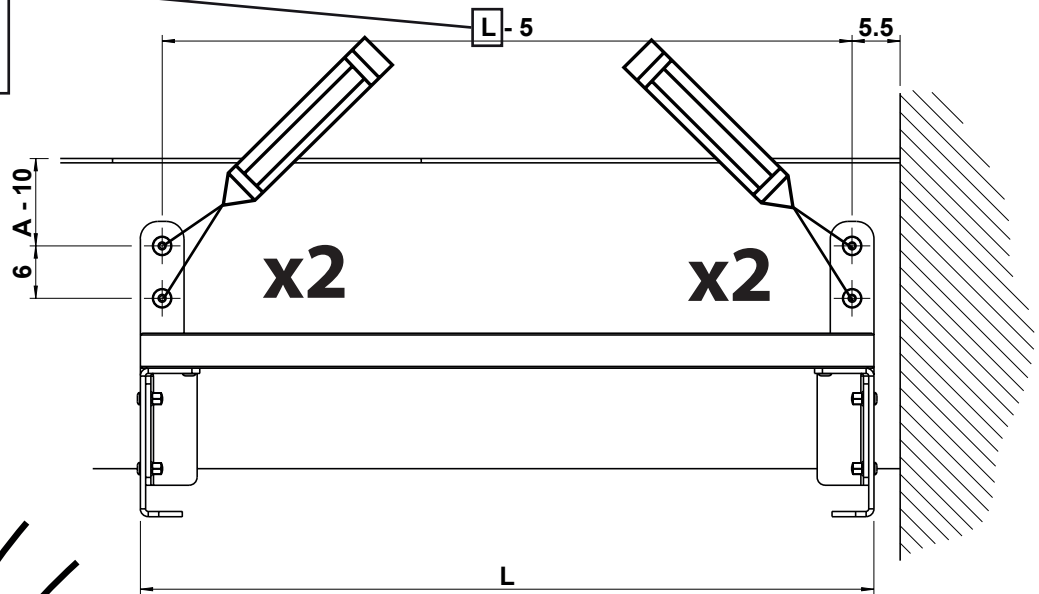
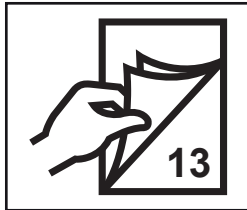
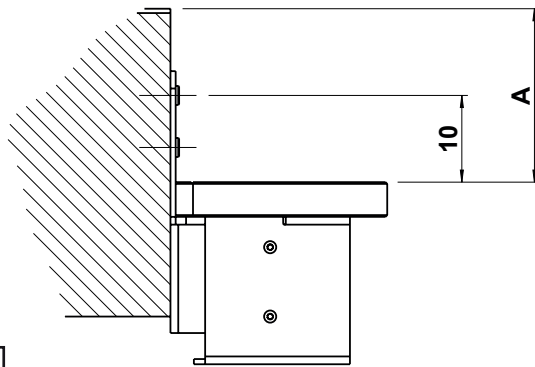
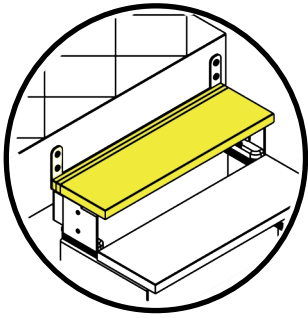


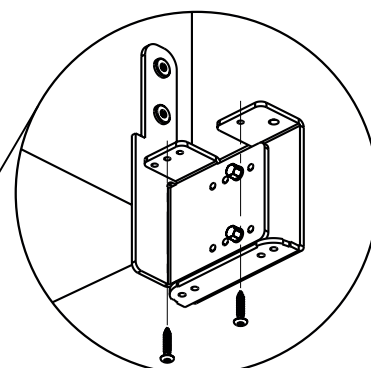
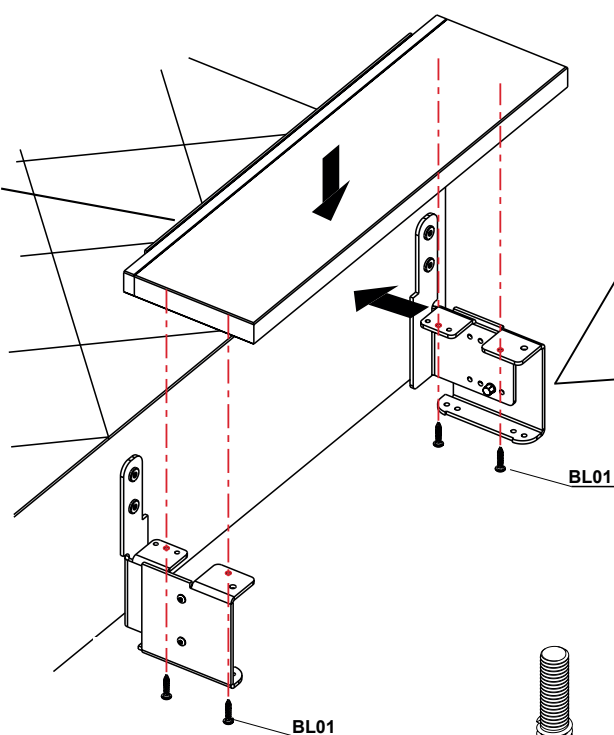
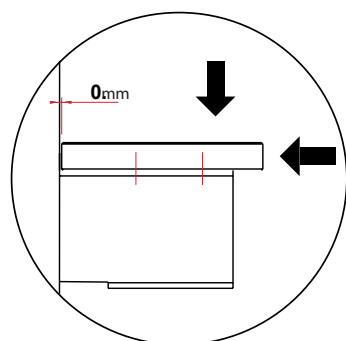
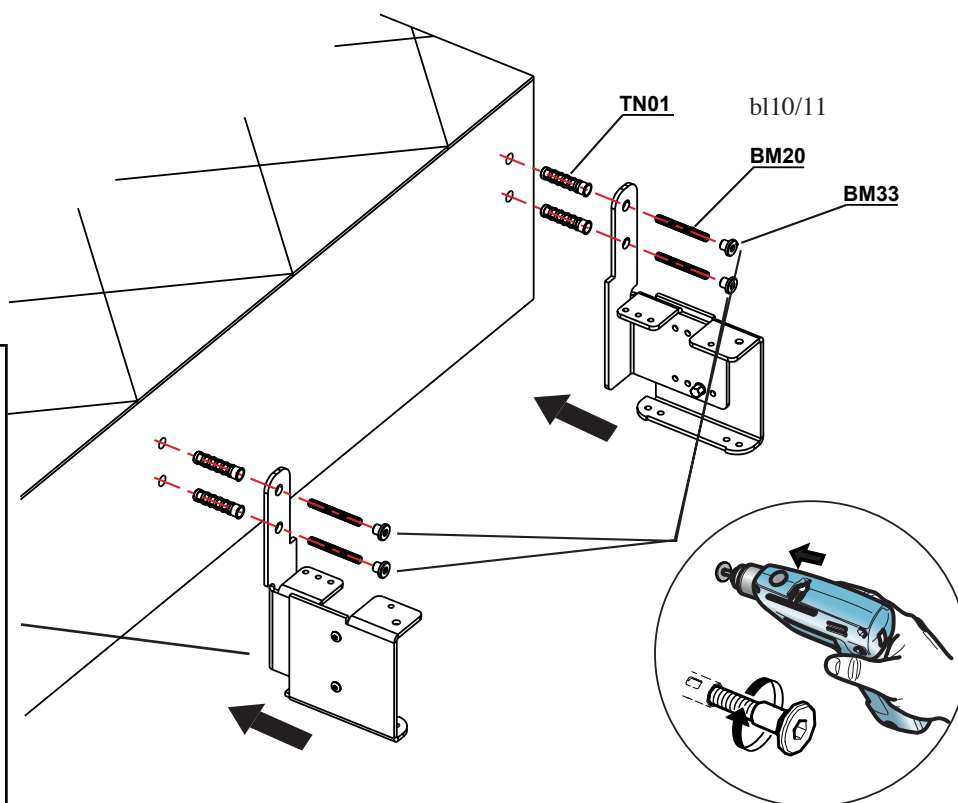
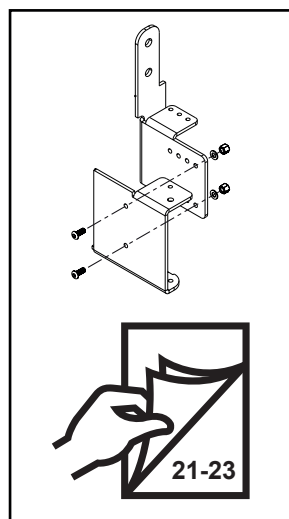
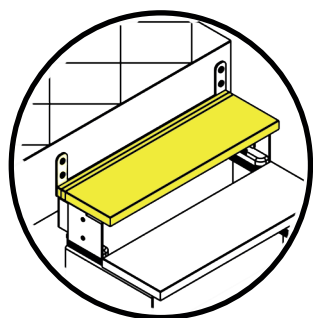
3 . 1

ASSEMBLY



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BL 01



BL 11

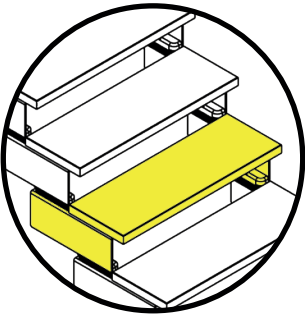


BM 33




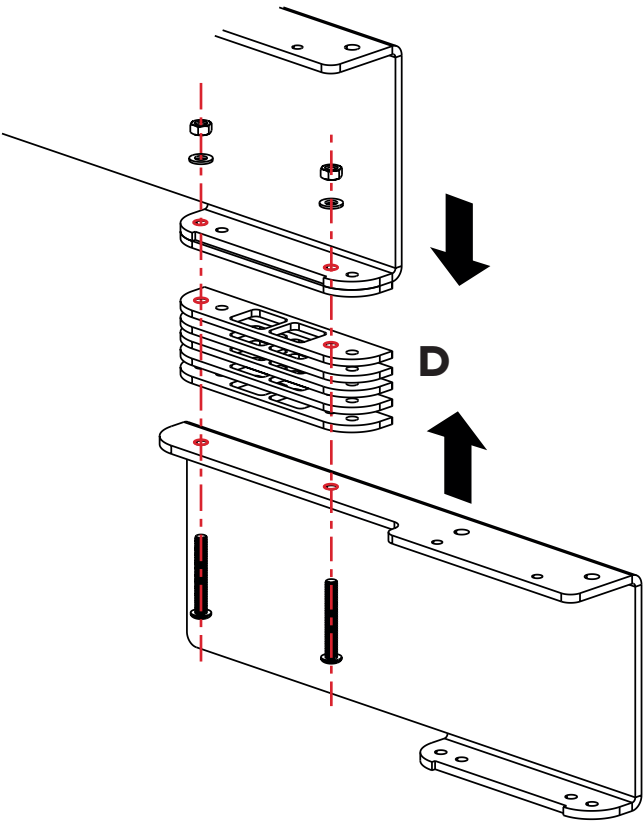
TN 01

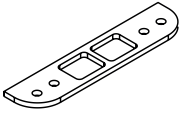
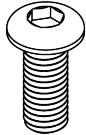


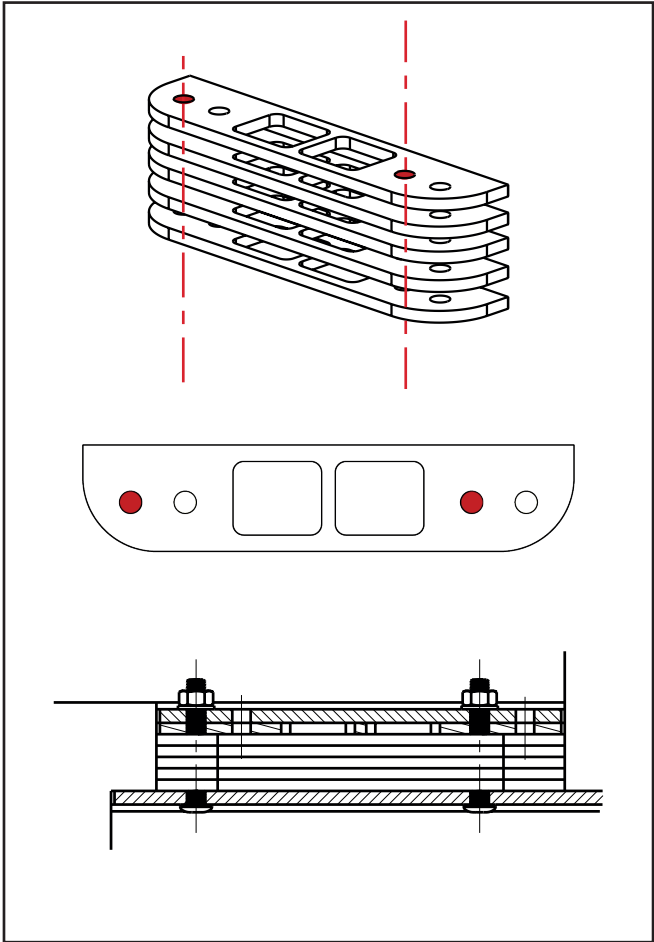


P = 23 cm

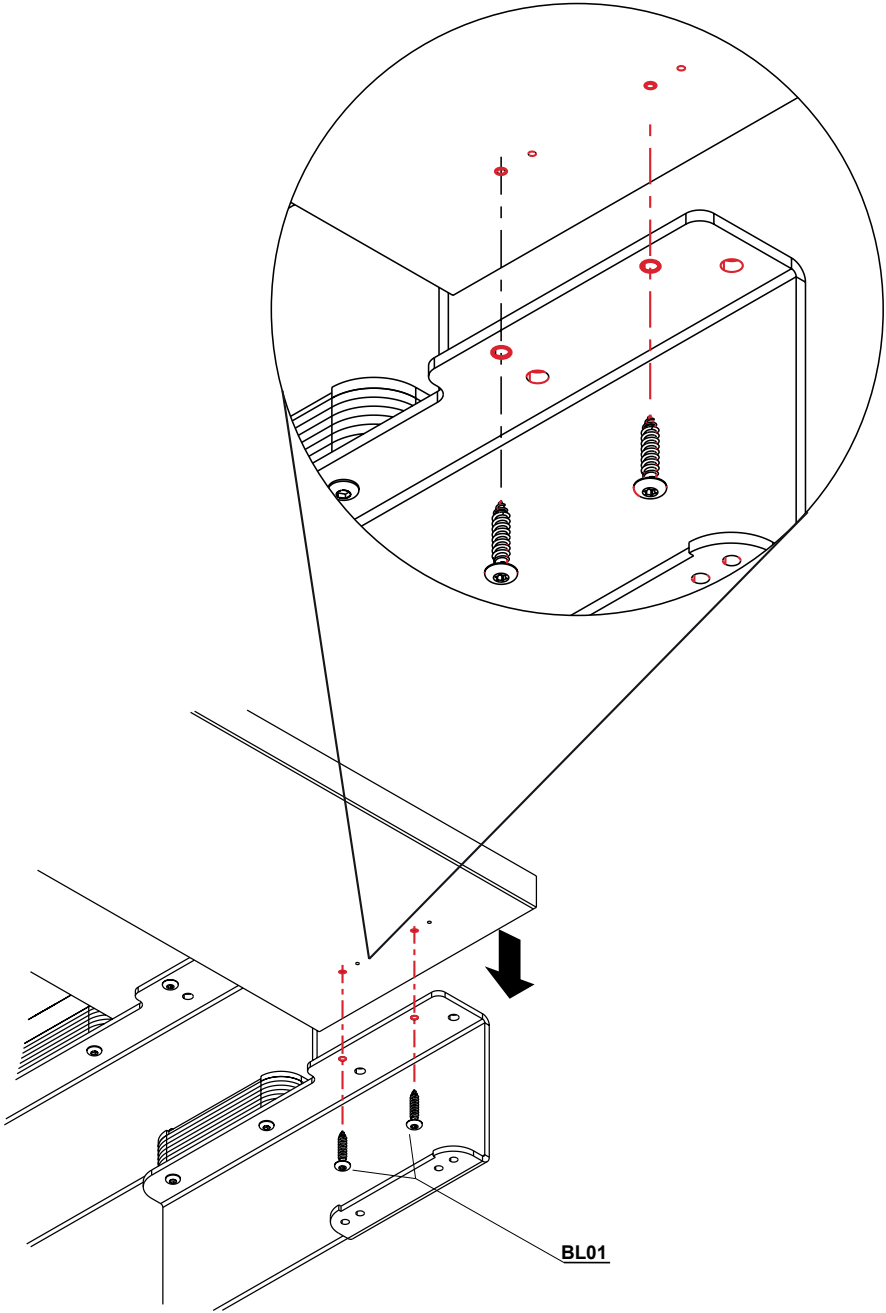
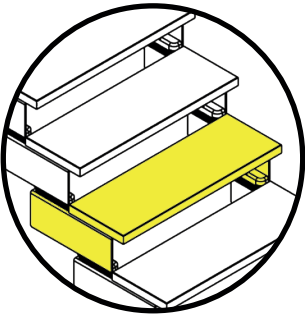


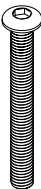
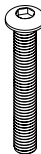
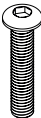





	
1 ÷ 4	BM04 M8X40
4 ÷ 7	BM02 M8X55
7 ÷ 10	BM01 M8X70

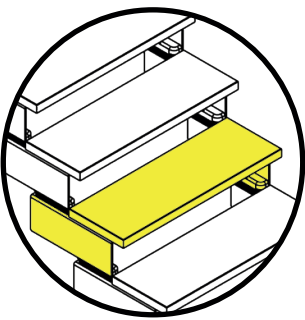


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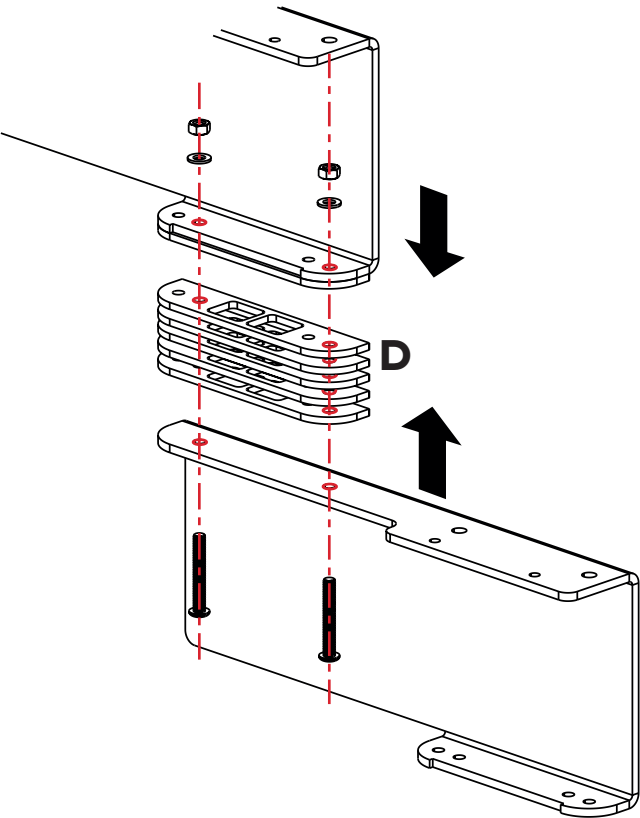
					
BM 01	BM 02	BM 04	BM 032	BM 34	BL 01

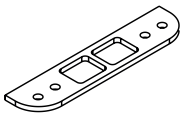
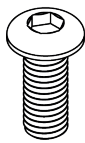


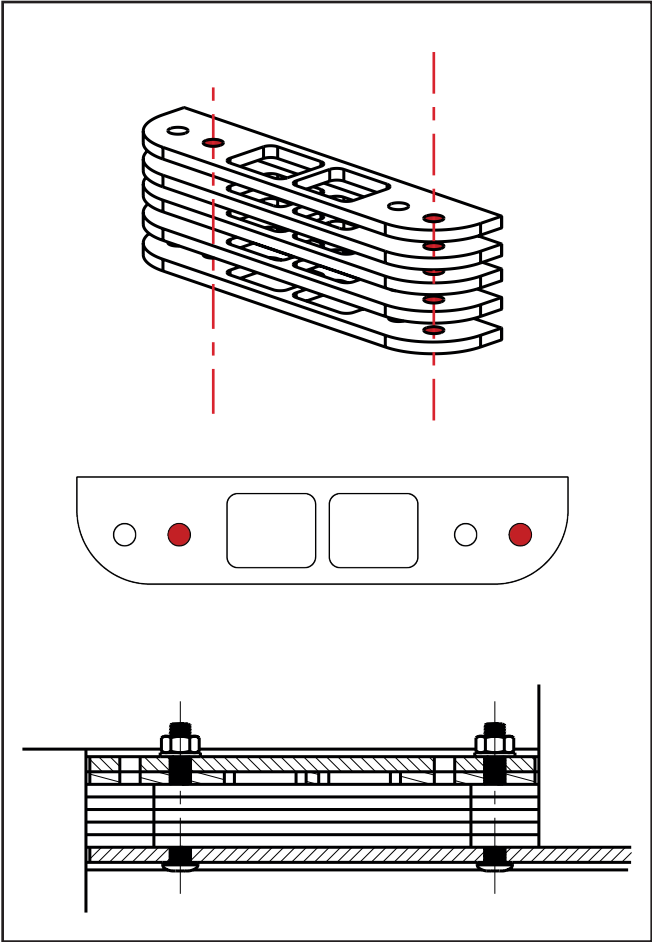


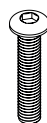
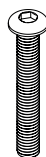
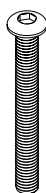
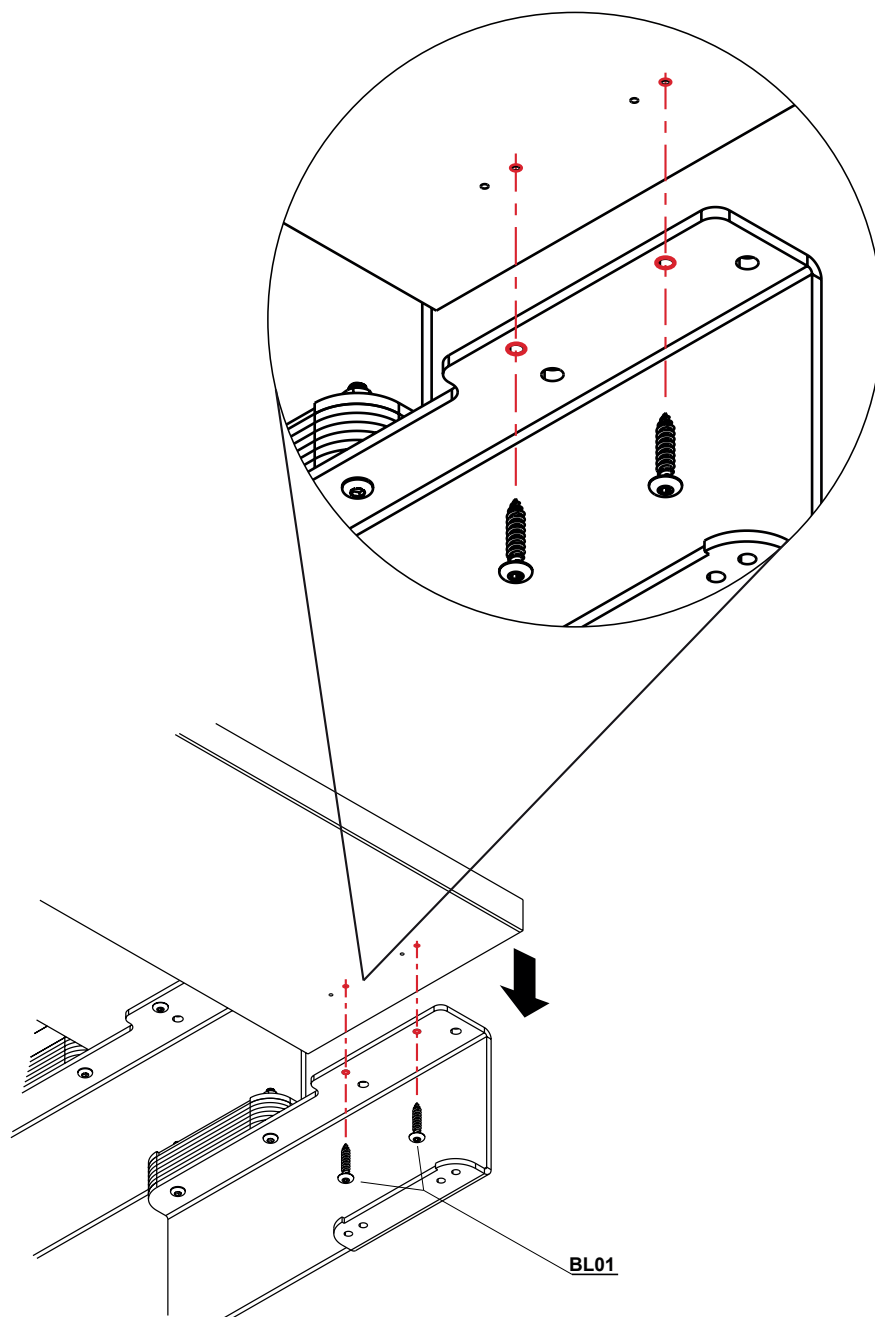
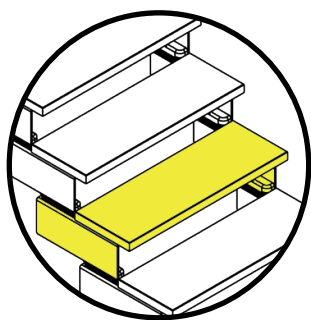
P = 25 cm





 D	
1 ÷ 4	BM04 M8X40
4 ÷ 7	BM02 M8X55
7 ÷ 10	BM01 M8X70





BM 01

BM 02

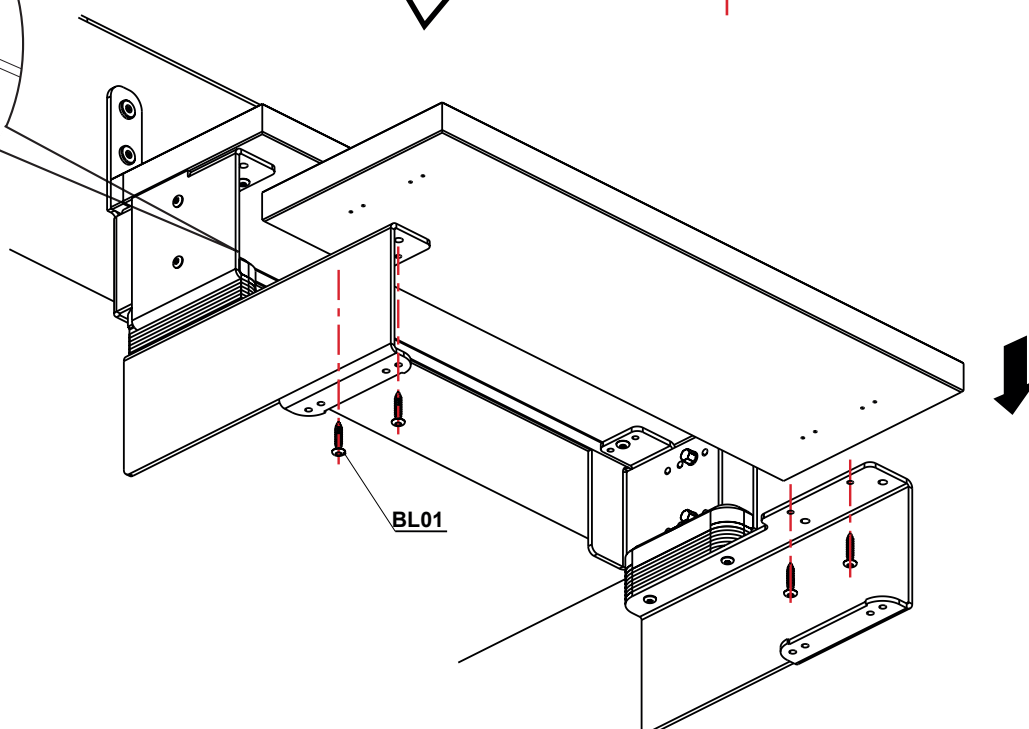
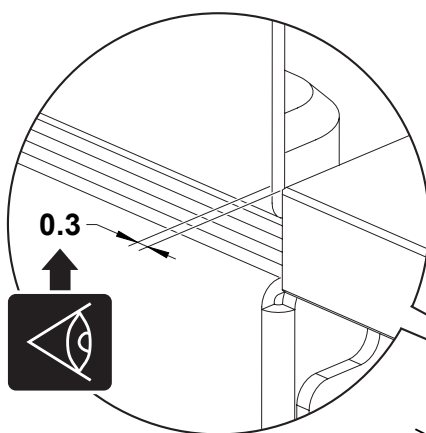
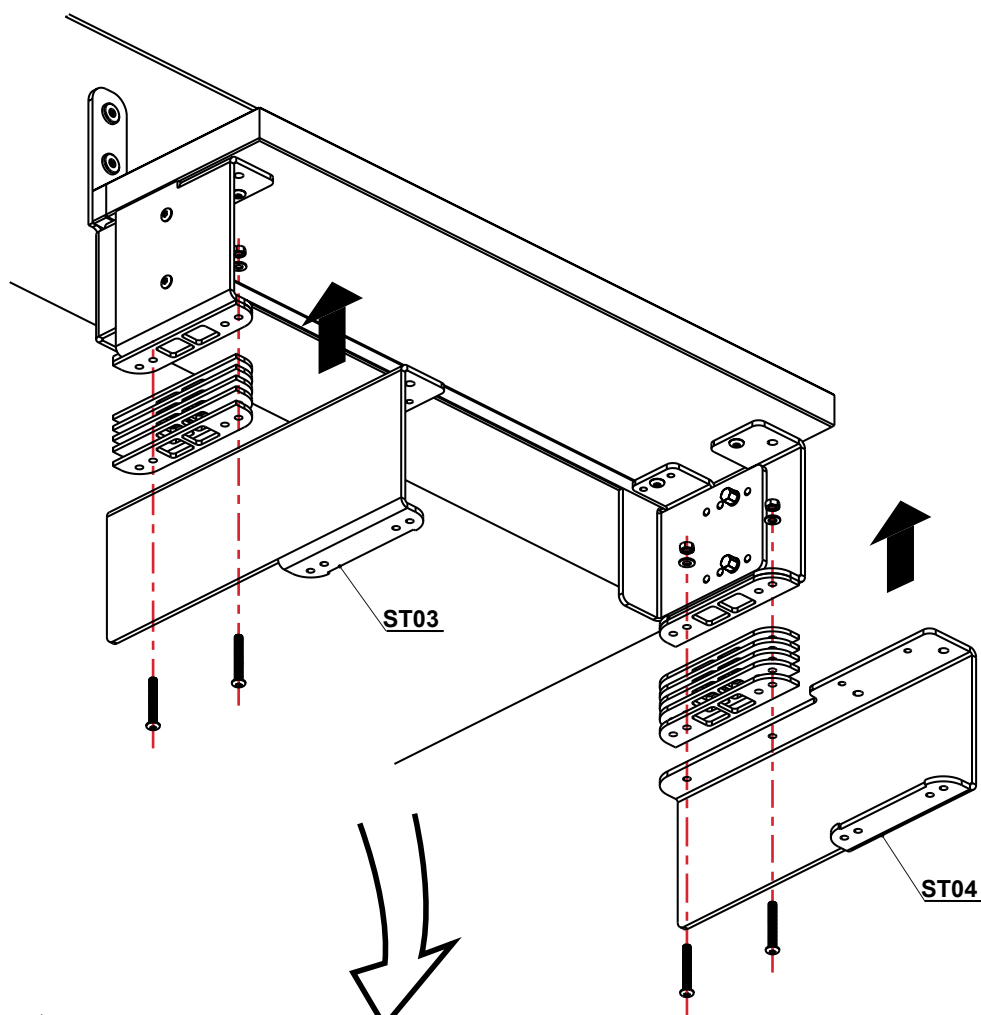
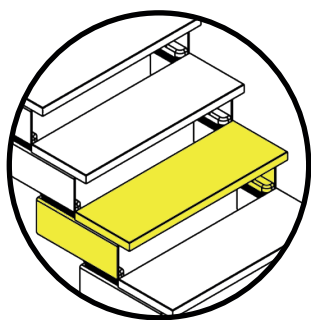
BM 04

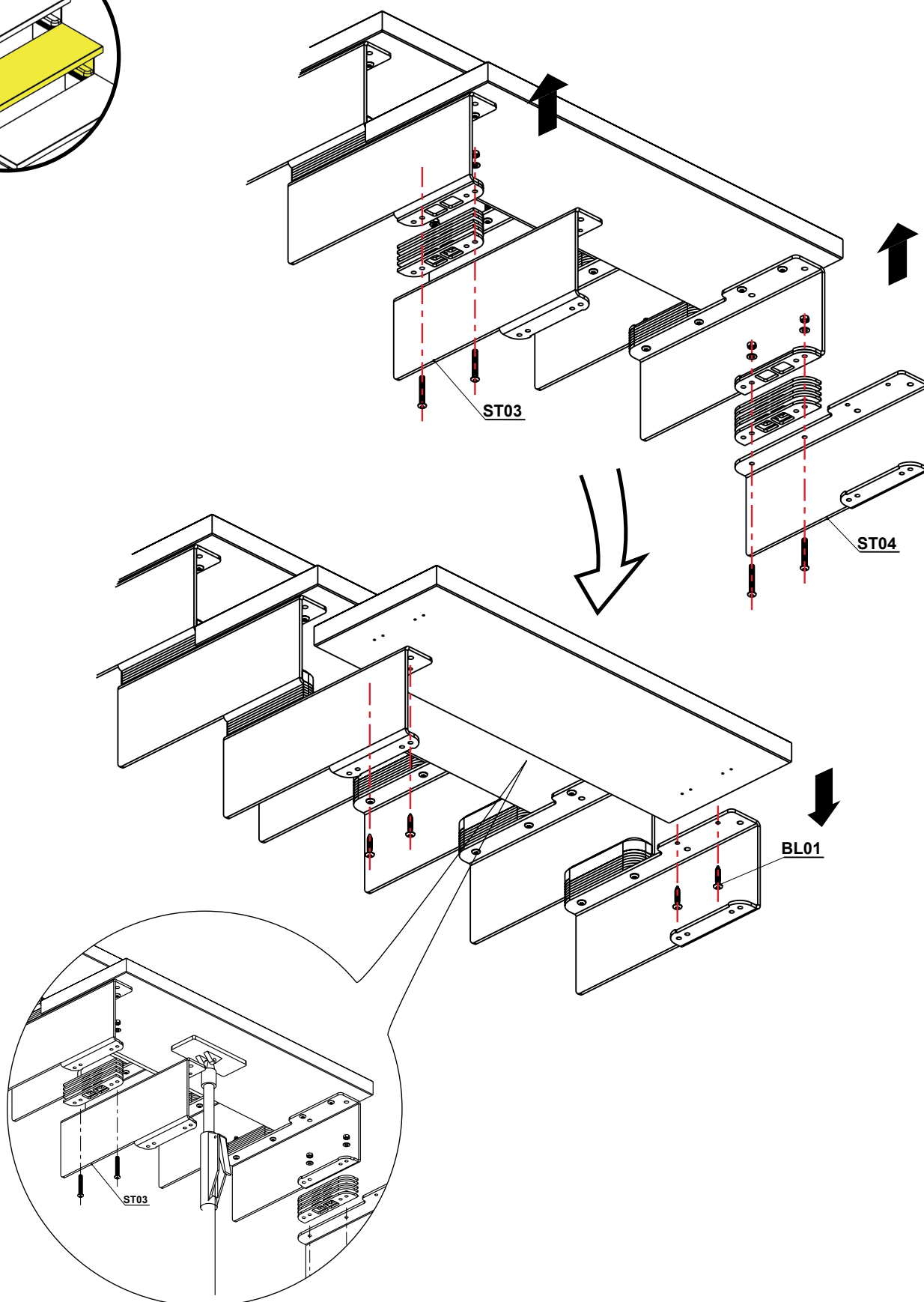
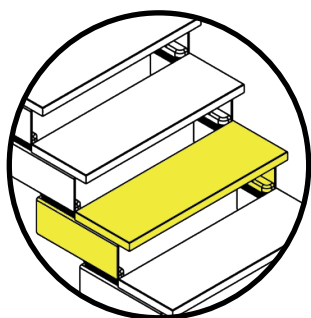
BM 032

BM 34

BL 01



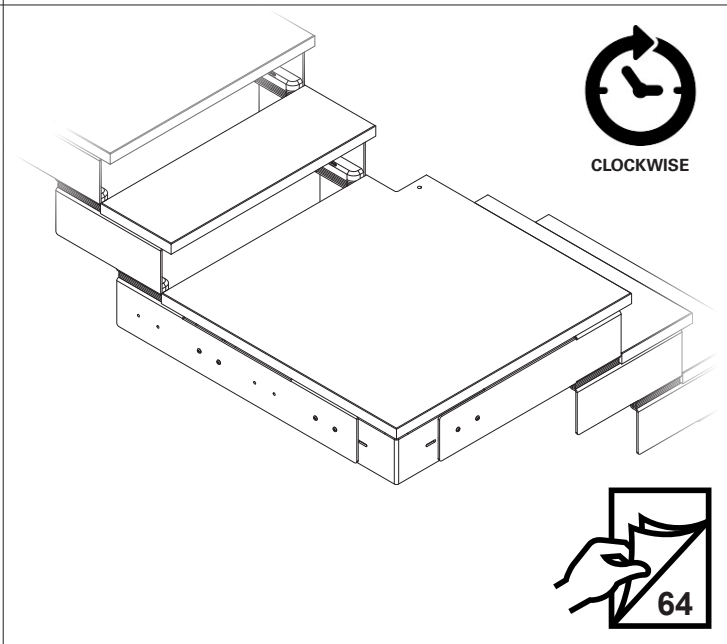
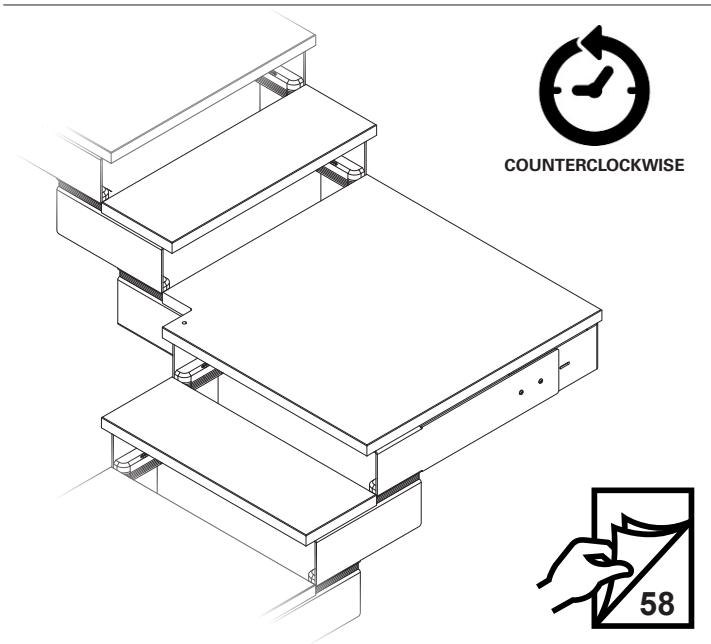
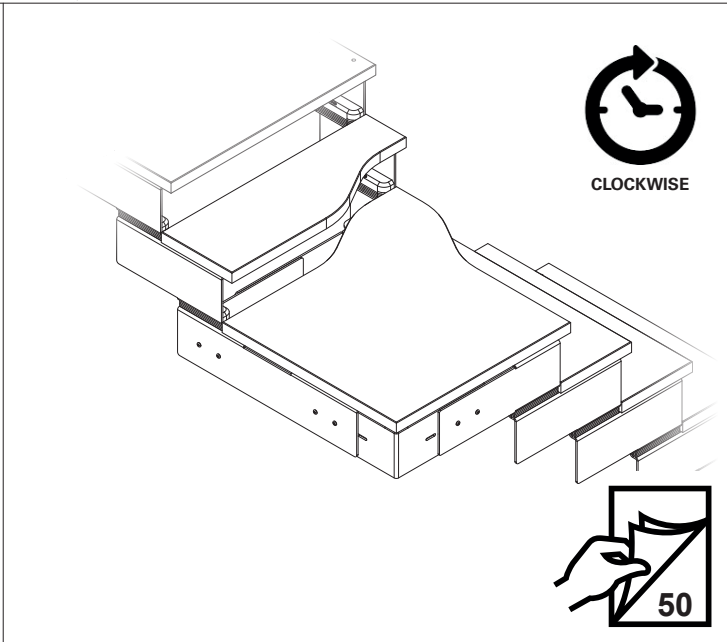
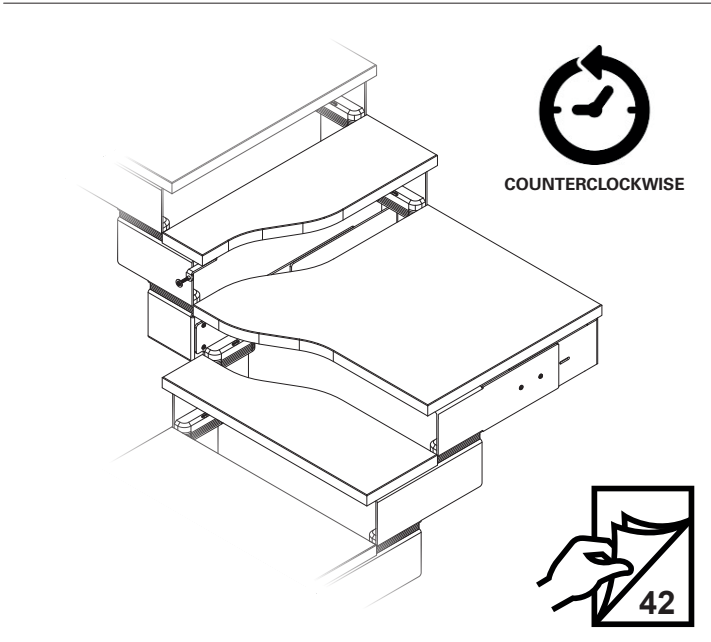
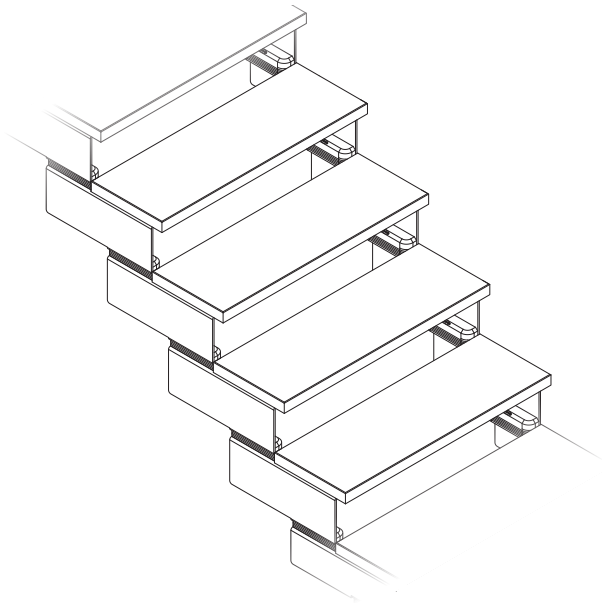


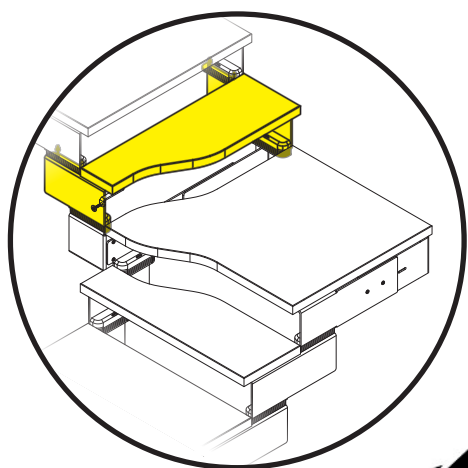


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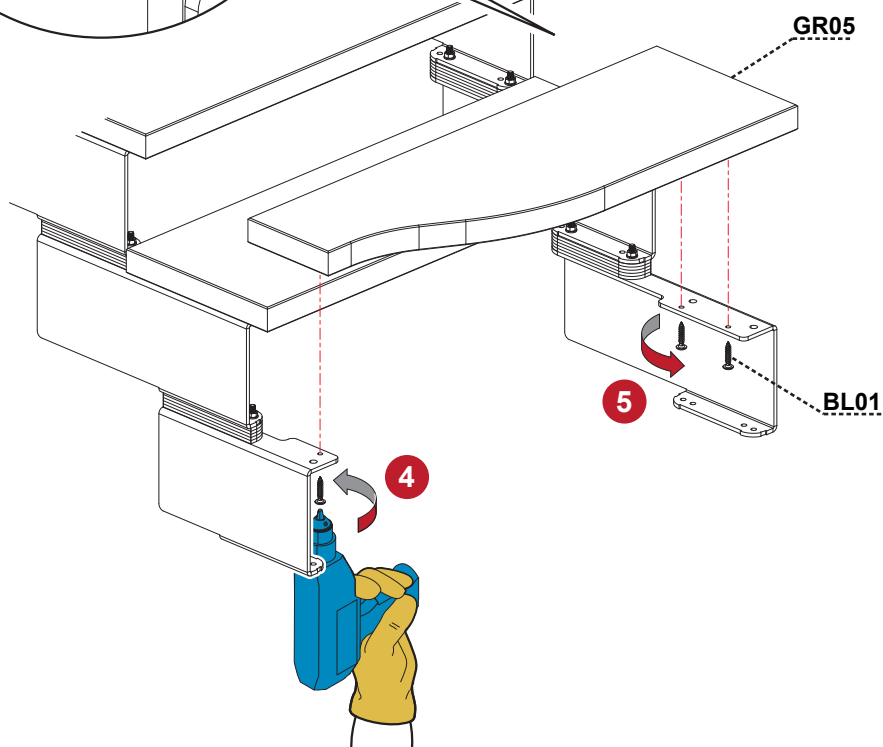
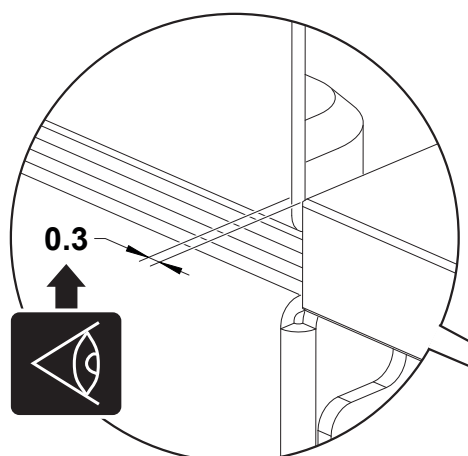
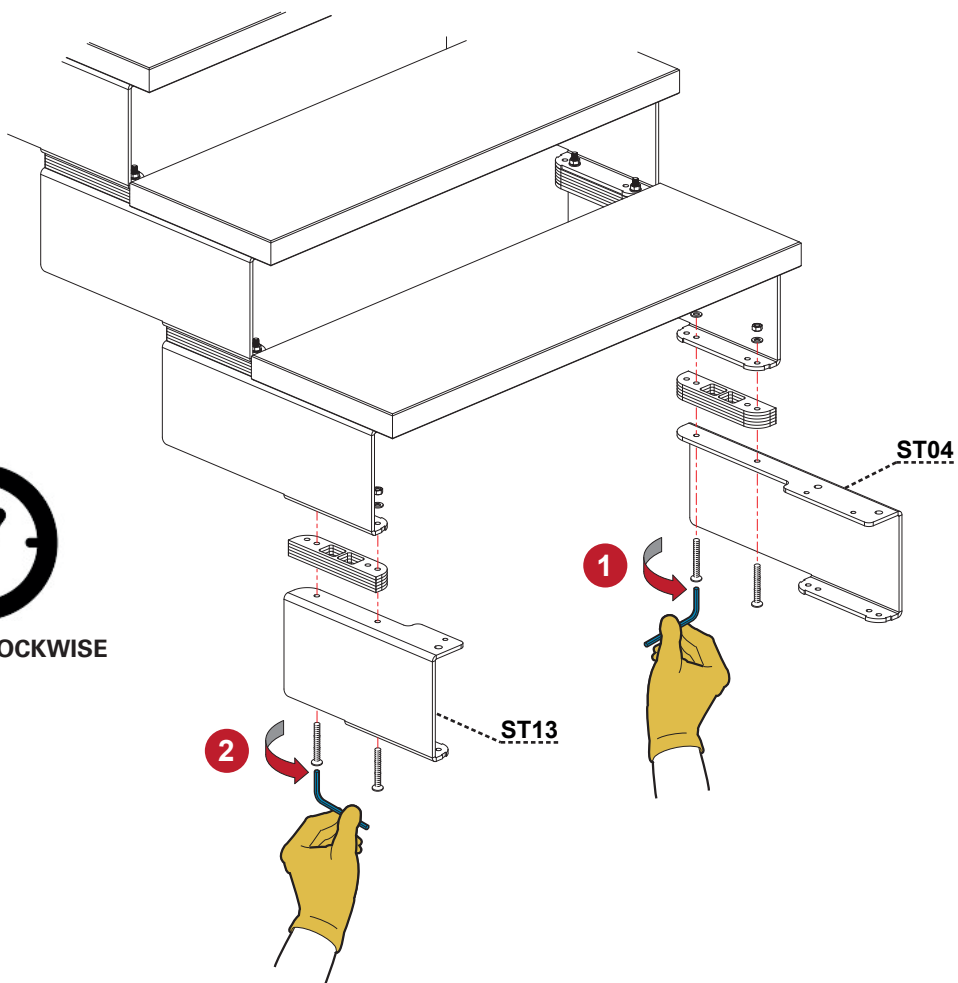


	Composity structure and steps installation manual. Configuration I - L	Code	Rev. 1	Date 29-07-2016
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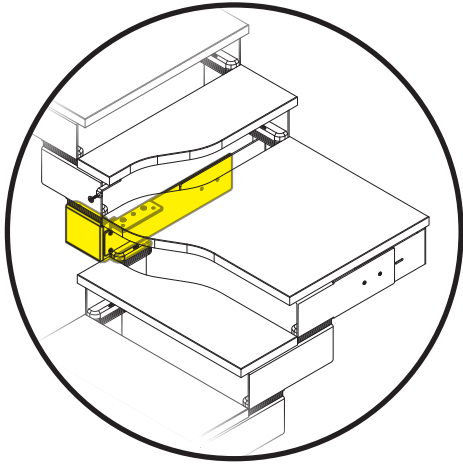




COUNTERCLOCKWISE



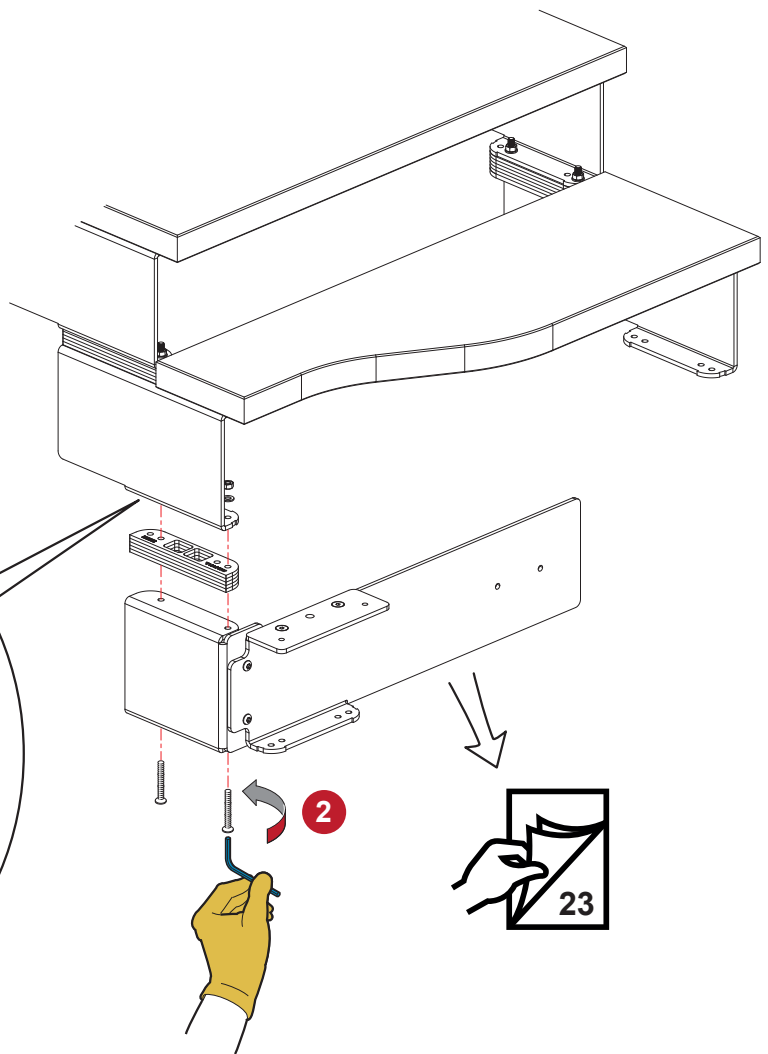
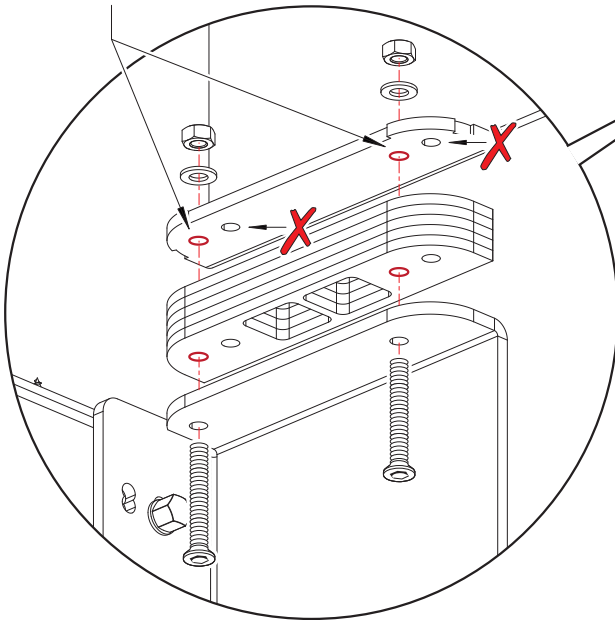
	Composity structure and steps installation manual. Configuration I - L	Code	Rev. 1	Date 29-07-2016
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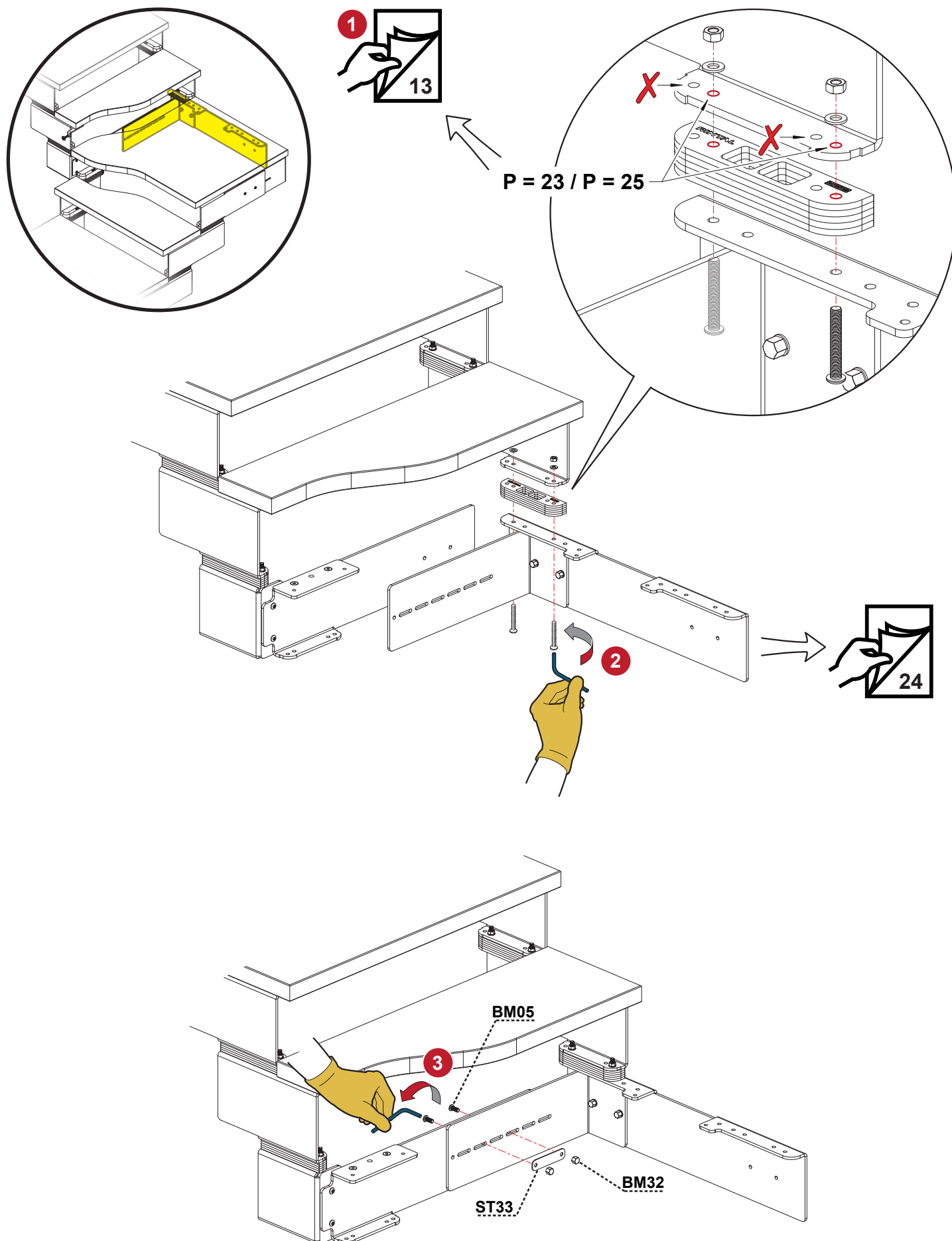


COUNTERCLOCKWISE



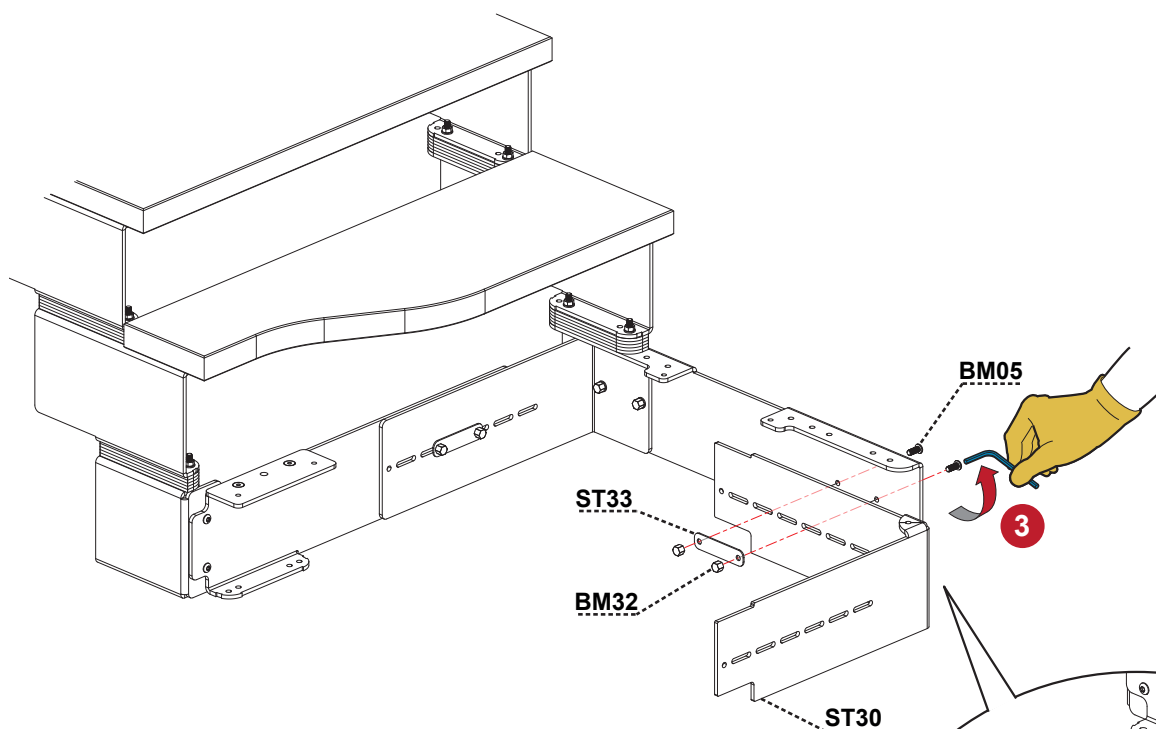
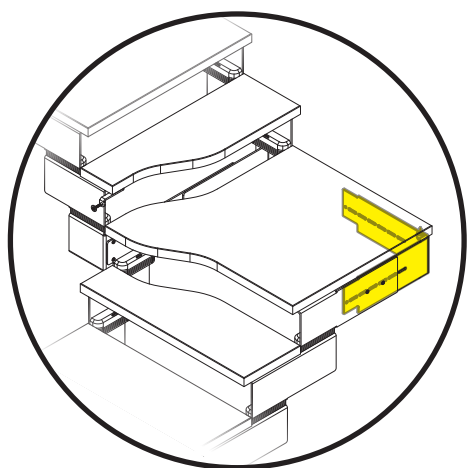
P = 23 / P = 25



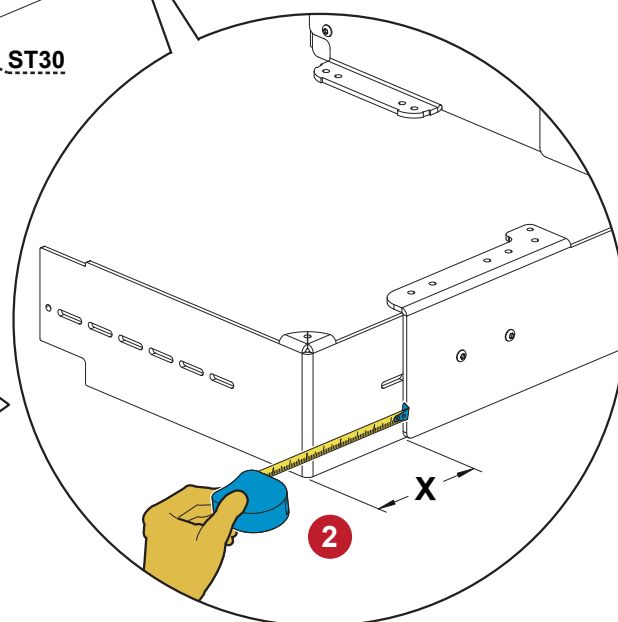
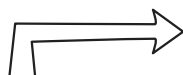


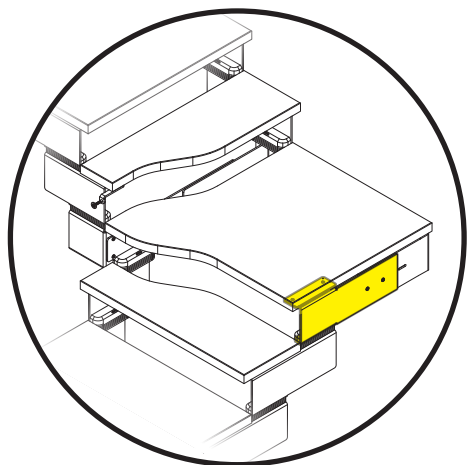


COUNTERCLOCKWISE



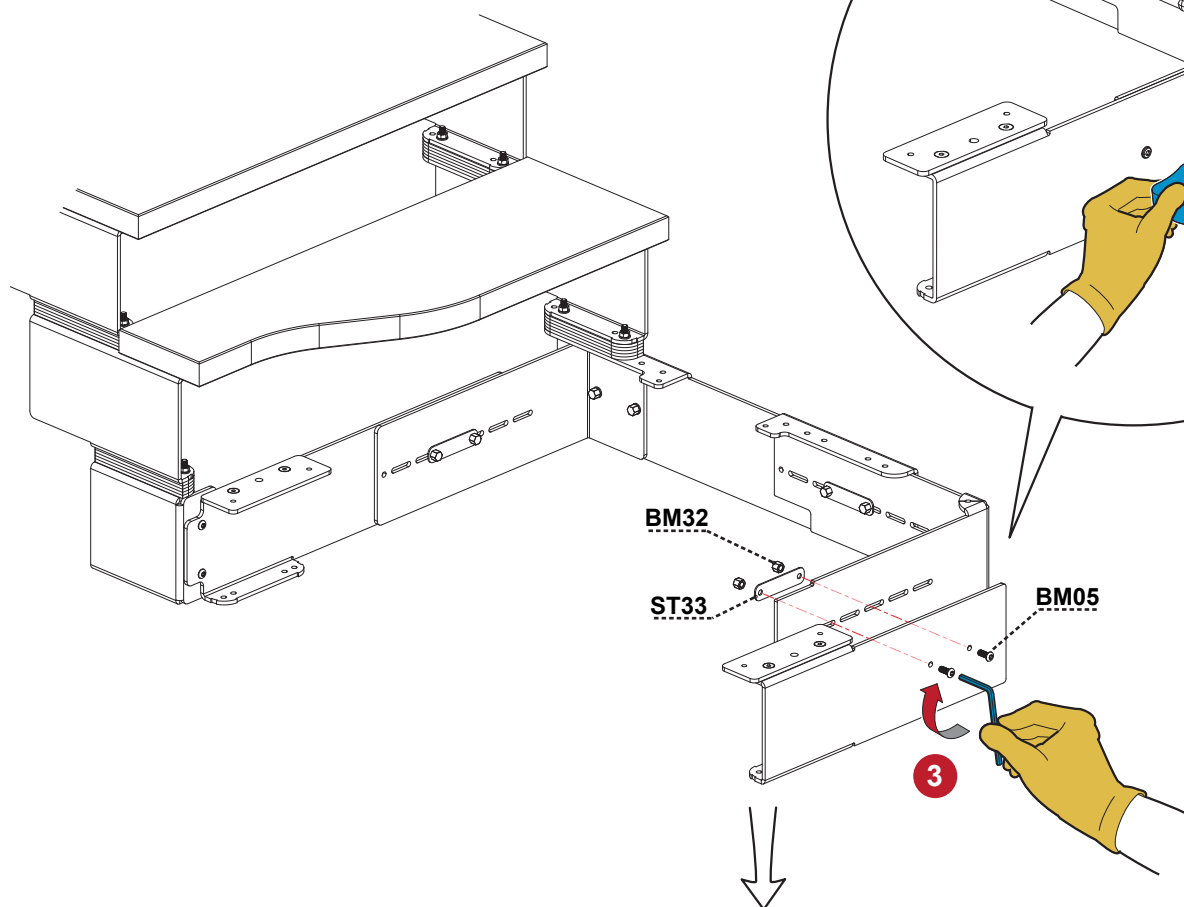
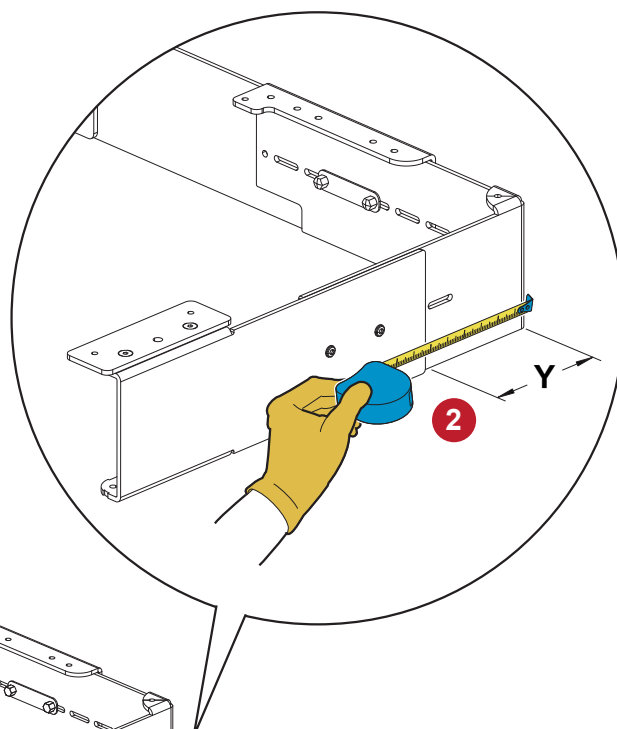
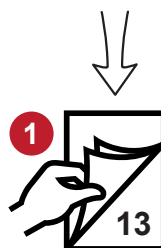
L	X
74	5.7
79	10.7
84	15.7
89	20.7
94	25.7



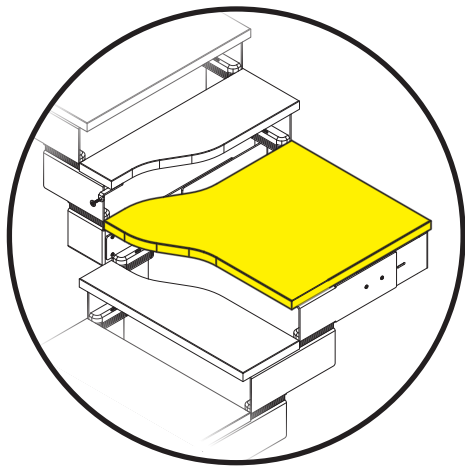


COUNTERCLOCKWISE

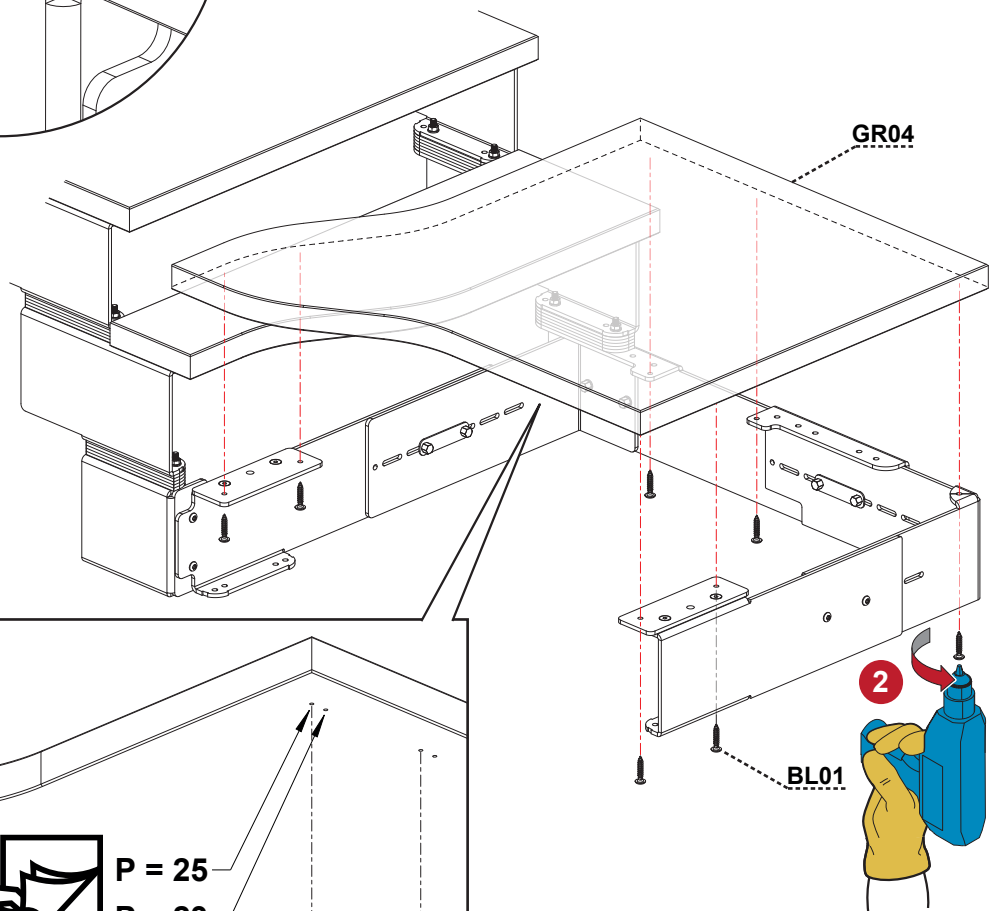
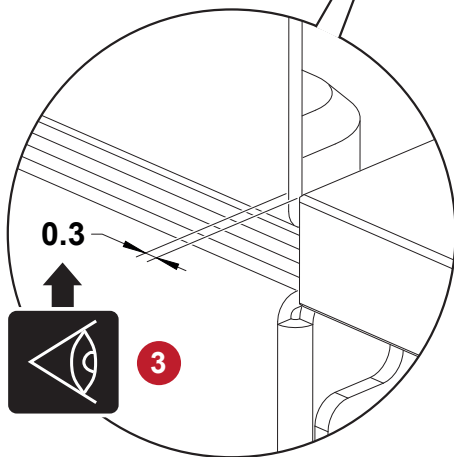
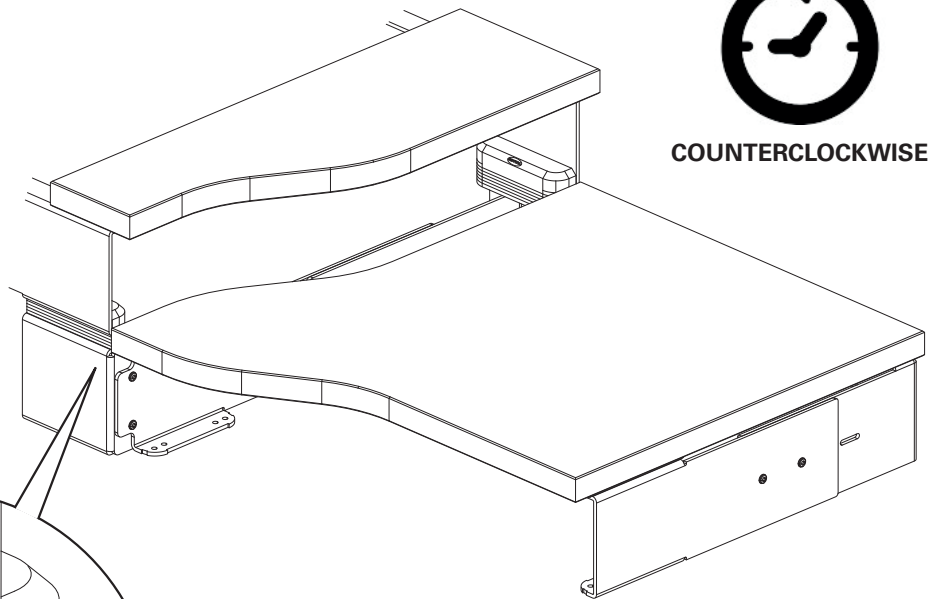
	P = 23	P = 25
L	Y	Y
74	5.1	7.1
79	10.1	12.1
84	15.1	17.1
89	20.1	22.1
94	25.1	27.1



	Composity structure and steps installation manual. Configuration I - L	Code	Rev. 1	Date 29-07-2016
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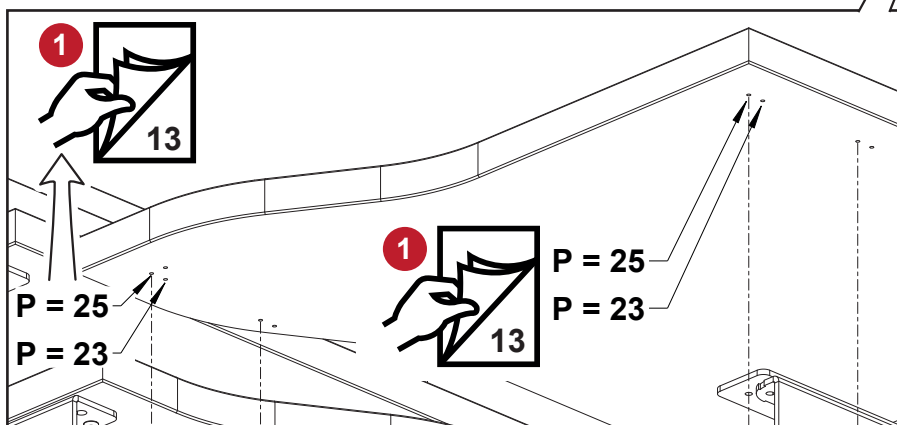
COUNTERCLOCKWISE



GR04

2

BL01



1



13

P = 25

P = 23

1

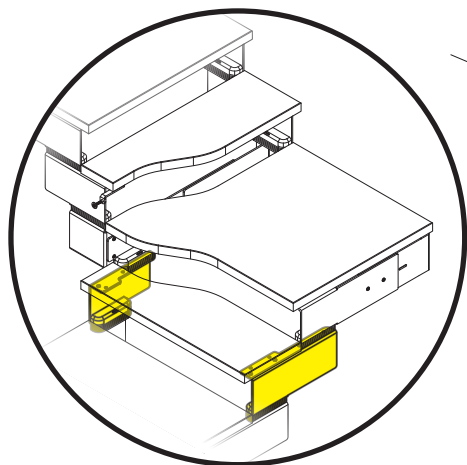


13

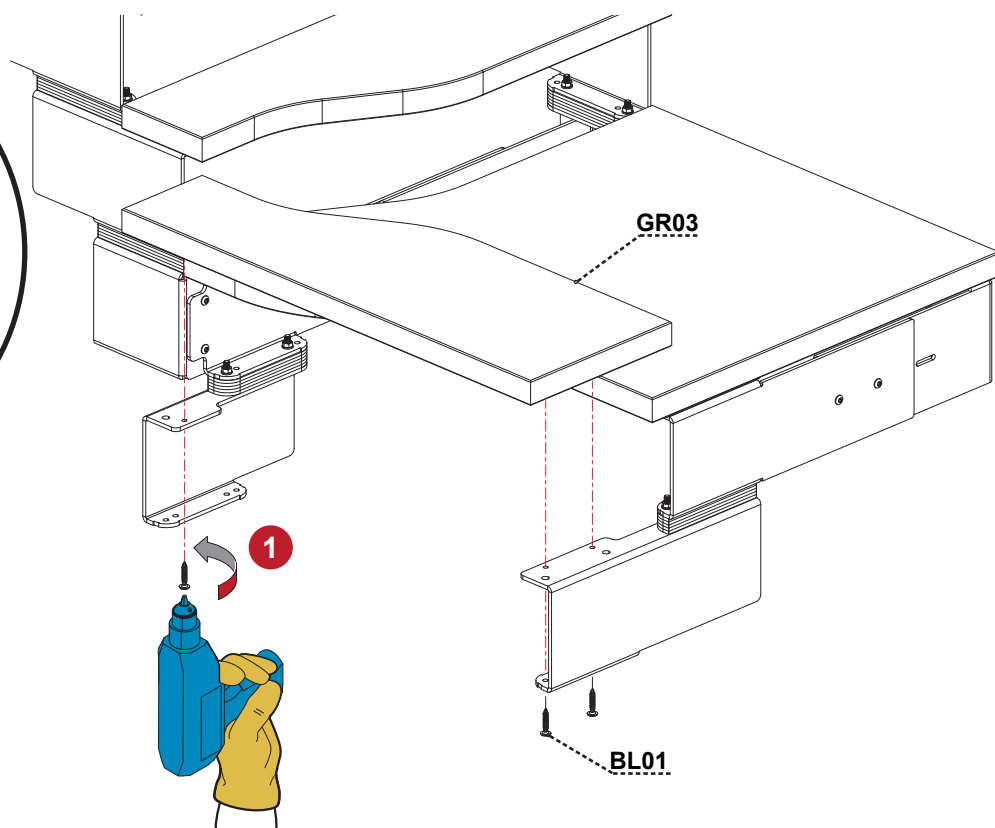
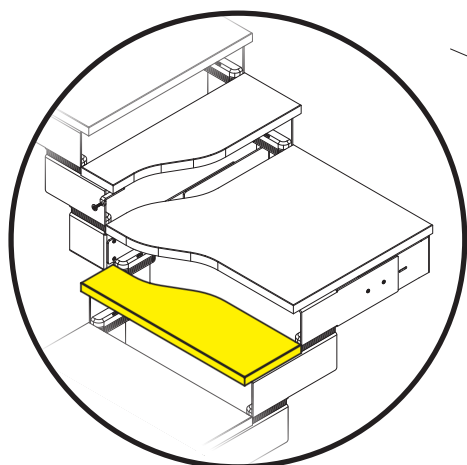
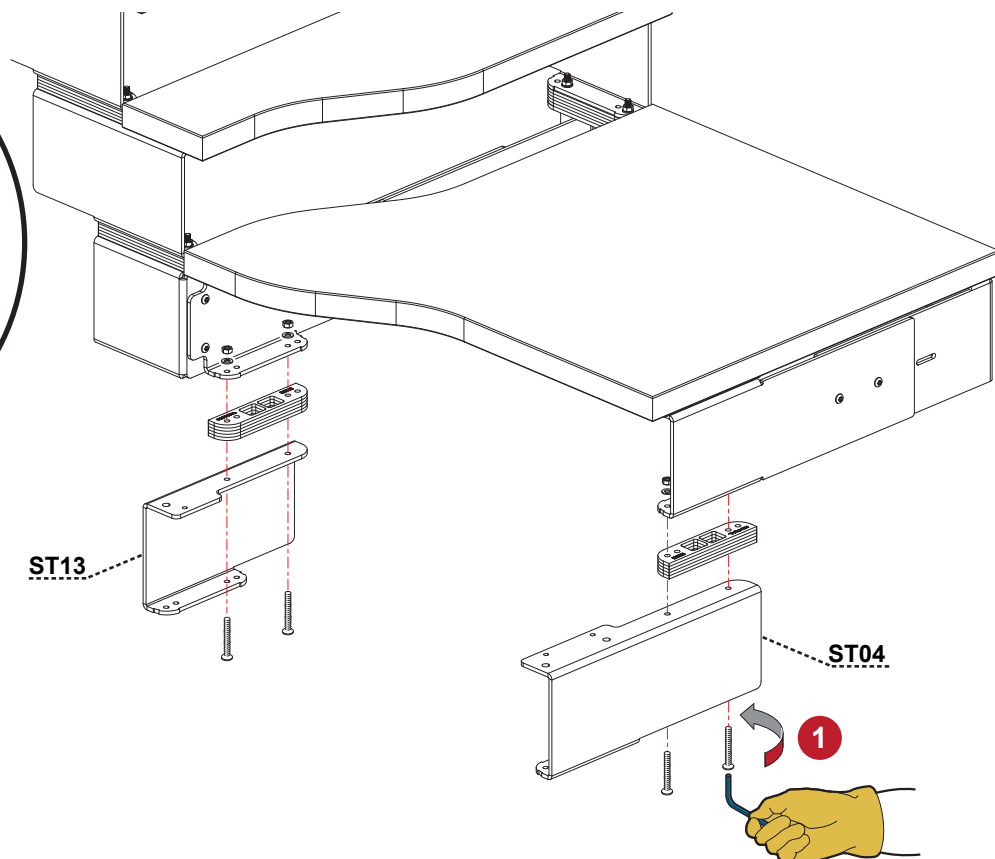
P = 25

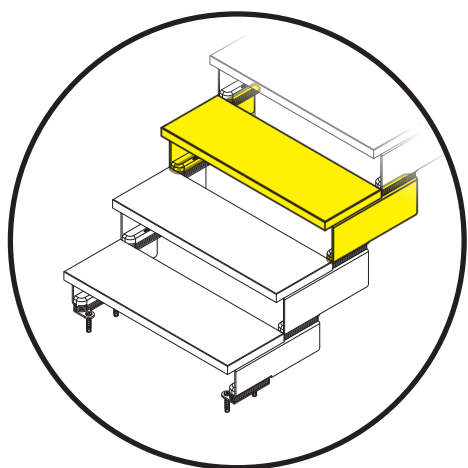
P = 23





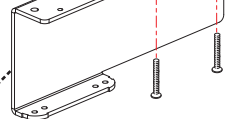
COUNTERCLOCKWISE



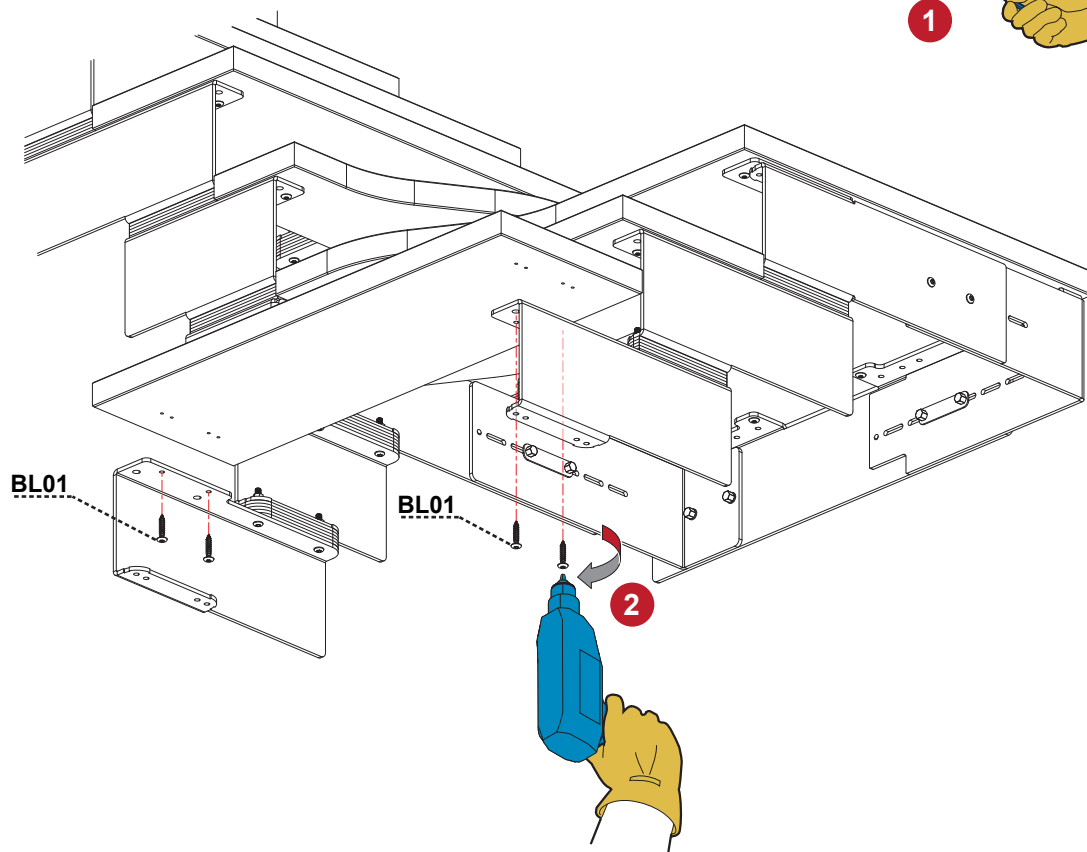
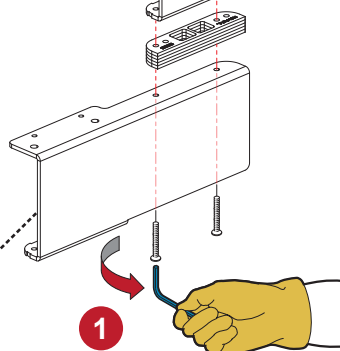


COUNTERCLOCKWISE

ST03



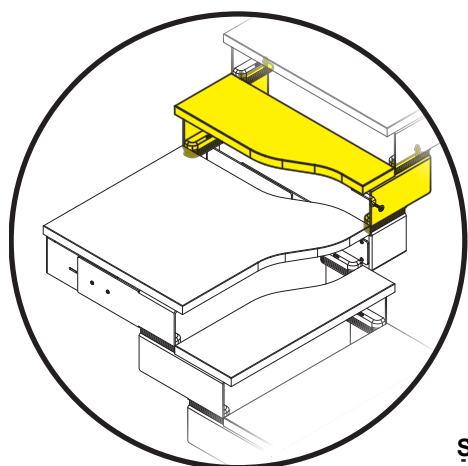
ST04



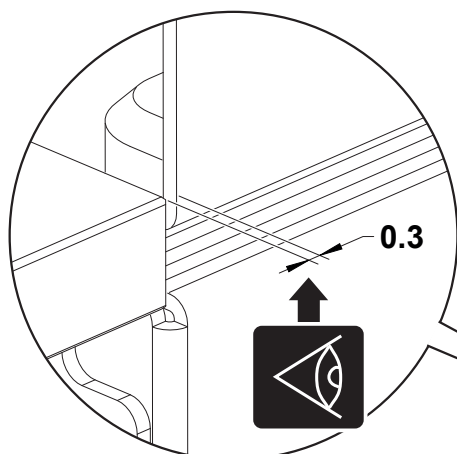
BL01

BL01

2



CLOCKWISE



ST03

1

ST14

2

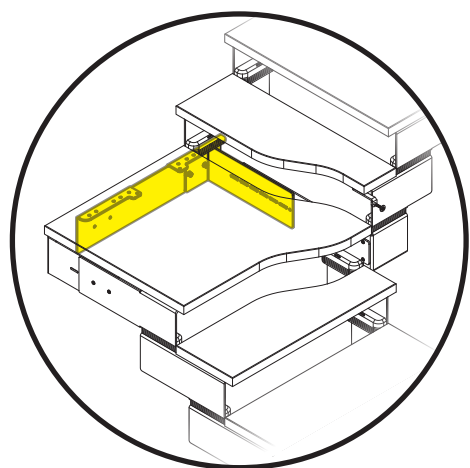
GR03

BL01

4

3





CLOCKWISE

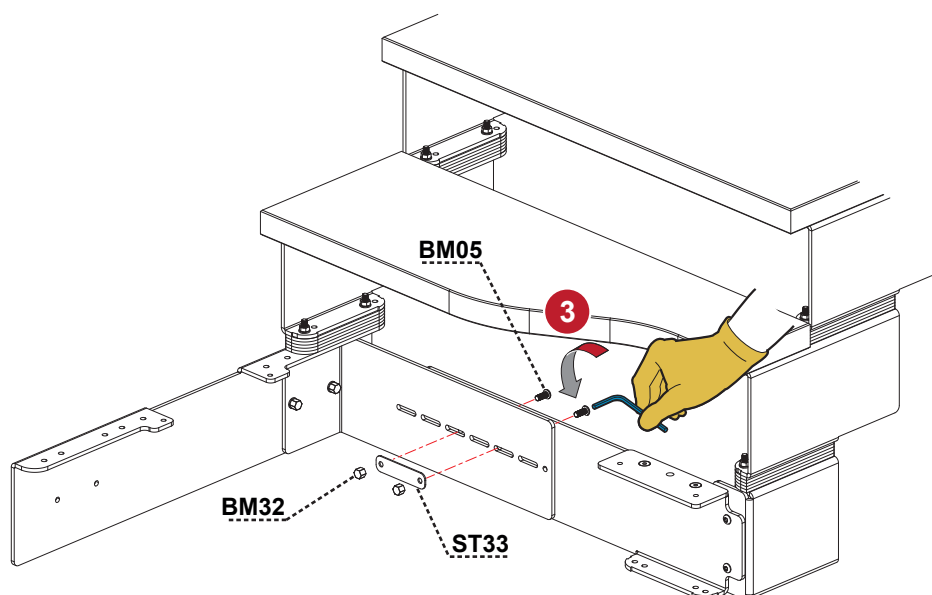
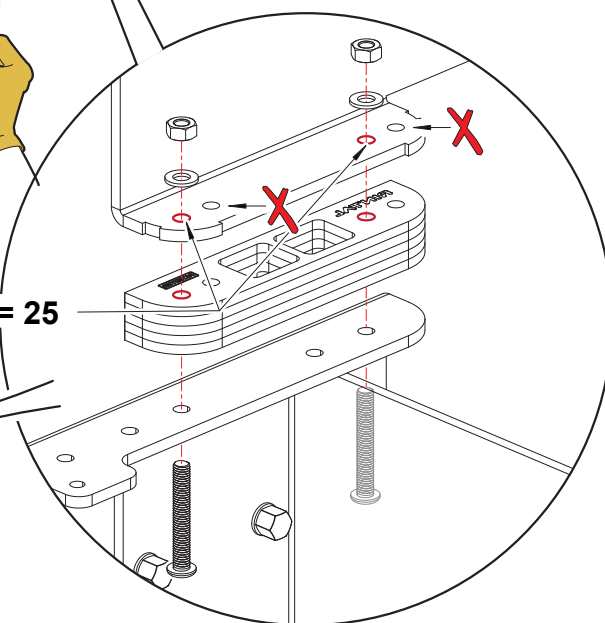


2

P = 23 / P = 25

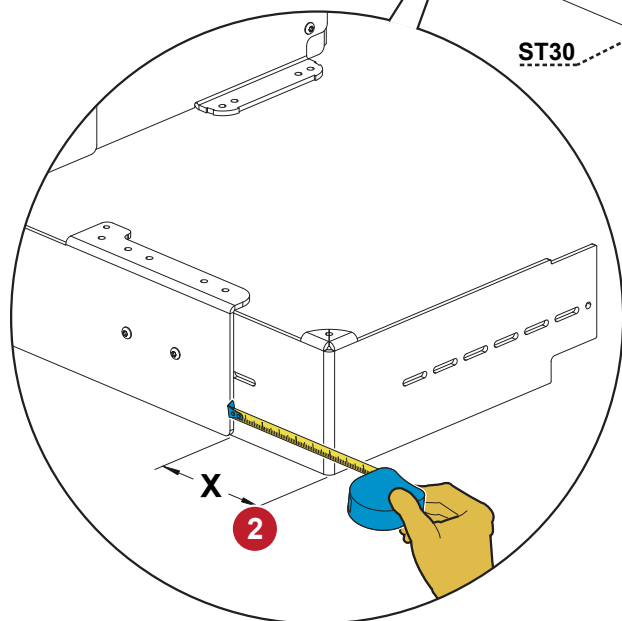
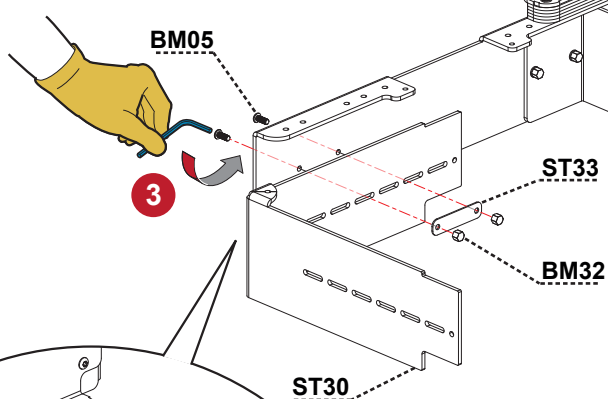
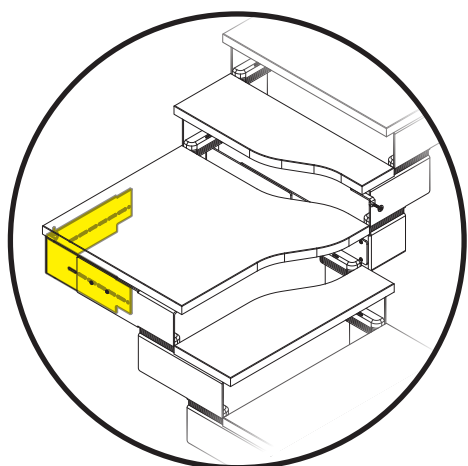


1



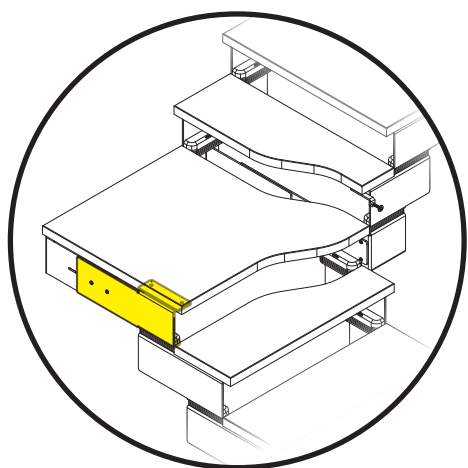


CLOCKWISE



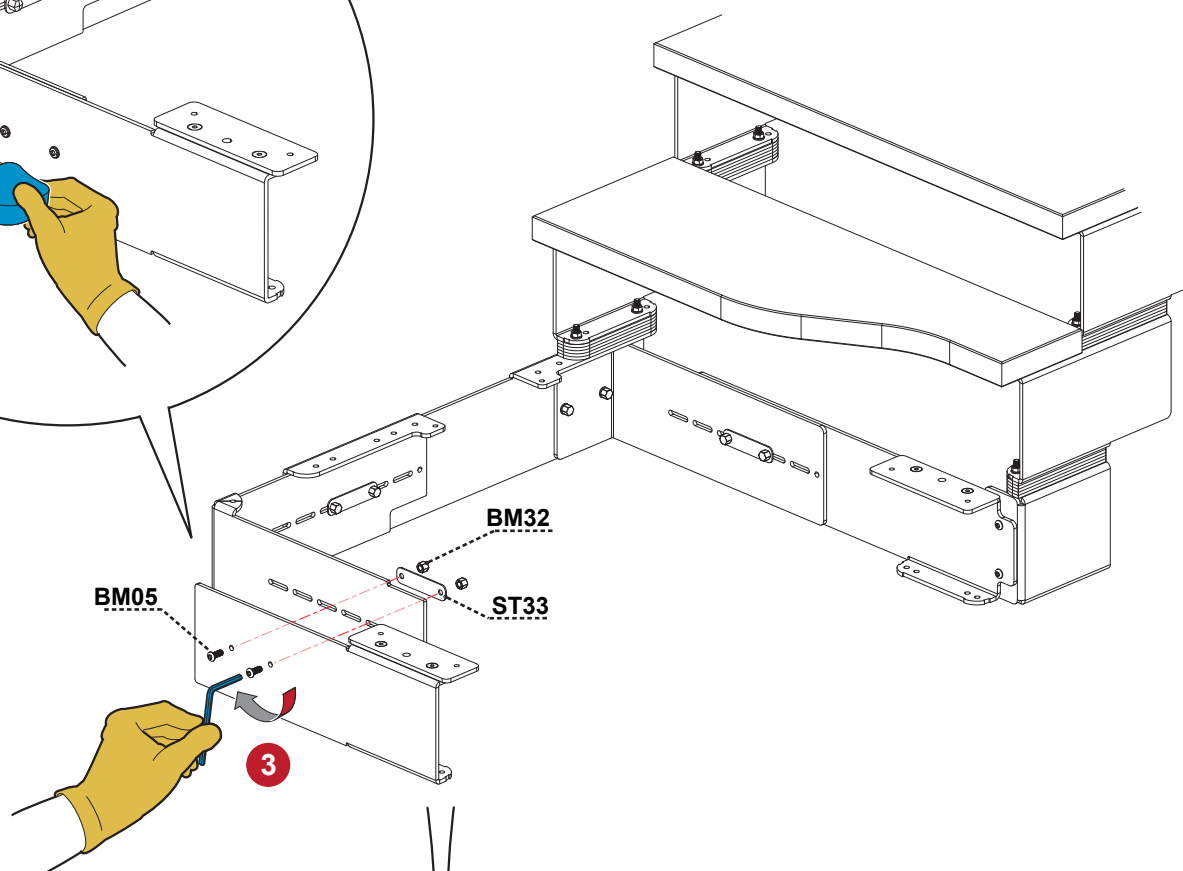
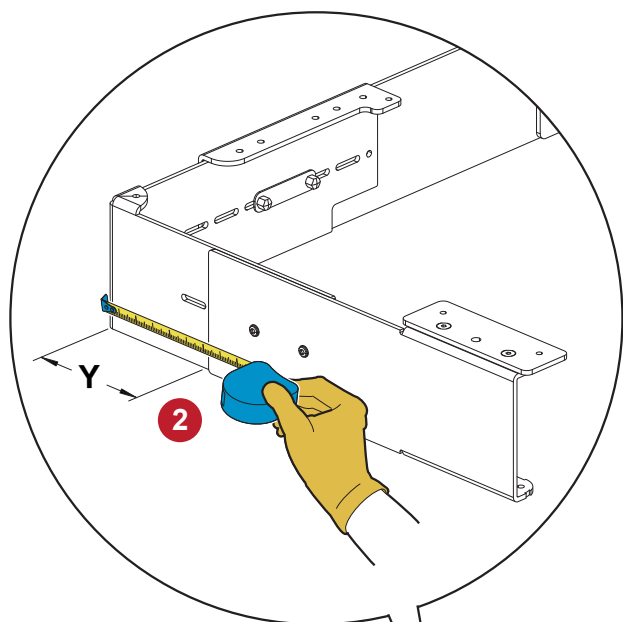
L	X
74	5.7
79	10.7
84	15.7
89	20.7
94	25.7

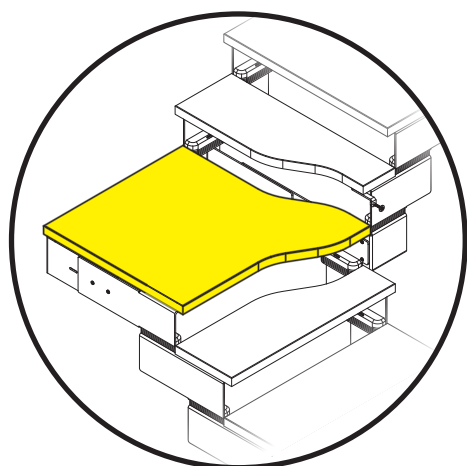




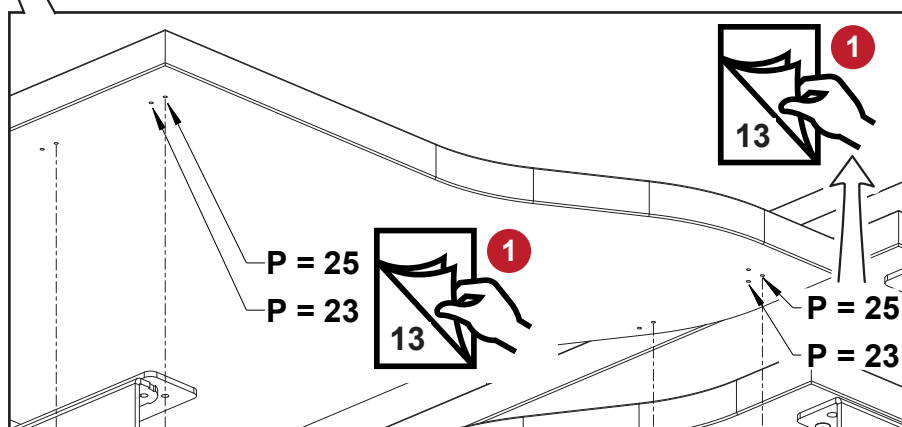
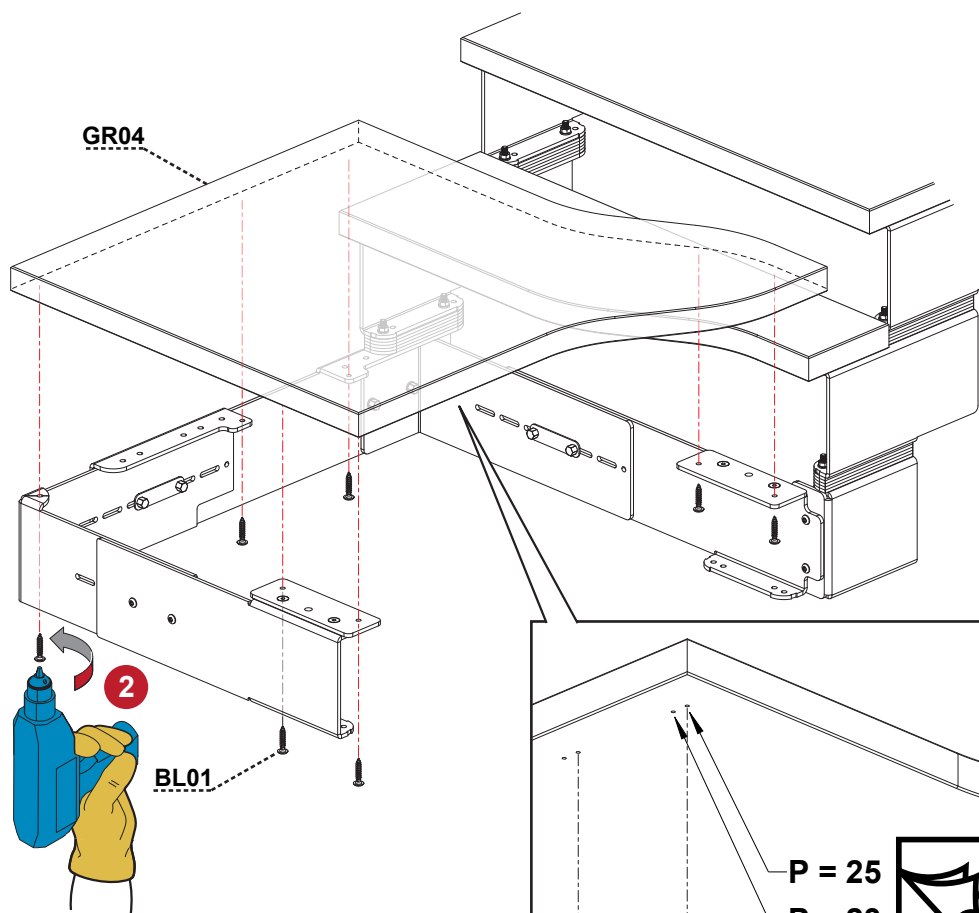
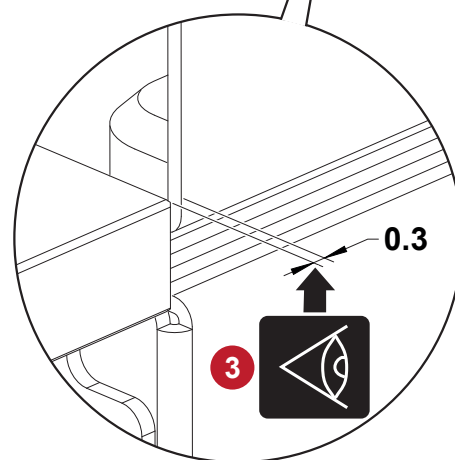
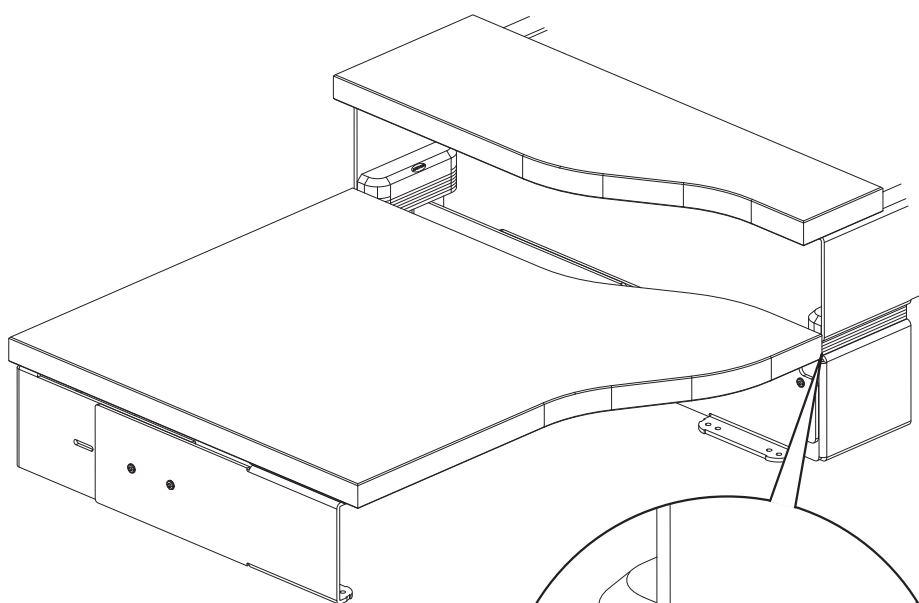
CLOCKWISE

	P = 23	P = 25
L	Y	Y
74	5.1	7.1
79	10.1	12.1
84	15.1	17.1
89	20.1	22.1
94	25.1	27.1



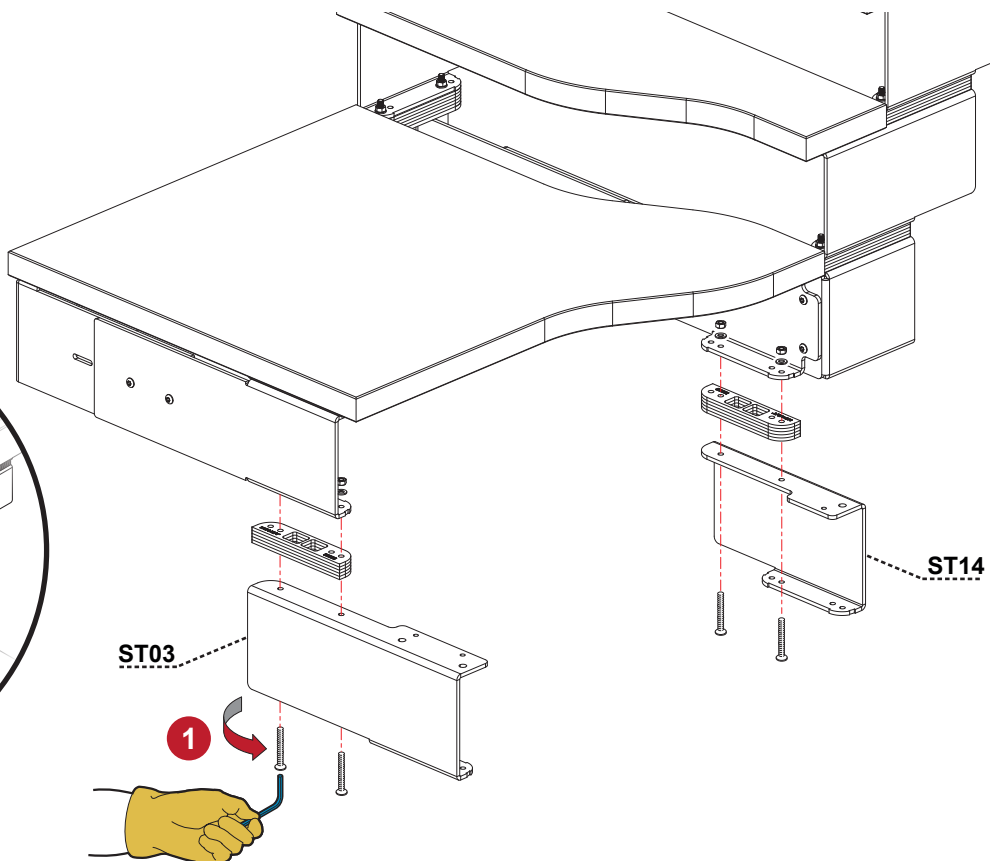
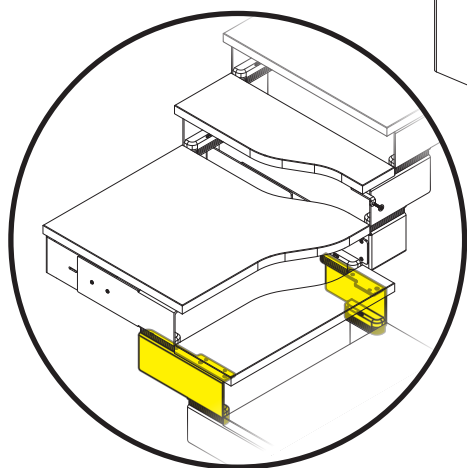


CLOCKWISE

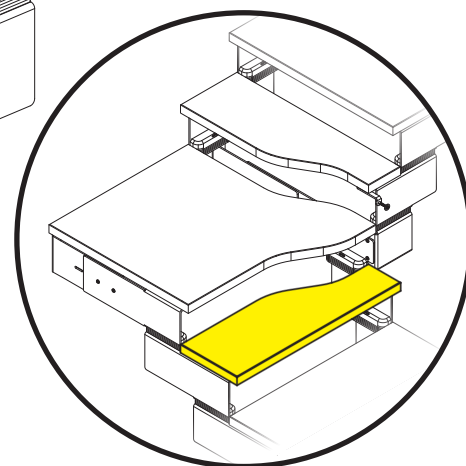
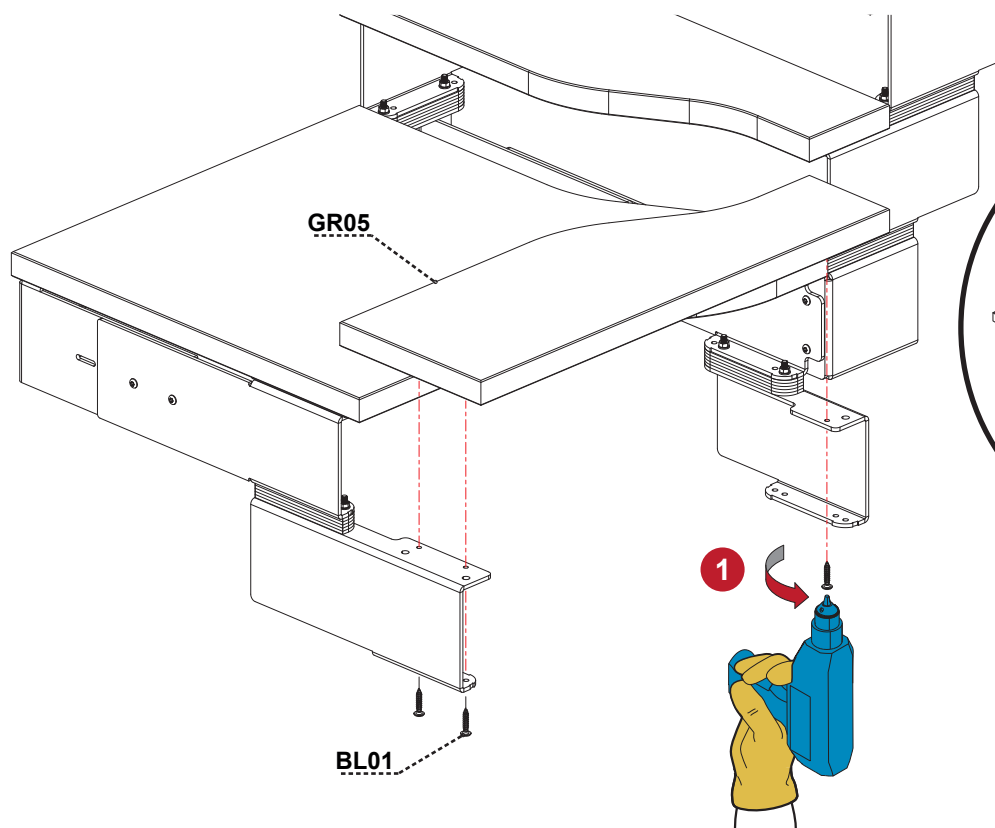


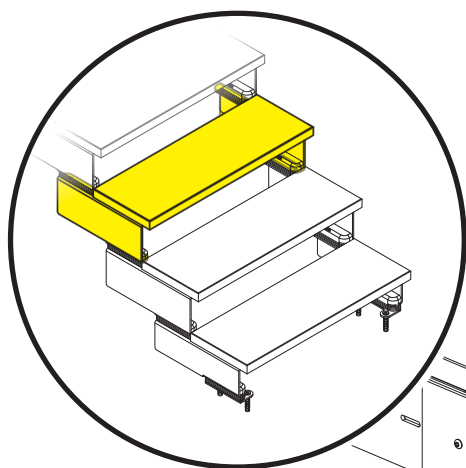


CLOCKWISE

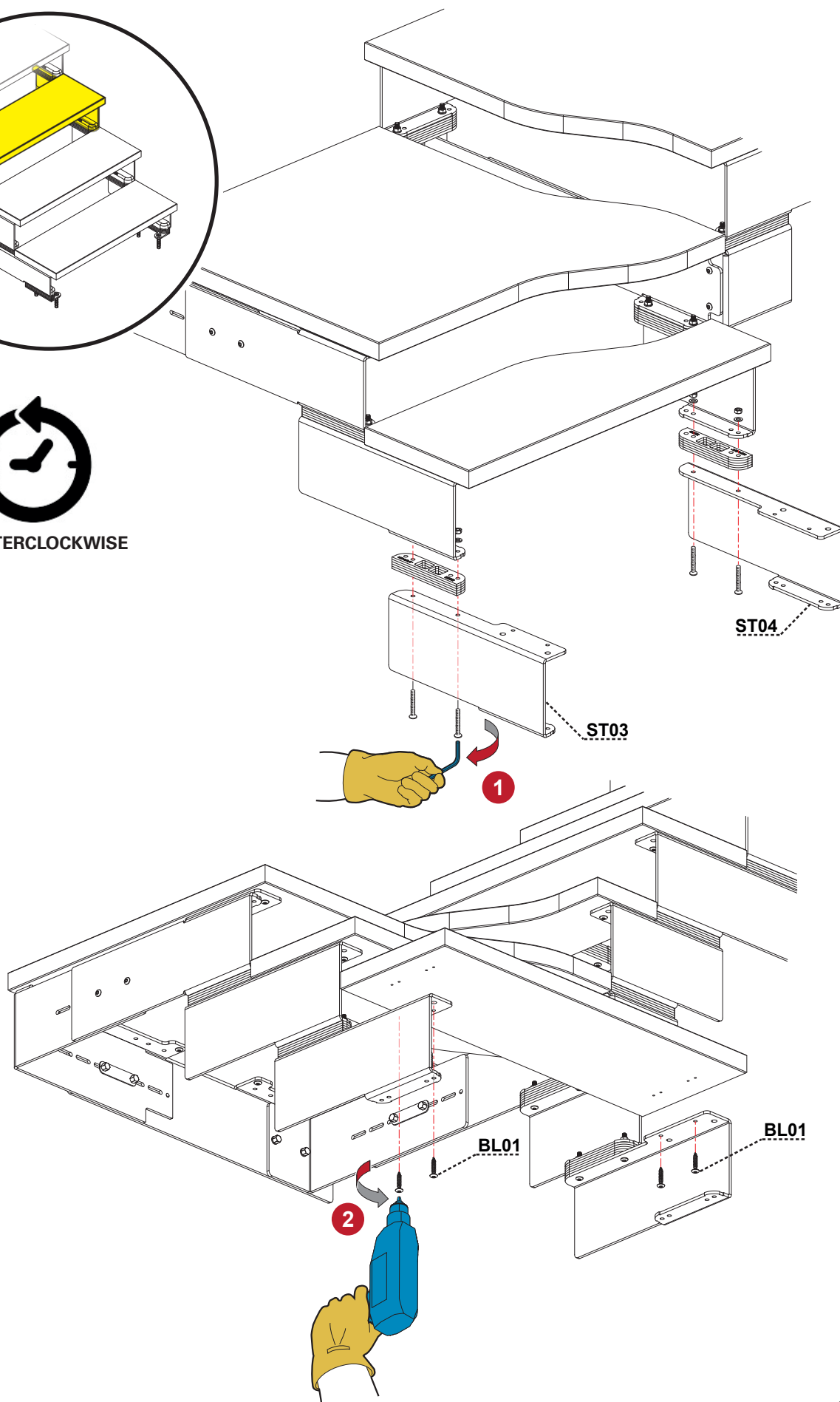


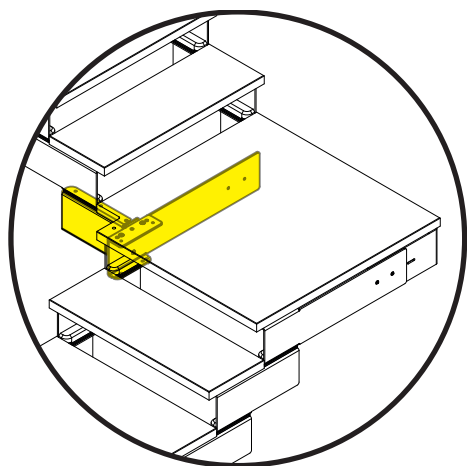
CLOCKWISE





COUNTERCLOCKWISE





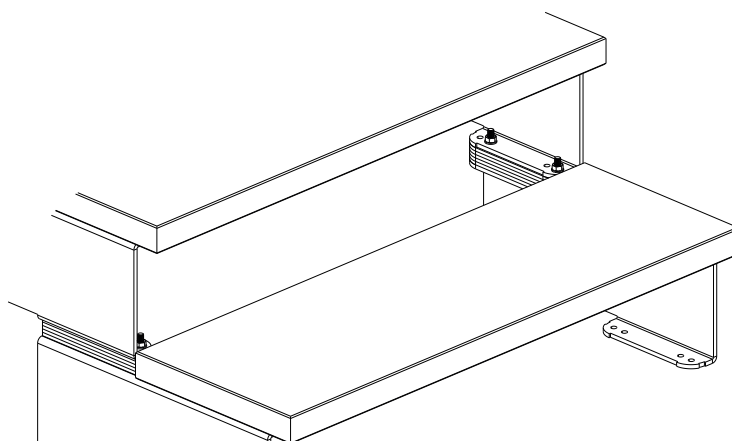
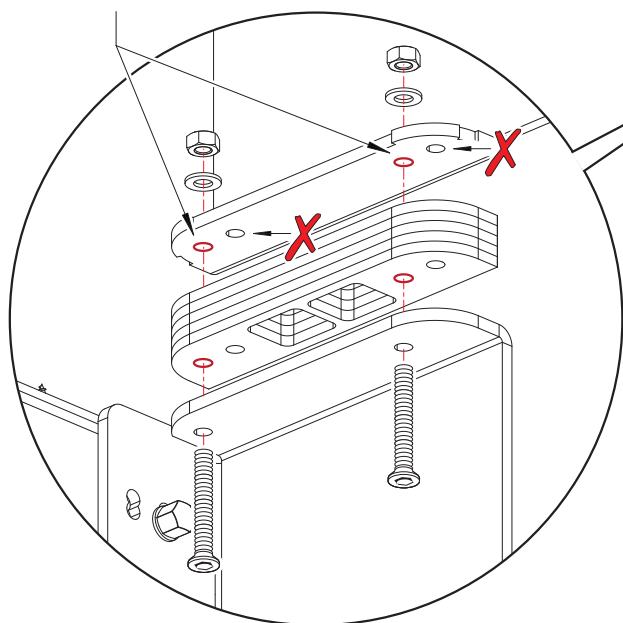
COUNTERCLOCKWISE



1

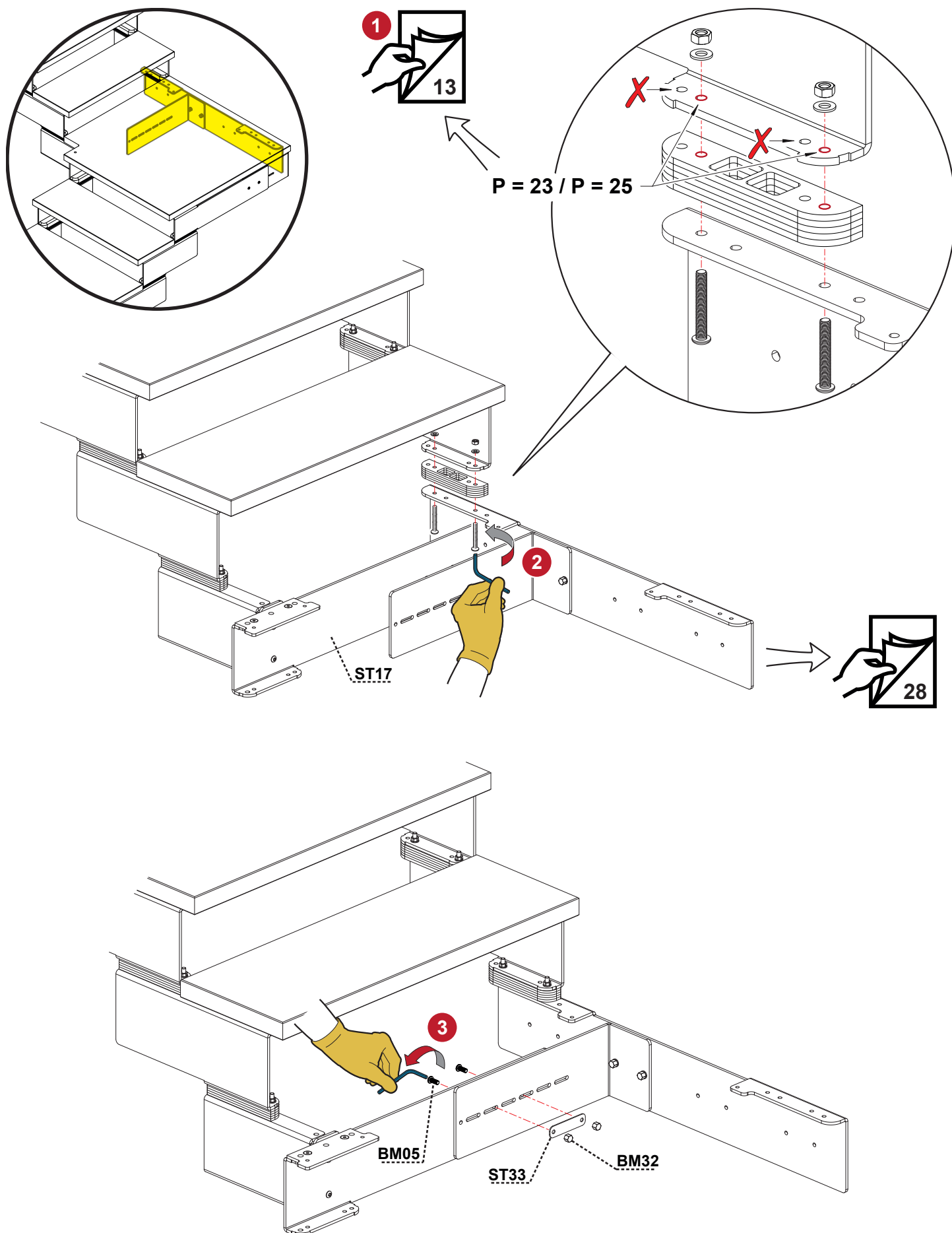


P = 23 / P = 25



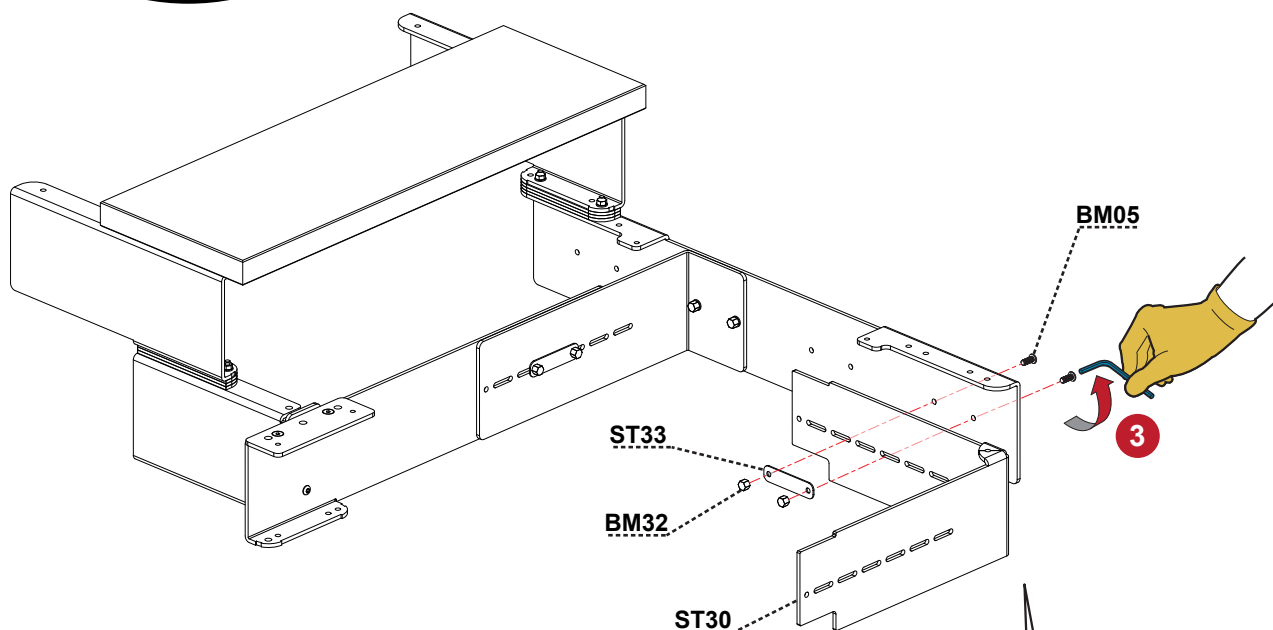
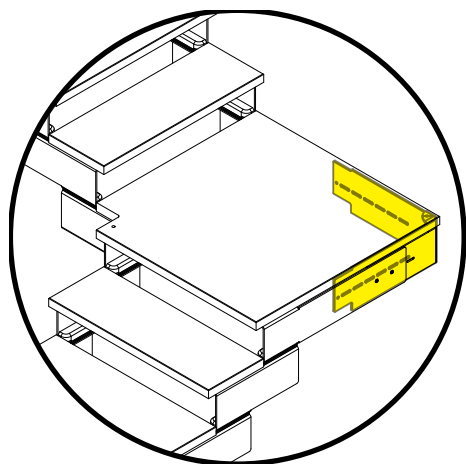
2



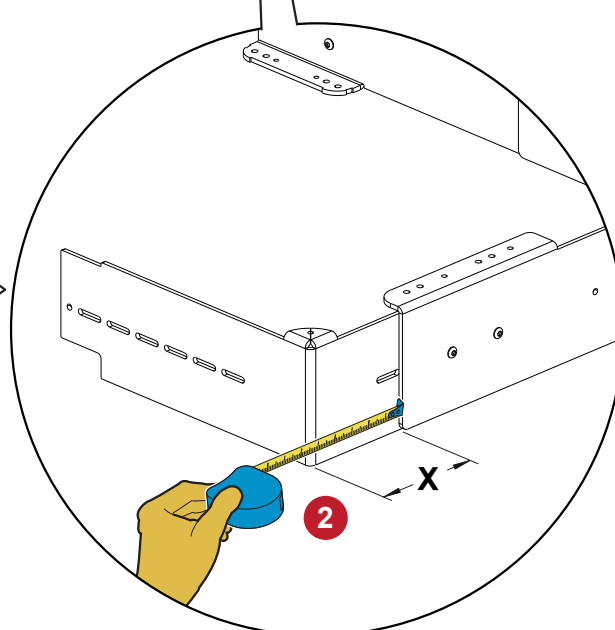


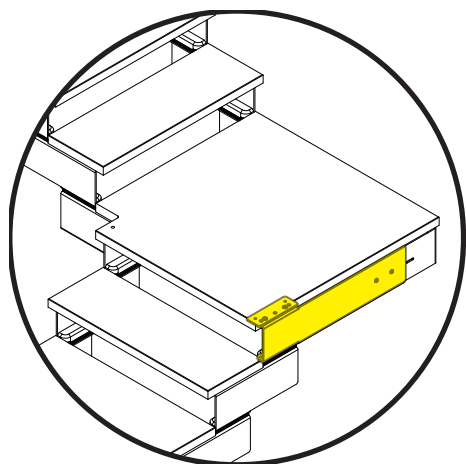


COUNTERCLOCKWISE



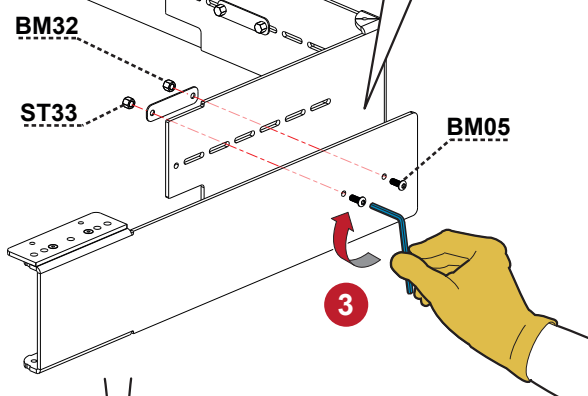
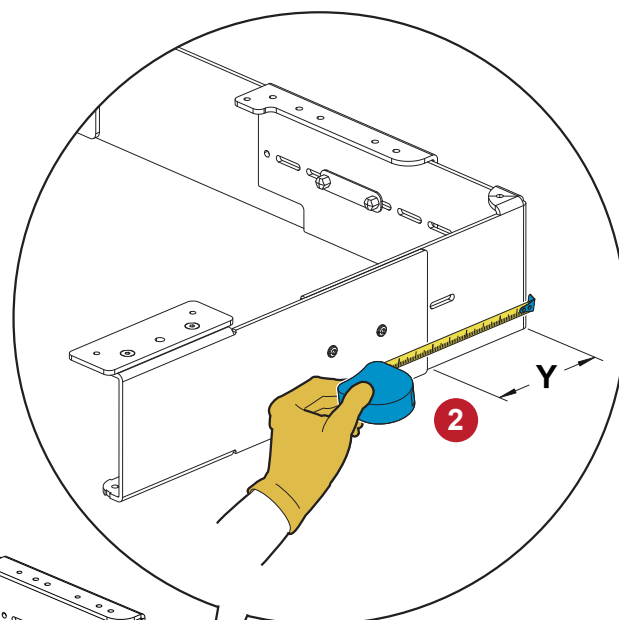
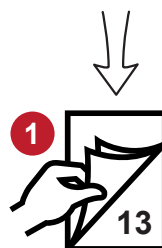
L	X
74	5.7
79	10.7
84	15.7
89	20.7
94	25.7





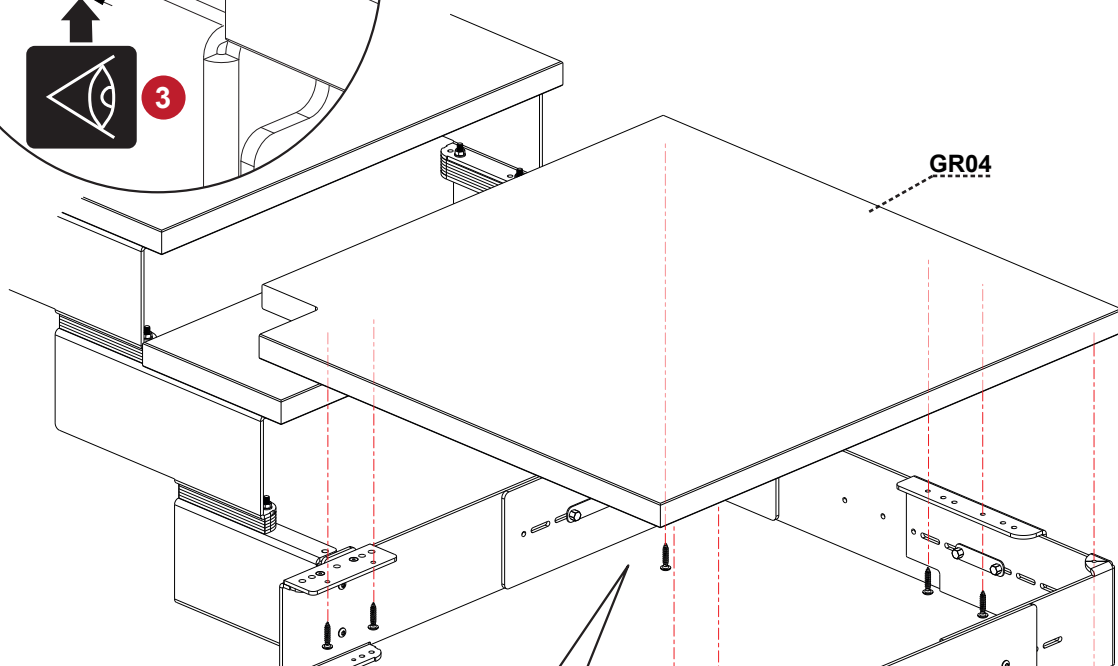
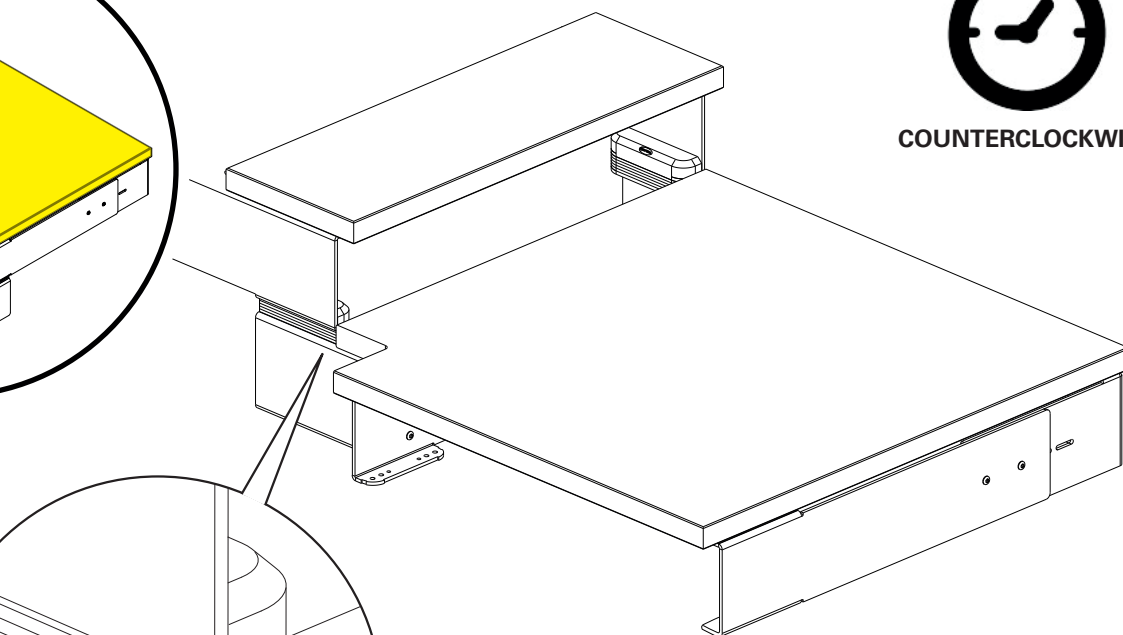
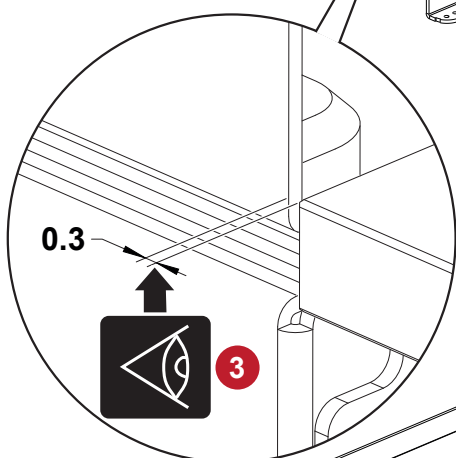
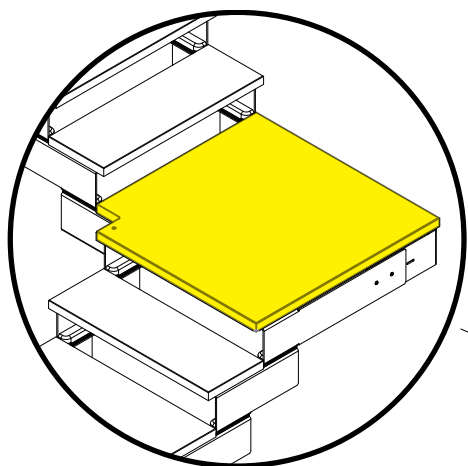
COUNTERCLOCKWISE

	P = 23	P = 25
L	Y	Y
74	5.1	7.1
79	10.1	12.1
84	15.1	17.1
89	20.1	22.1
94	25.1	27.1

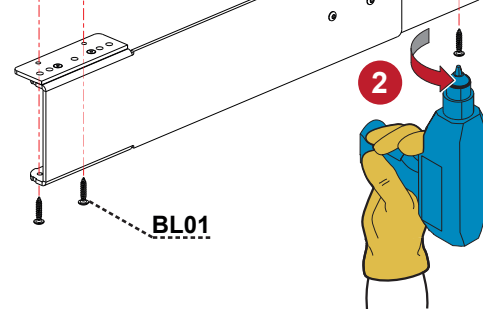
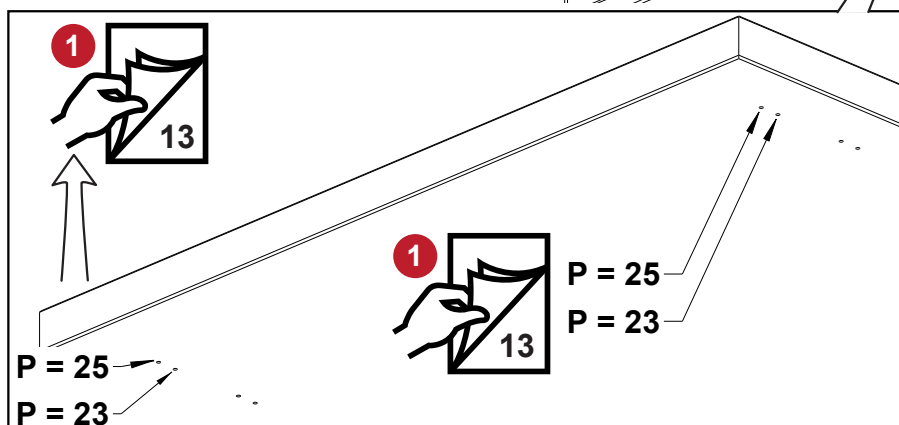


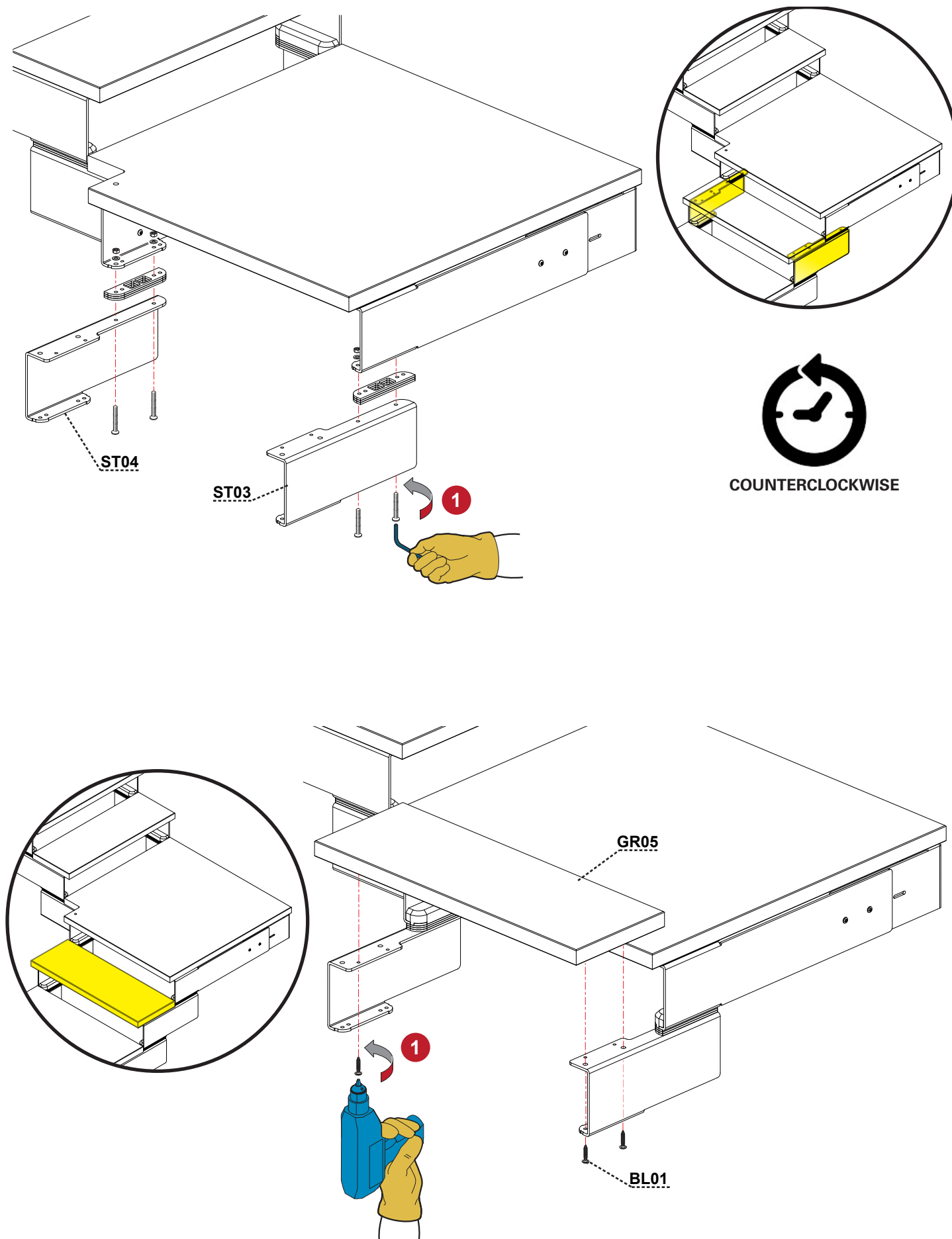


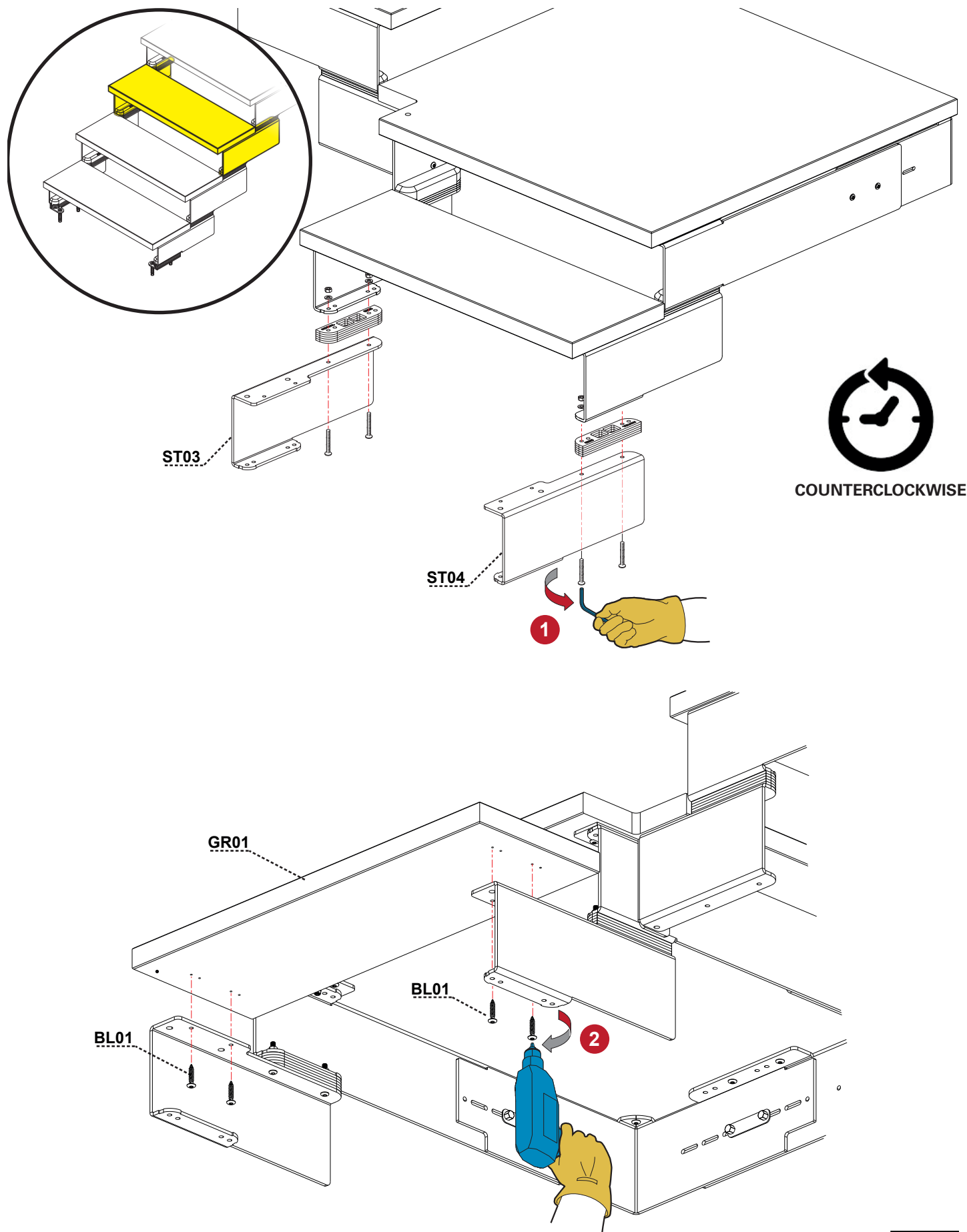
COUNTERCLOCKWISE

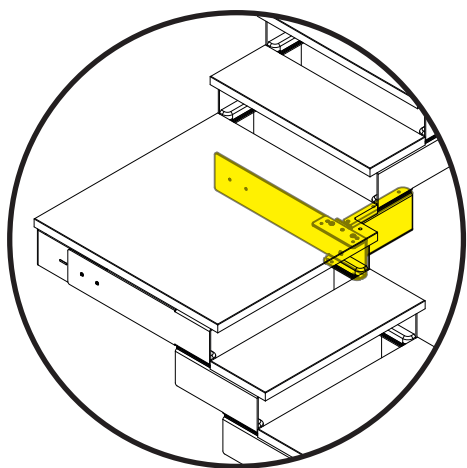


GR04

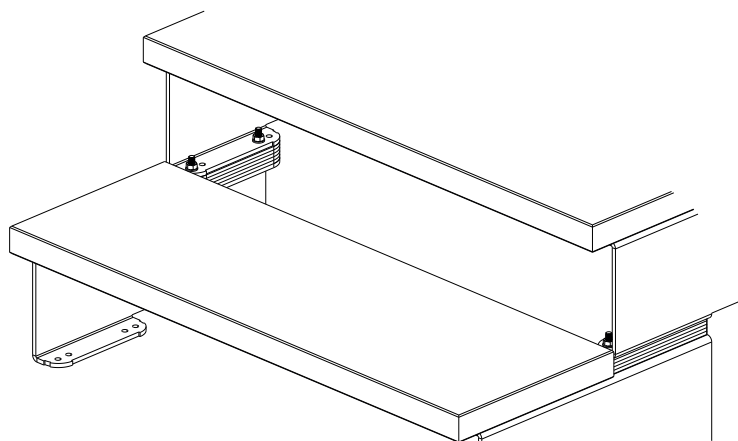




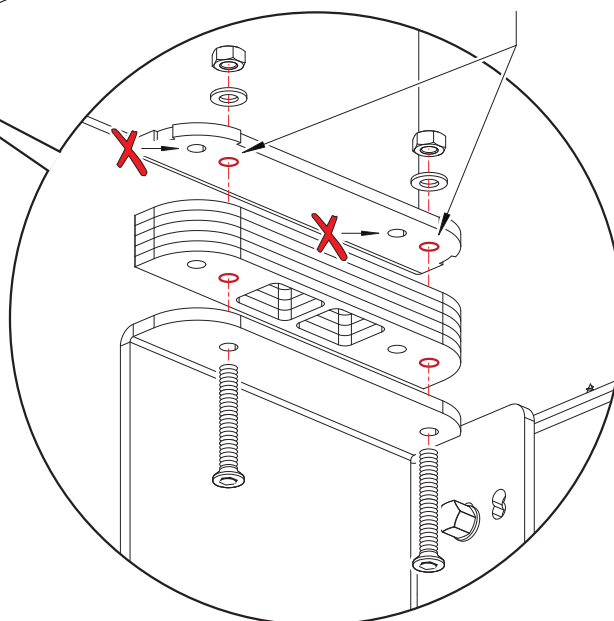
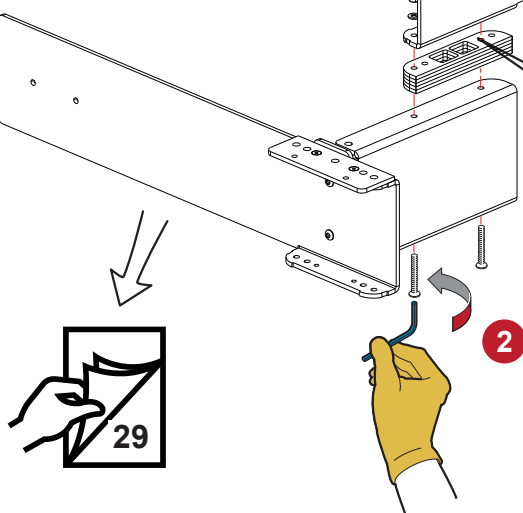


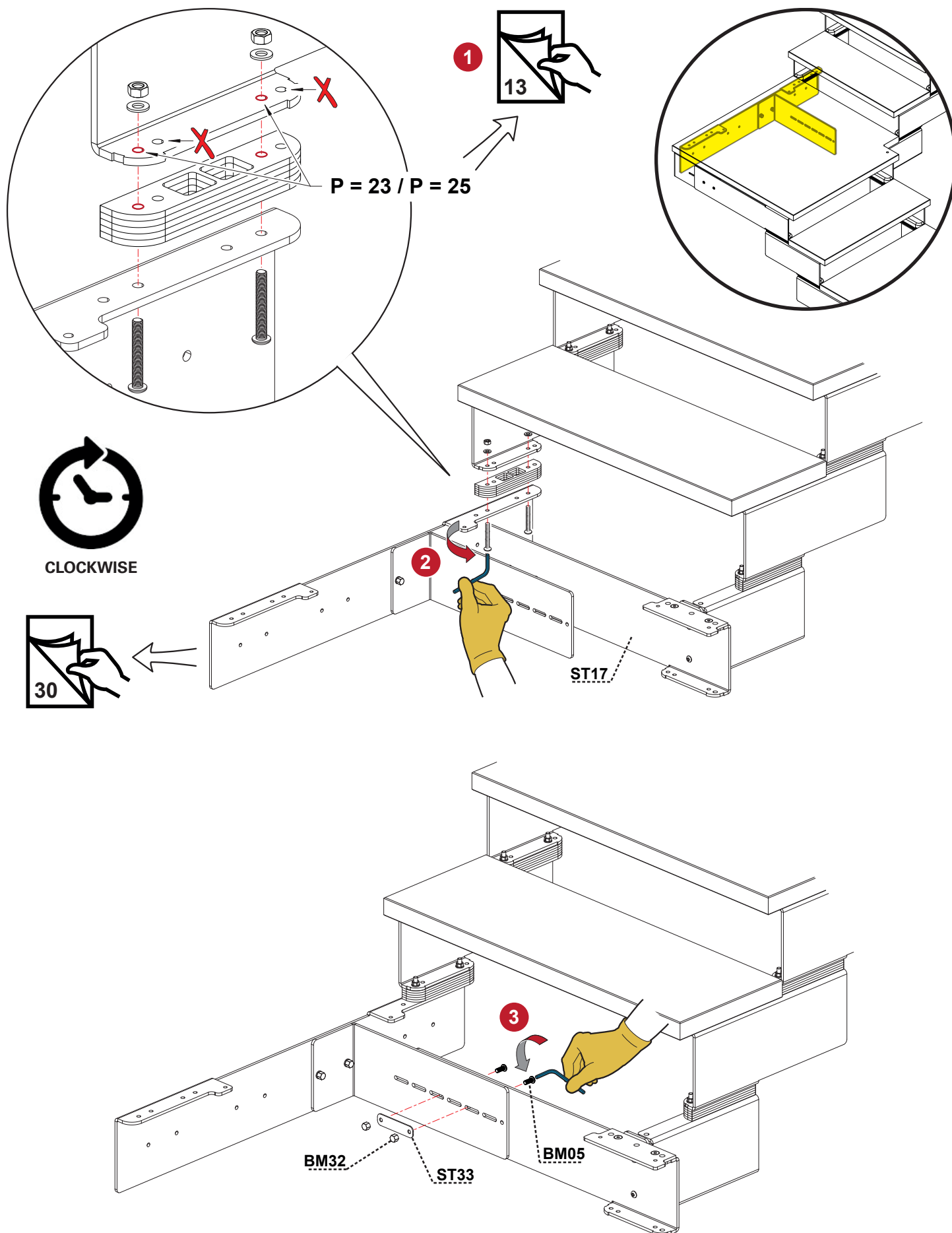


CLOCKWISE



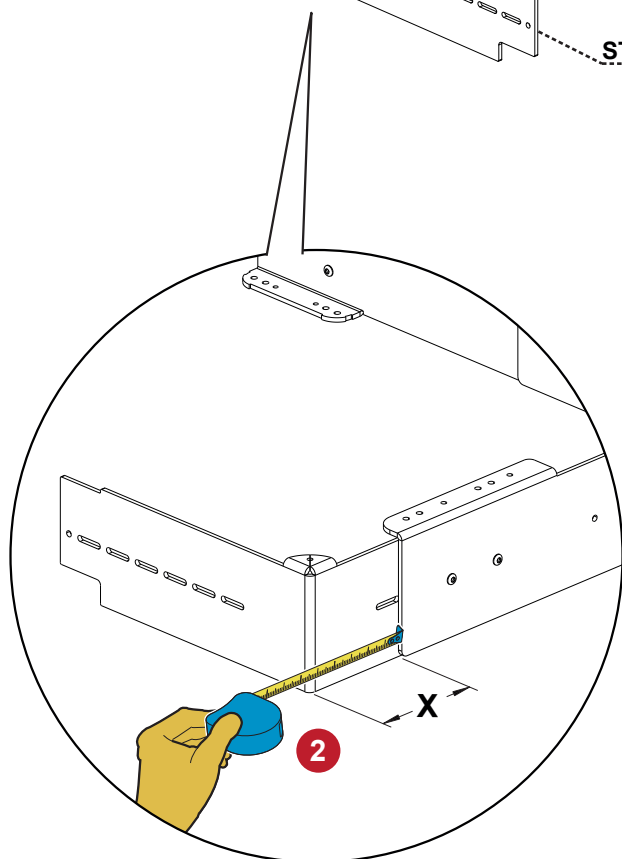
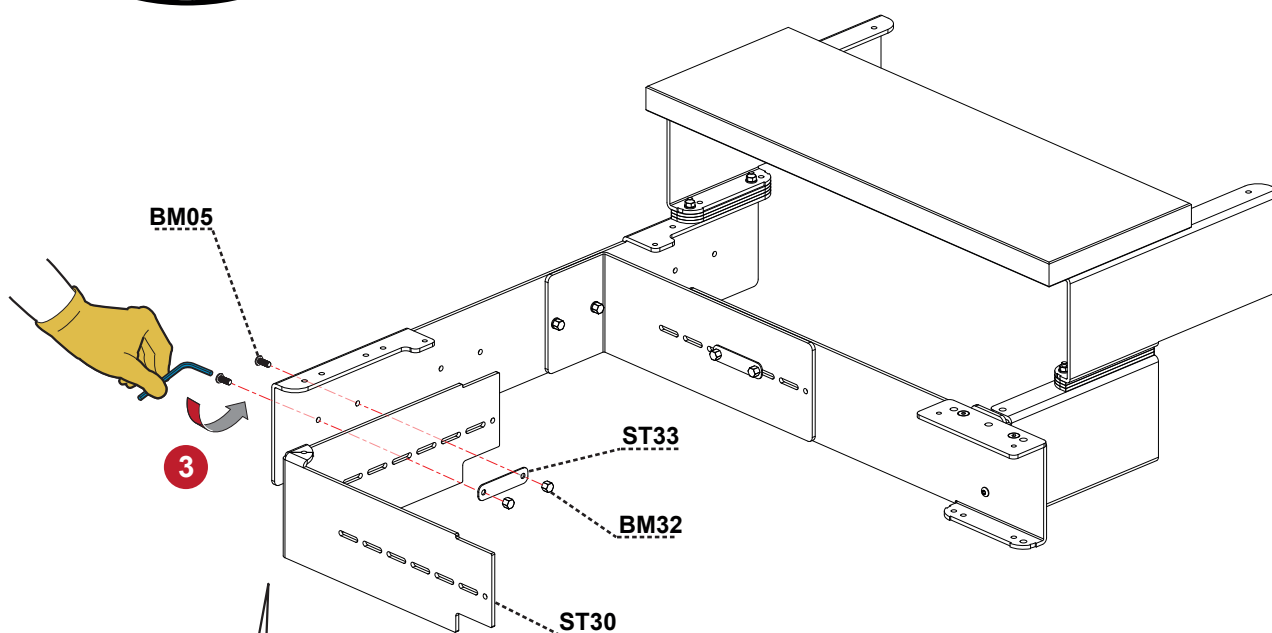
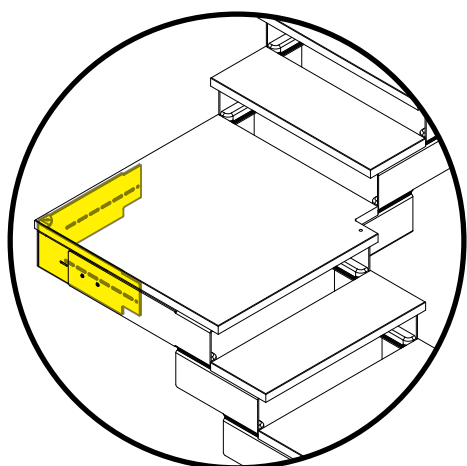
P = 23 / P = 25







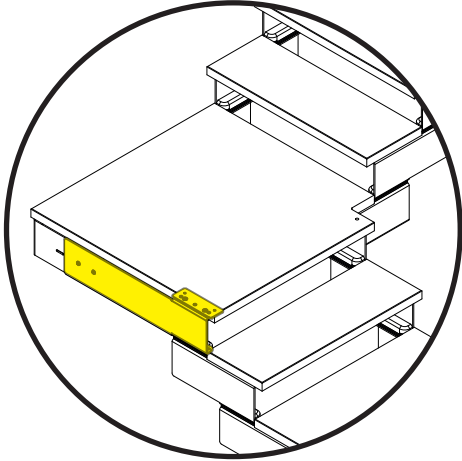
CLOCKWISE



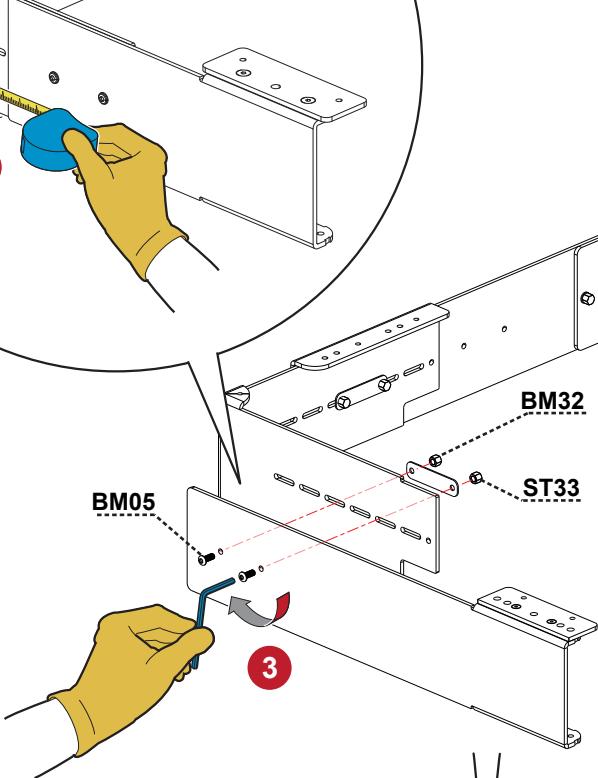
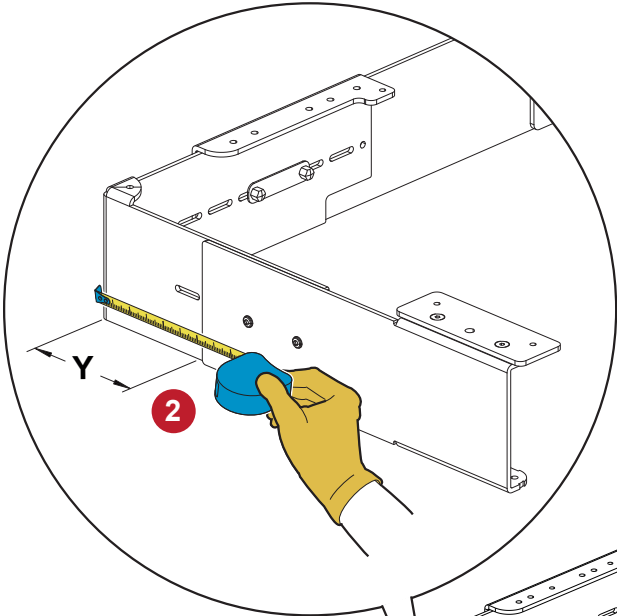
L	X
74	5.7
79	10.7
84	15.7
89	20.7
94	25.7



	P = 23	P = 25
L	Y	Y
74	5.1	7.1
79	10.1	12.1
84	15.1	17.1
89	20.1	22.1
94	25.1	27.1

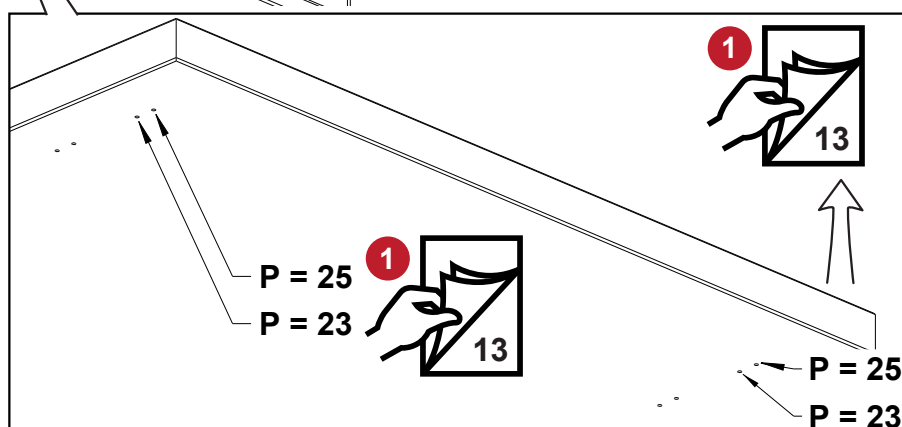
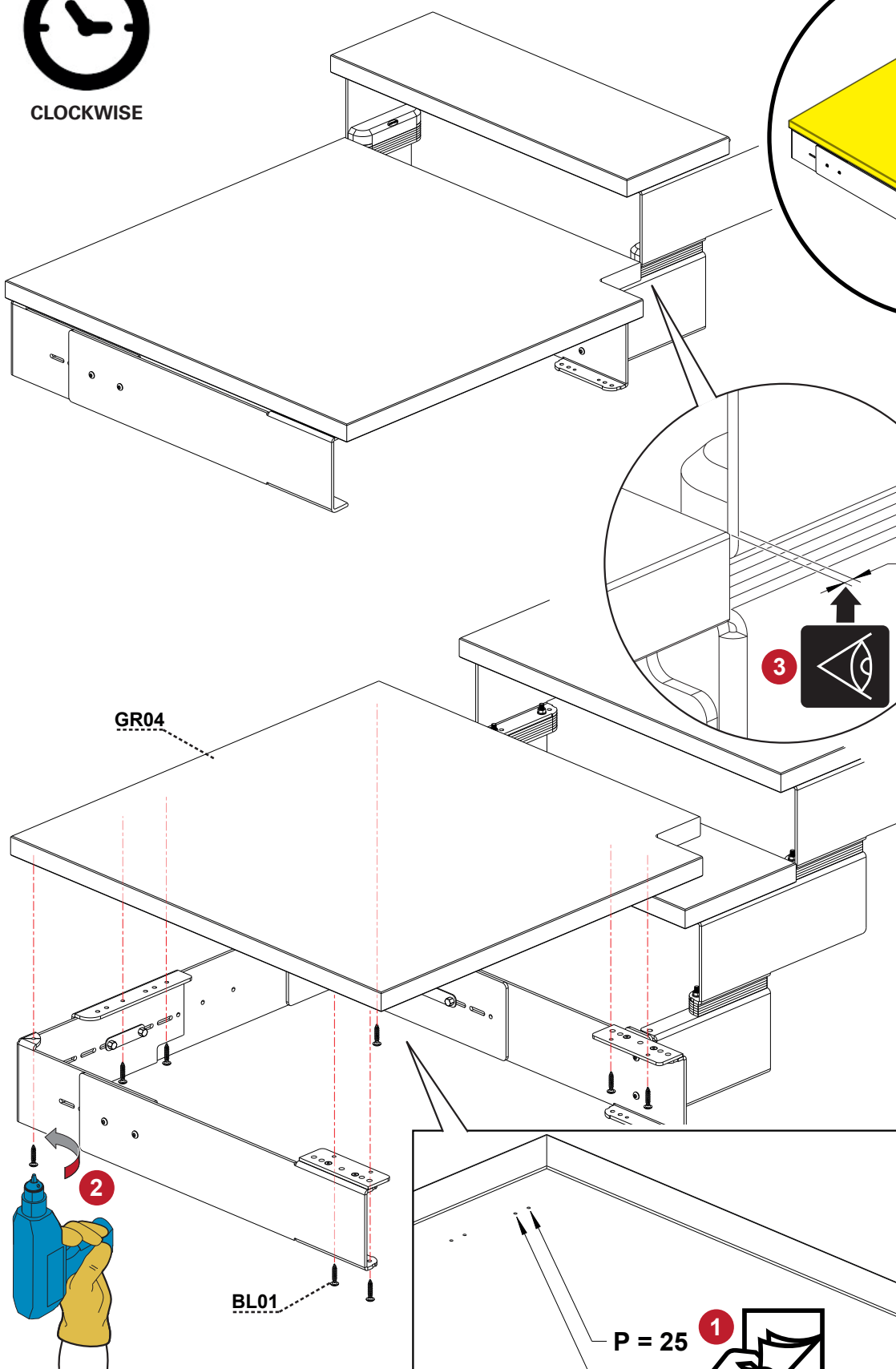
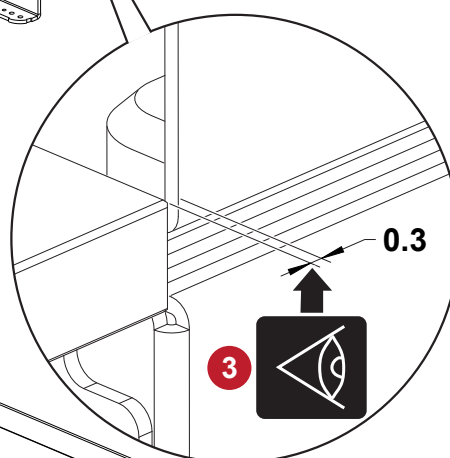
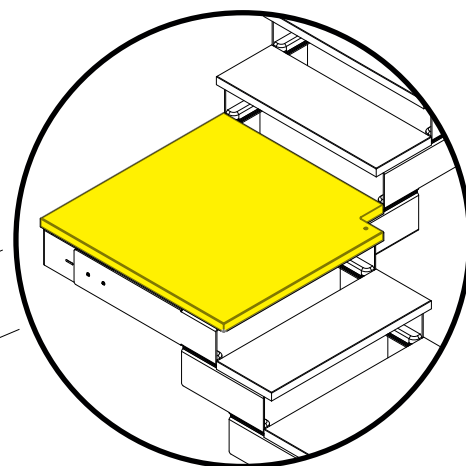


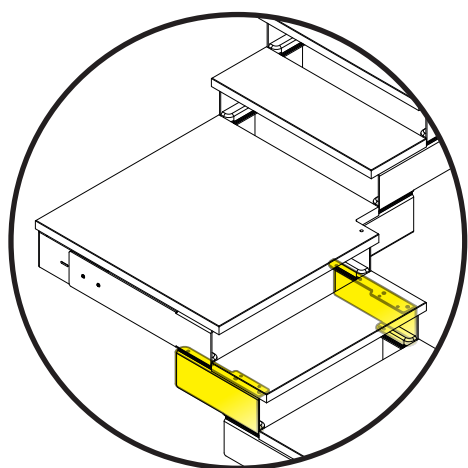
CLOCKWISE



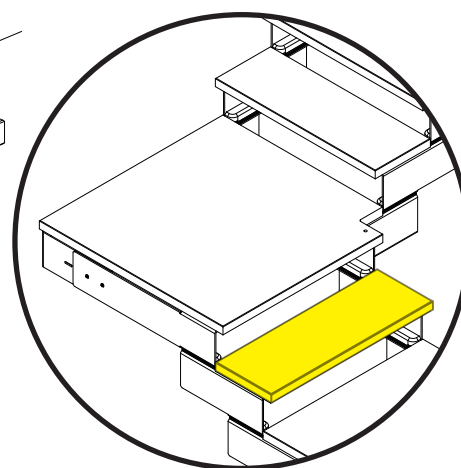
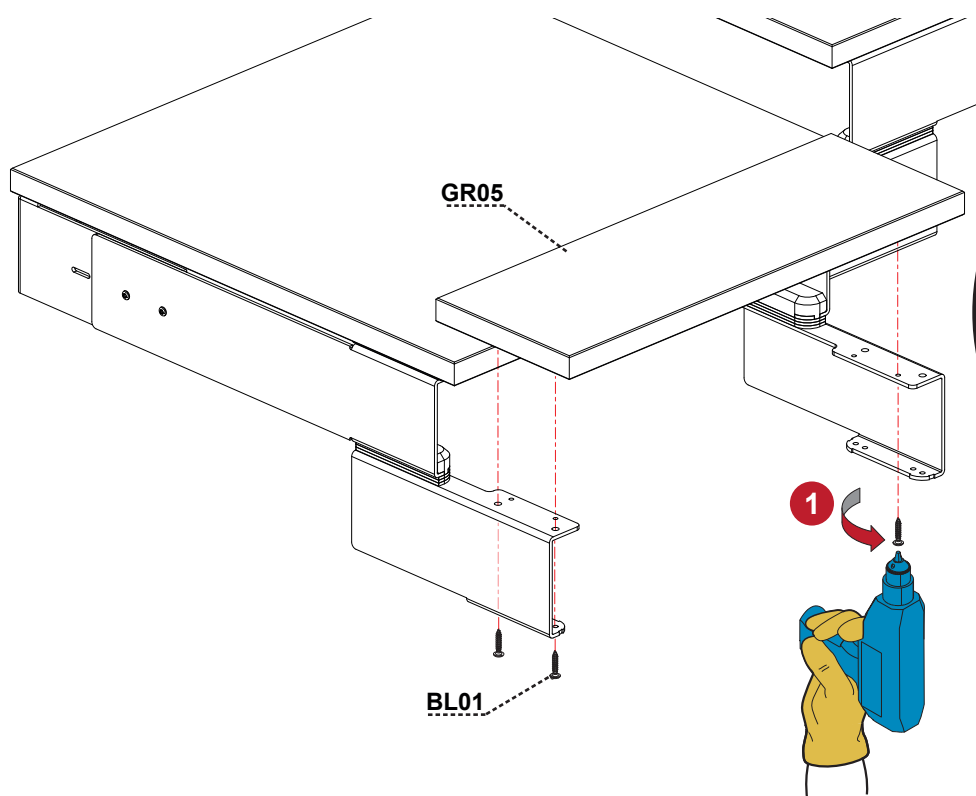
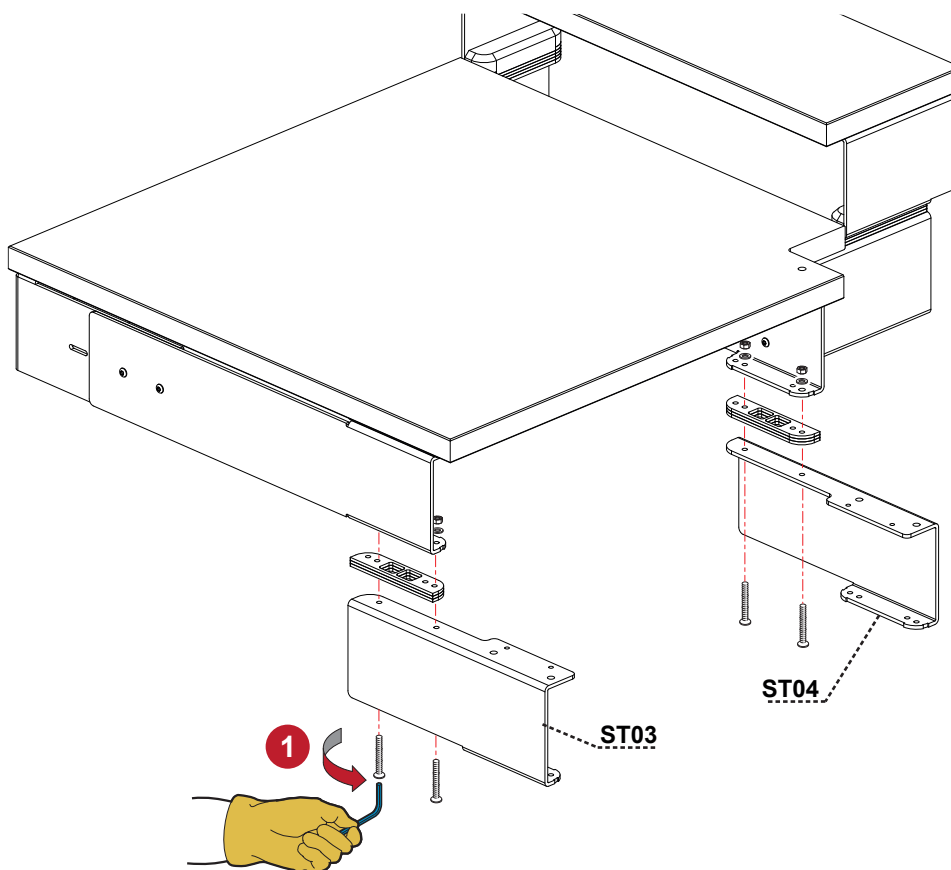


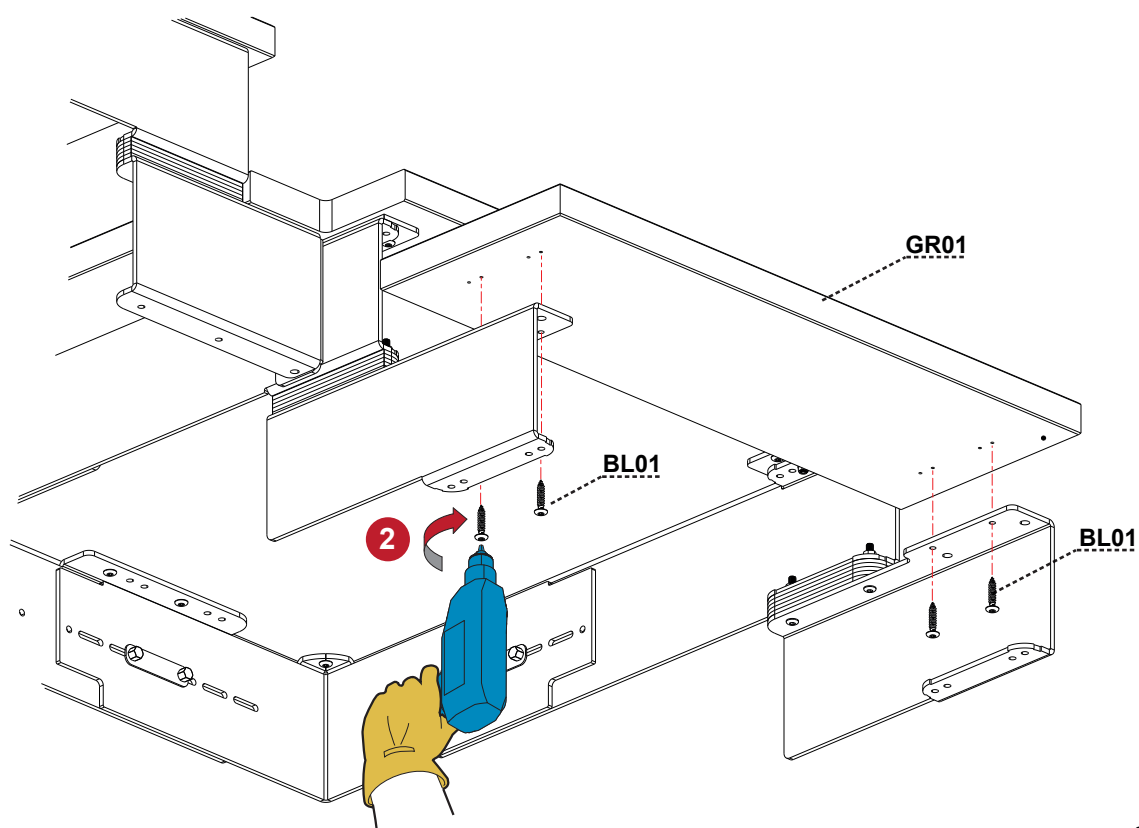
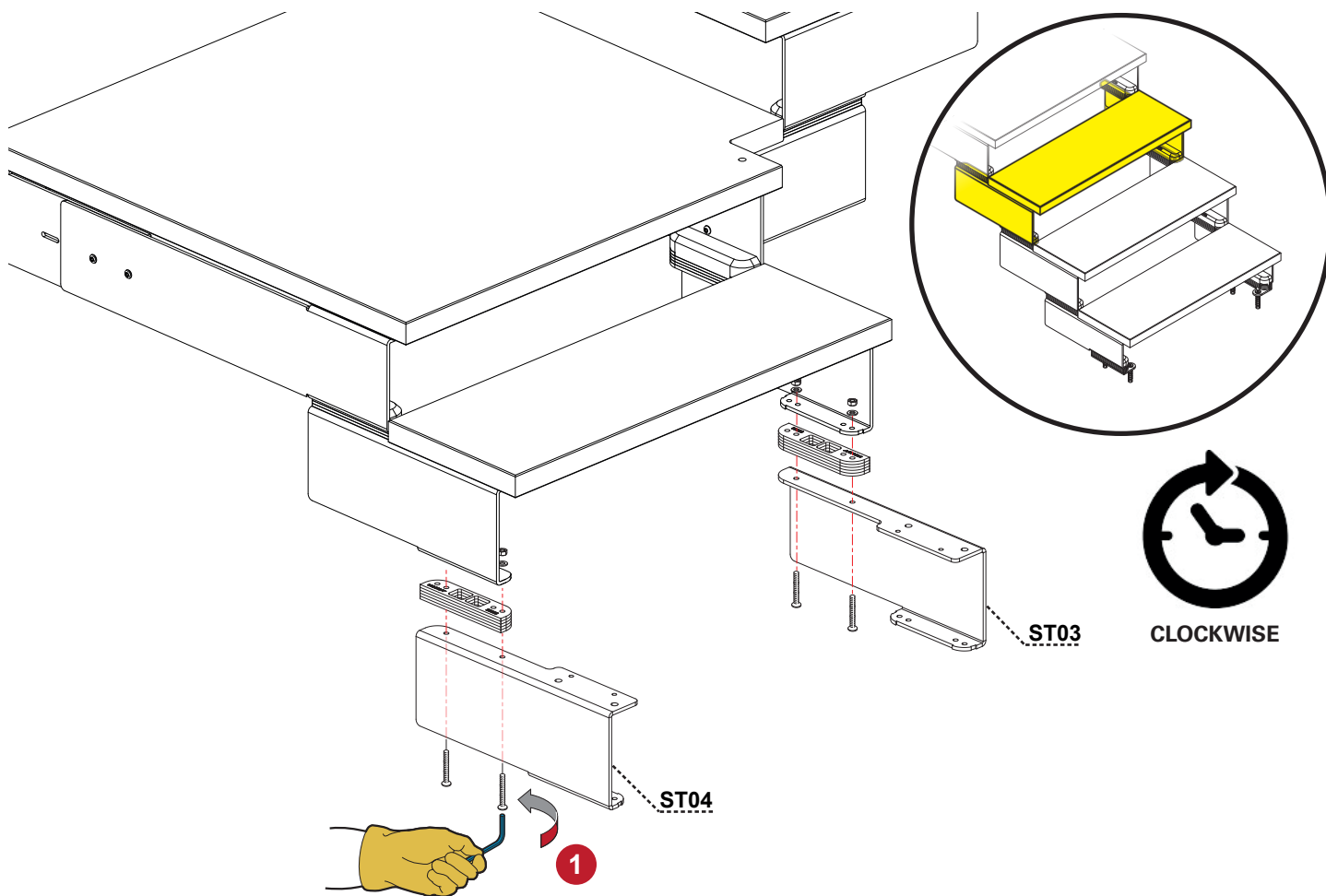
CLOCKWISE

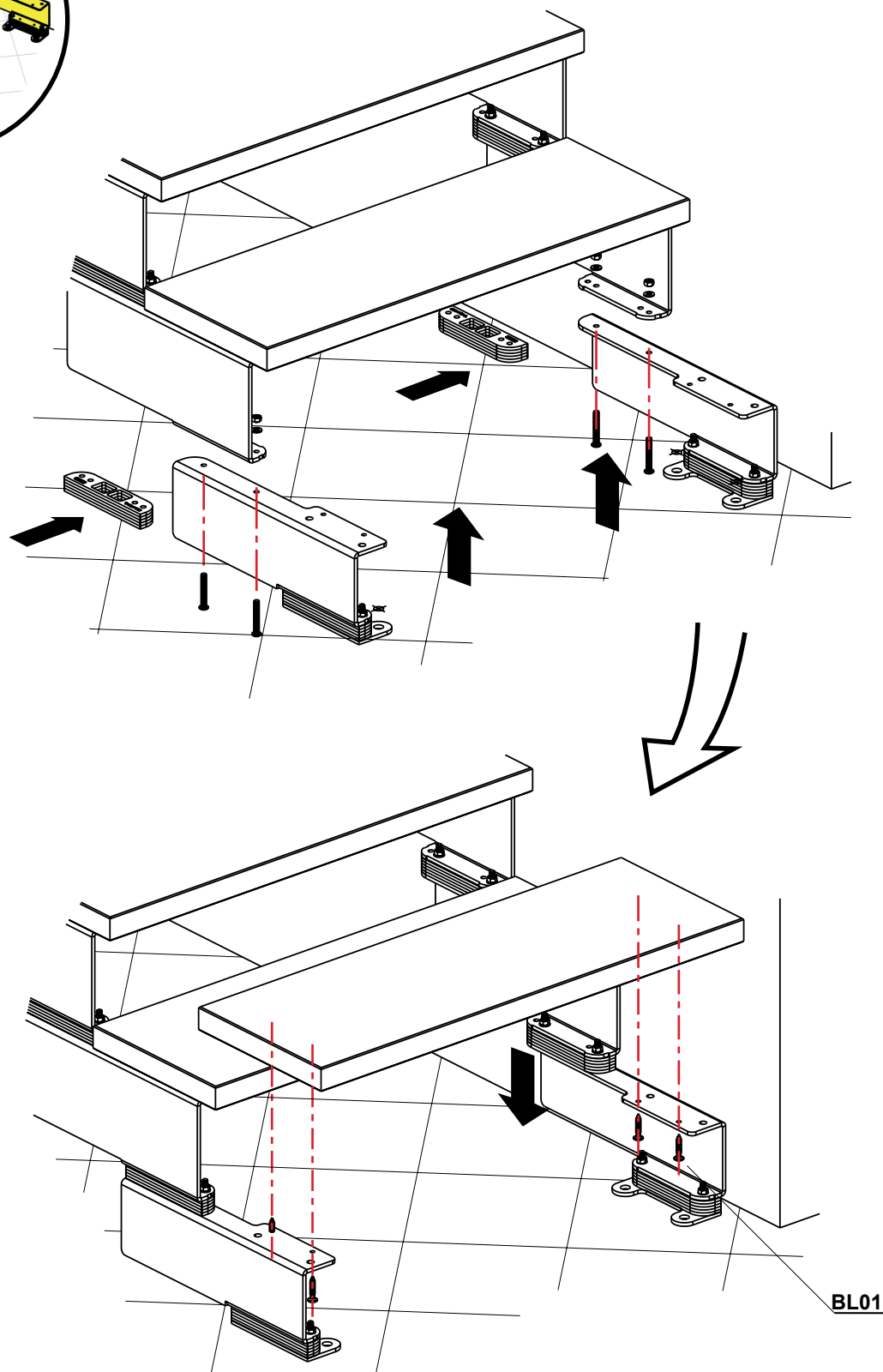
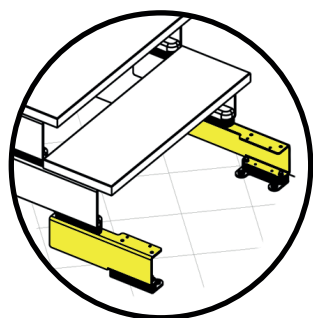


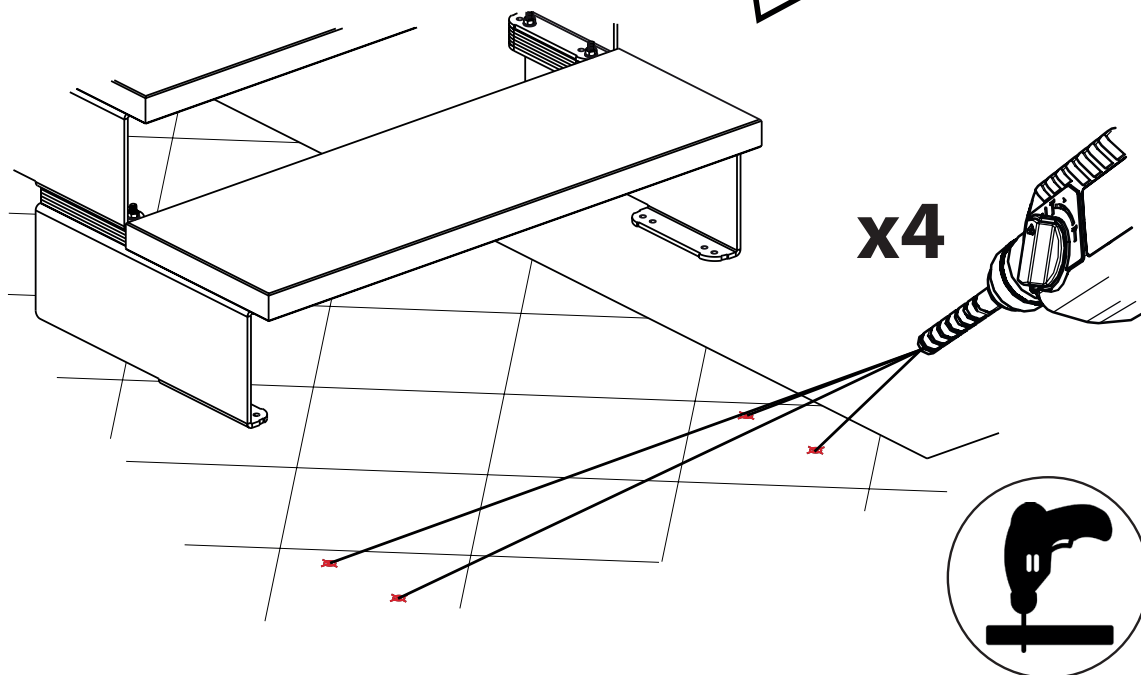
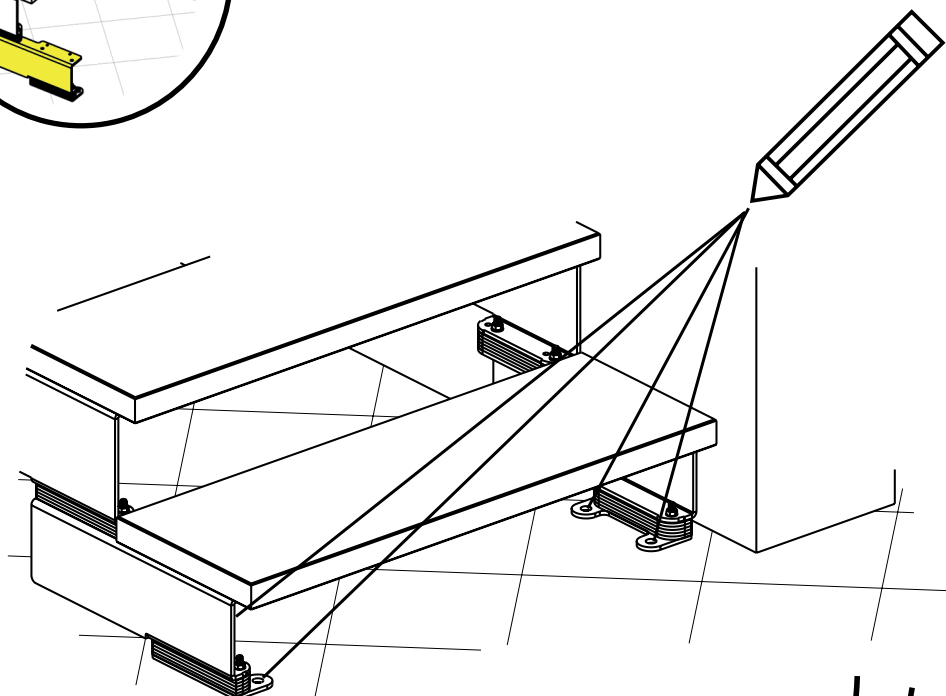
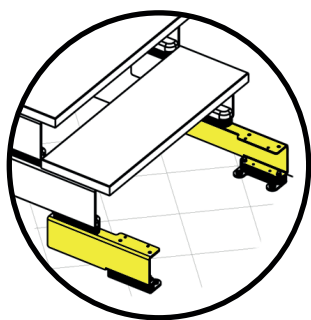


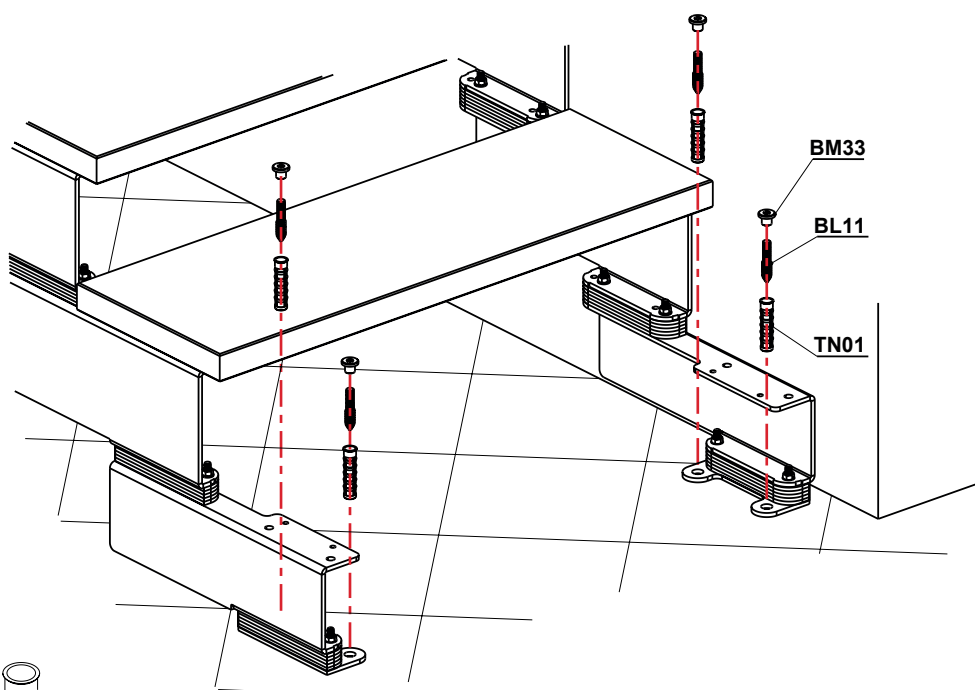
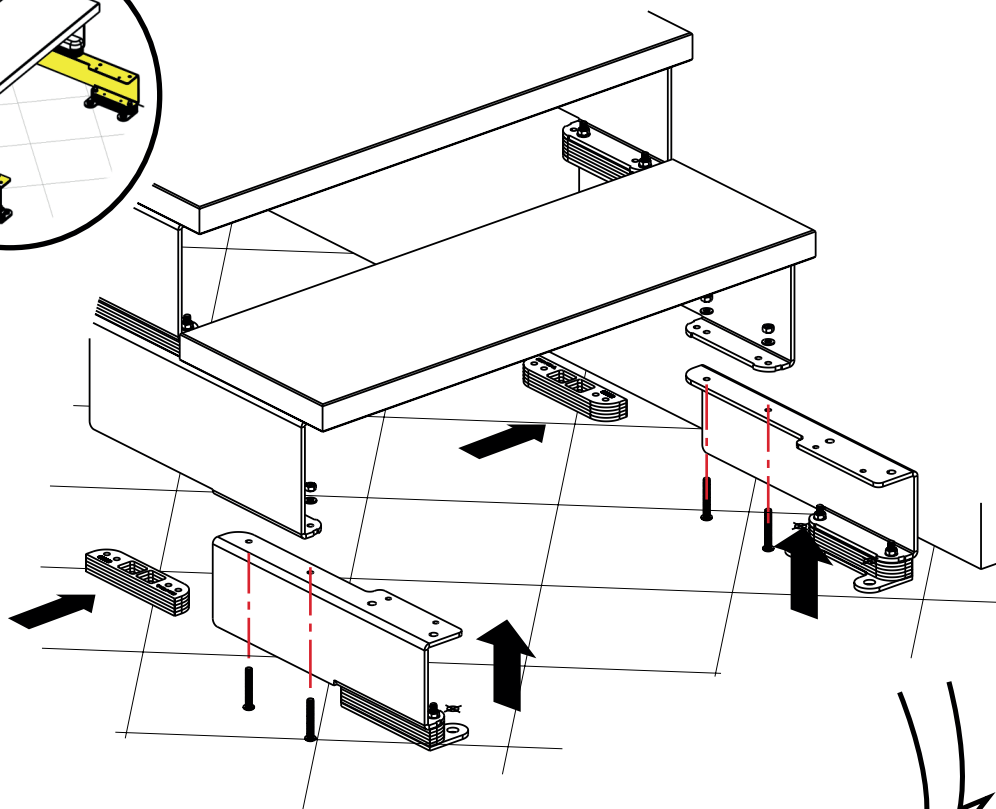
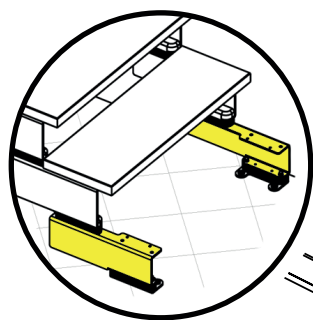
CLOCKWISE











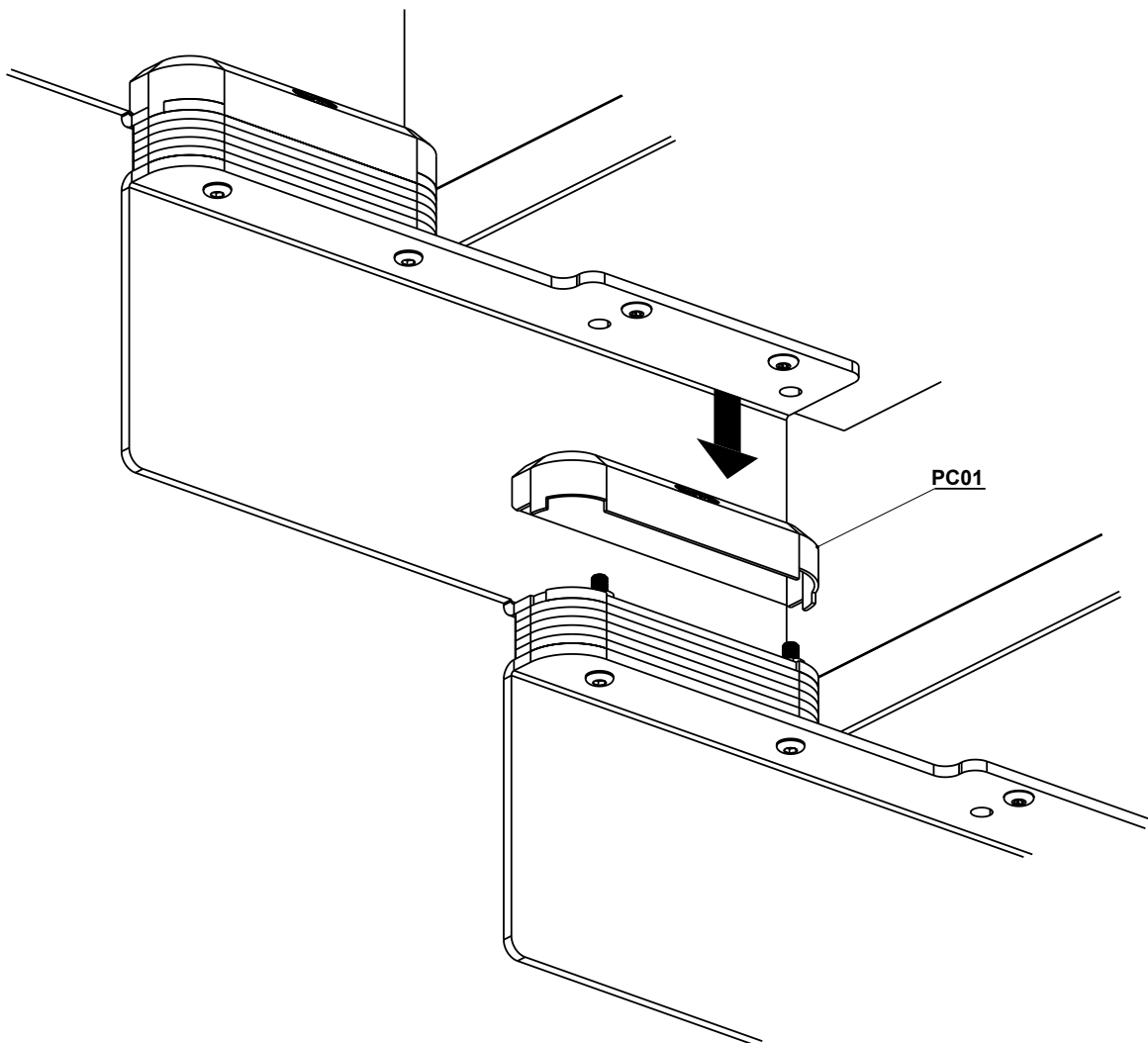
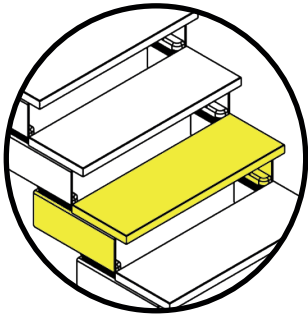
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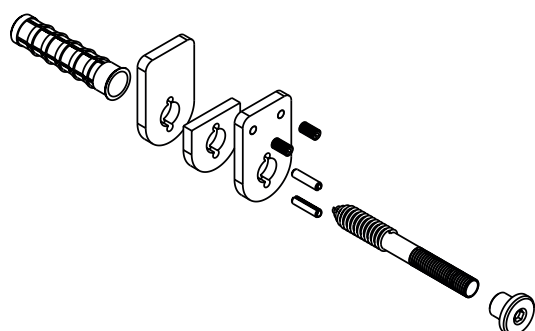
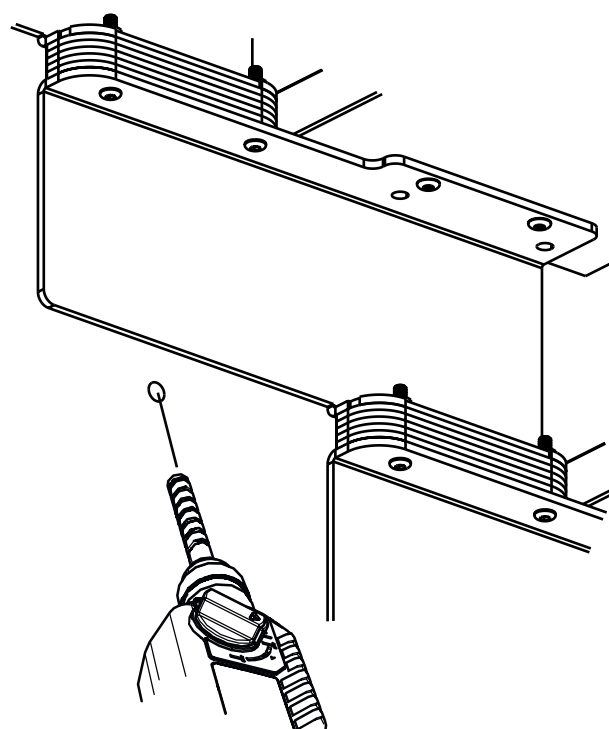
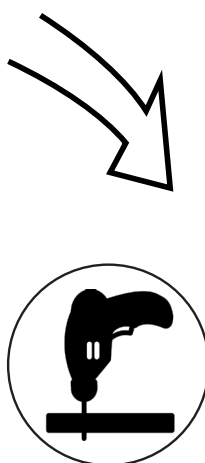
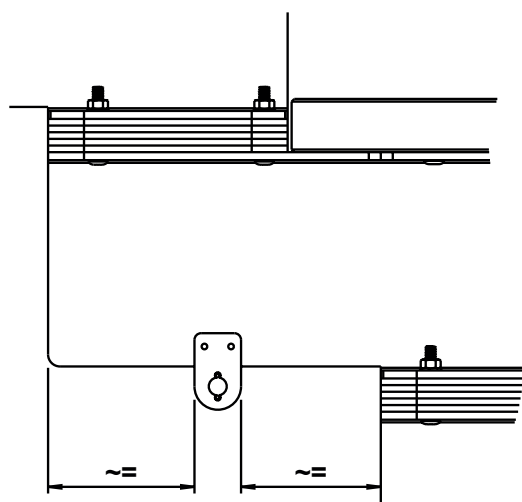
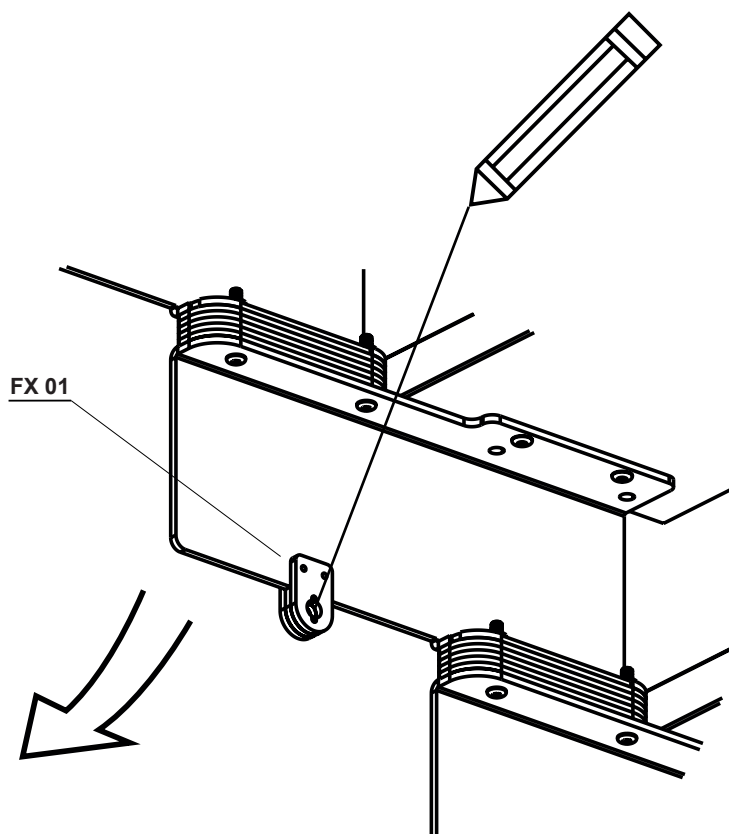
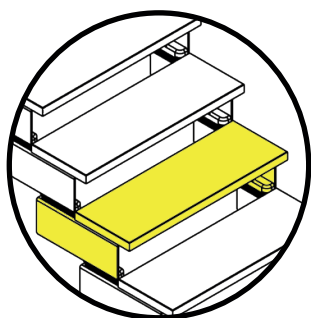
BM 33

TN 01



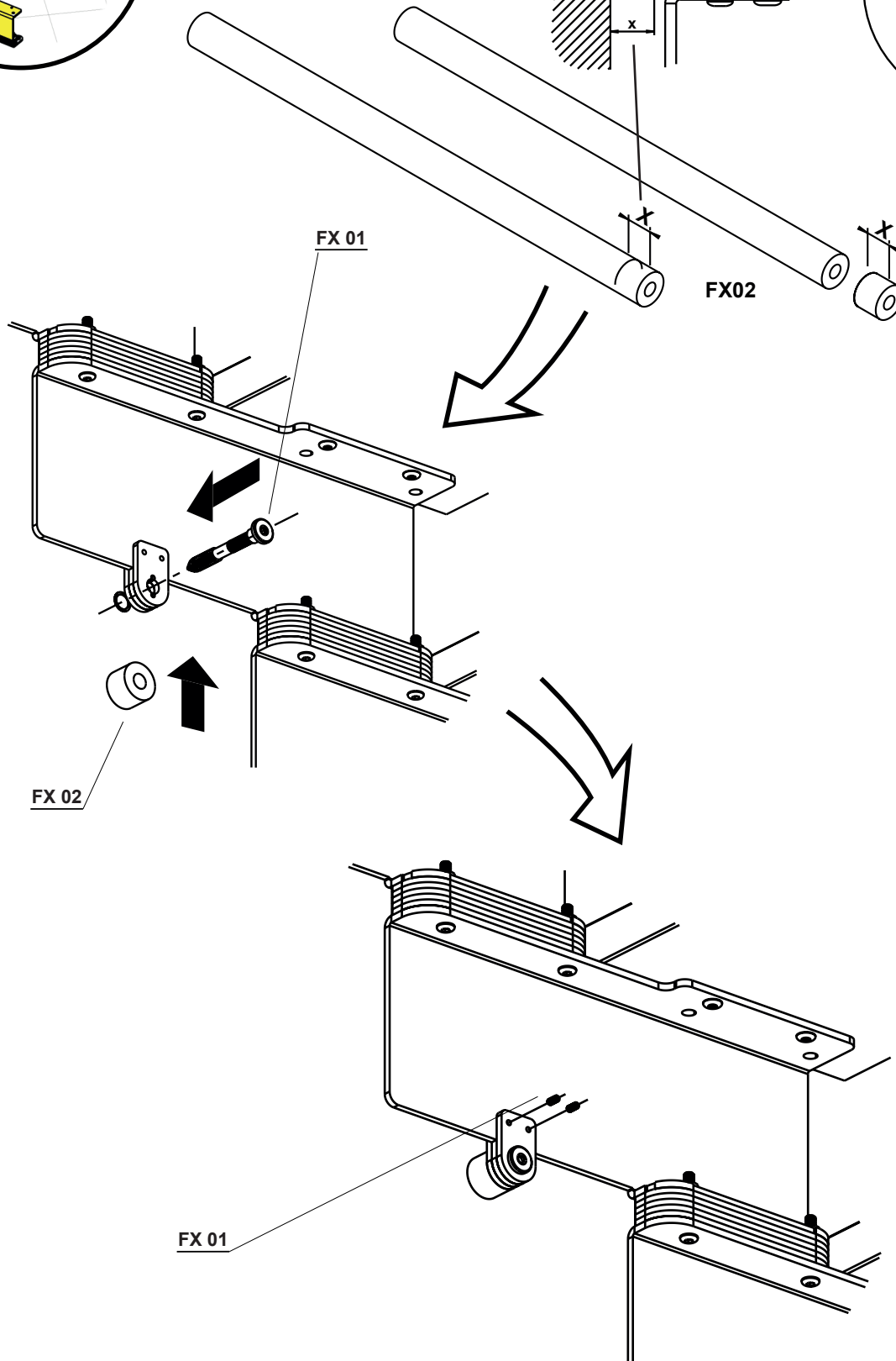
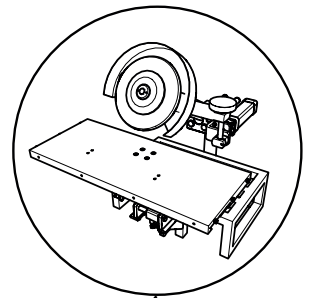
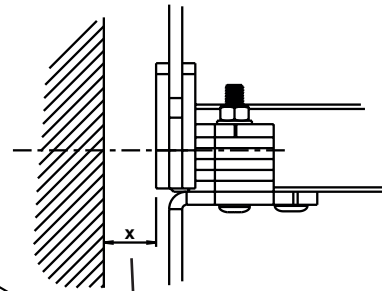
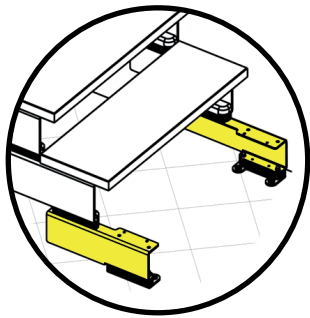
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FX 01

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